

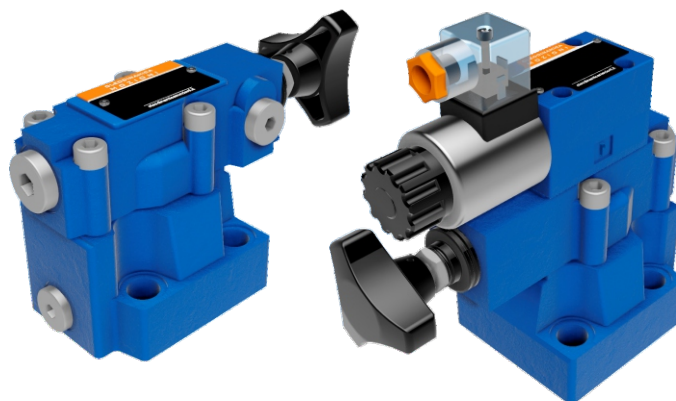


VALVOLE DI PRESSIONE

DB & DBW

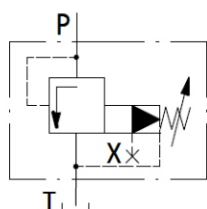
PILOT OPERATED PRESSURE RELIEF VALVES

DB AND DBW TYPE VALVE IS A PILOT OPERATED PRESSURE RELIEF VALVE, USED TO LIMIT (DB) OR LIMIT AND UNLOAD (DBW) PRESSURE VIA SOLENOID OPERATION. THE PRESSURE RELIEF VALVES CONSIST OF MAIN VALVE (1) WITH MAIN SPOOL CARTRIDGE (3) AND PILOT OPERATED VALVE (2) WITH PRESSURE ADJUSTMENT ELEMENTS.

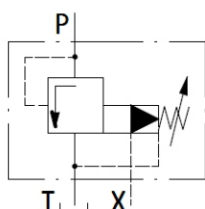


TECHNICAL DATA

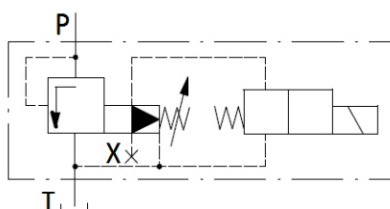
SIZE		10	15	20	25	30
MAX. FLOW RATE (L/MIN)	SUPLATE	250	—	50	—	650
	THREADED	250	500	500	500	650
OPERATING PRESSURE (MPA)	A, B, X, P PORTS	350				
	PORT T (DB)	315				
MAX. BACK PRESSURE (MPA)	PORT Y (DB)	315				
	PORT Y OR T (DBW)	AC UP TO 160, DC UP TO 210				
MAX. SETTING PRESSURE (MPA)		5; 10; 20; 31.5; 35				
FLUID TEMPERATURE (°C)		-20 - 80				
FILTRATION ACCURACY (μm)		25				
VALVE BODY (MATERIAL)		CASTING PHOSPHATING SURFACE				



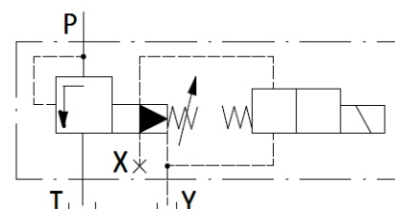
DB.../...



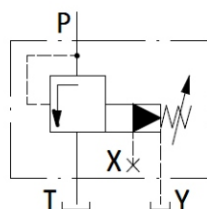
DB.../...X...



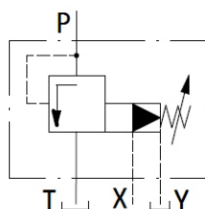
DBW.../...



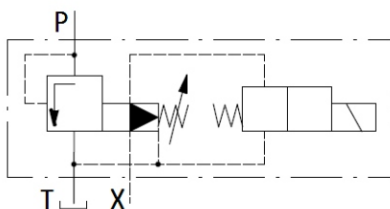
DBW.../...Y...



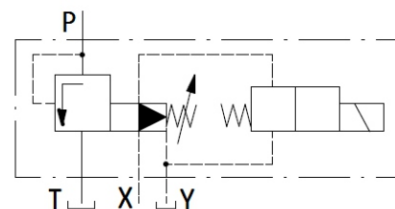
DB.../...Y...



DB.../...XY...



DBW.../...X...



DBW.../...XY...

TECHNICAL DATA

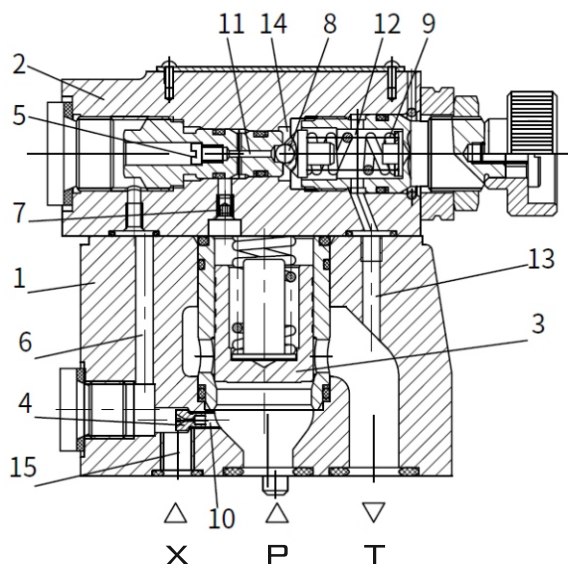
TYPE DB PRESSURE RELIEF VALVE

THE PRESSURE OF CHANNEL P ACTS ON THE MAIN SPOOL (3), MEANWHILE, PRESSURE IS APPLIED VIA CONTROL LINE (6) AND (7) WITH ORIFICE (4) AND (5) ON THE SPRING LOADED SIDE OF THE MAIN SPOOL (3) AND ON THE BALL (8) IN THE PILOT OPERATED VALVE (2). IF THE PRESSURE IN CHANNEL P RISES EXCESS THE SETTING VALUE AT THE SPRING (9), THE BALL (8) OPENS AGAINST THE SPRING (9). AS FOR THE INTERNAL CONTROL FORMS, SIGNAL IS GIVEN BY CONTROL OIL (10) AND (6) SUPPLIED BY CHANNEL P. THE OIL FROM THE SPRING LOADED SIDE OF THE MAIN SPOOL (3), VIA CONTROL LINE (7), ORIFICE (11), AND BALL (8), THEN FLOWS INTO SPRING CHAMBER (12). INTERNAL DRAIN - TYPE DB...50...Y, OIL FLOWS VIA CONTROL LINE (14) INTO THE TANK. IN VIRTUE OF THE ORIFICE (4) AND (5), THE PRESSURE DROP ARISES AT THE MAIN SPOOL (3), AND THE CONNECTION FROM PORT P TO PORT T IS OPEN WHILE THE OPERATIONAL PRESSURE SETTING MAINTAINED STABLE. THE PRESSURE RELIEF VALVE MAY UNLOAD OR SHIFT THE DIFFERENT PRESSURE (SECOND RATED PRESSURE VALUE) IN VIRTUE OF EXTERNAL CONTROL PORT X (15).

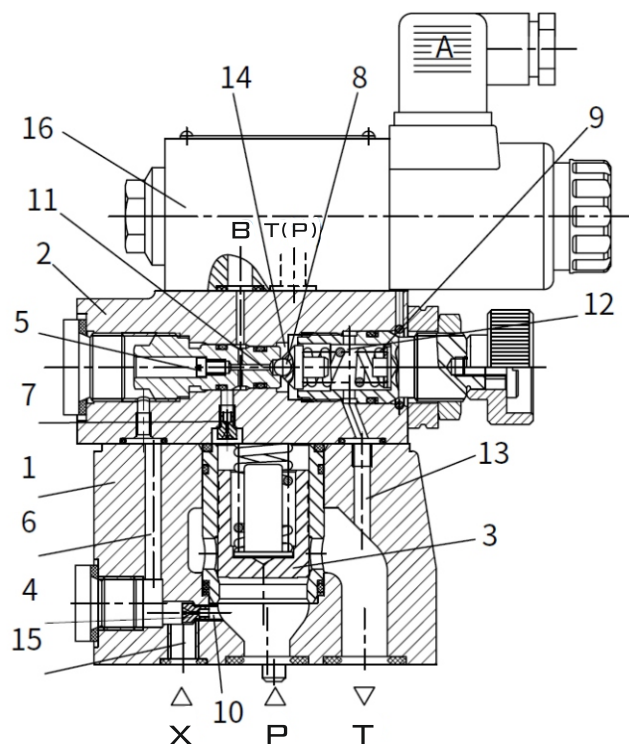
TYPE DBW PRESSURE RELIEF VALVE

THE FUNCTION OF PRESSURE RELIEF VALVE TYPE DBW IS THE SAME WITH PRESSURE RELIEF VALVE TYPE DB, THE DIFFERENCE IS THAT VALVE TYPE DBW OPERATES UNLOADING VIA A BUILT-ON DIRECTIONAL VALVE (16).

DB



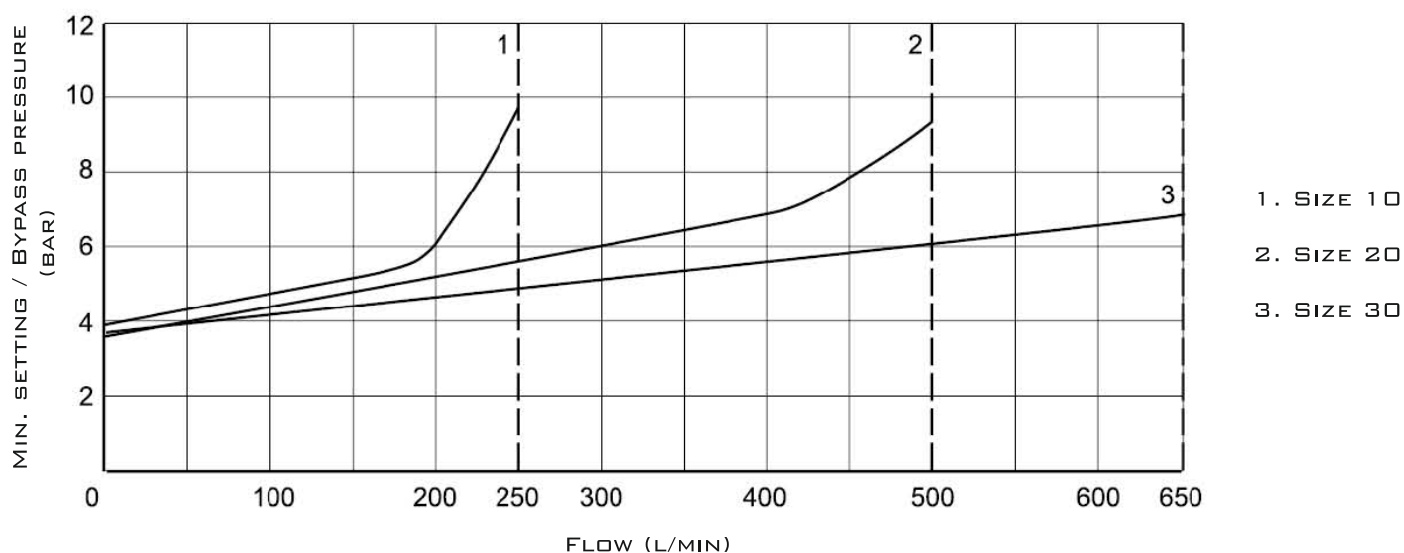
DBW



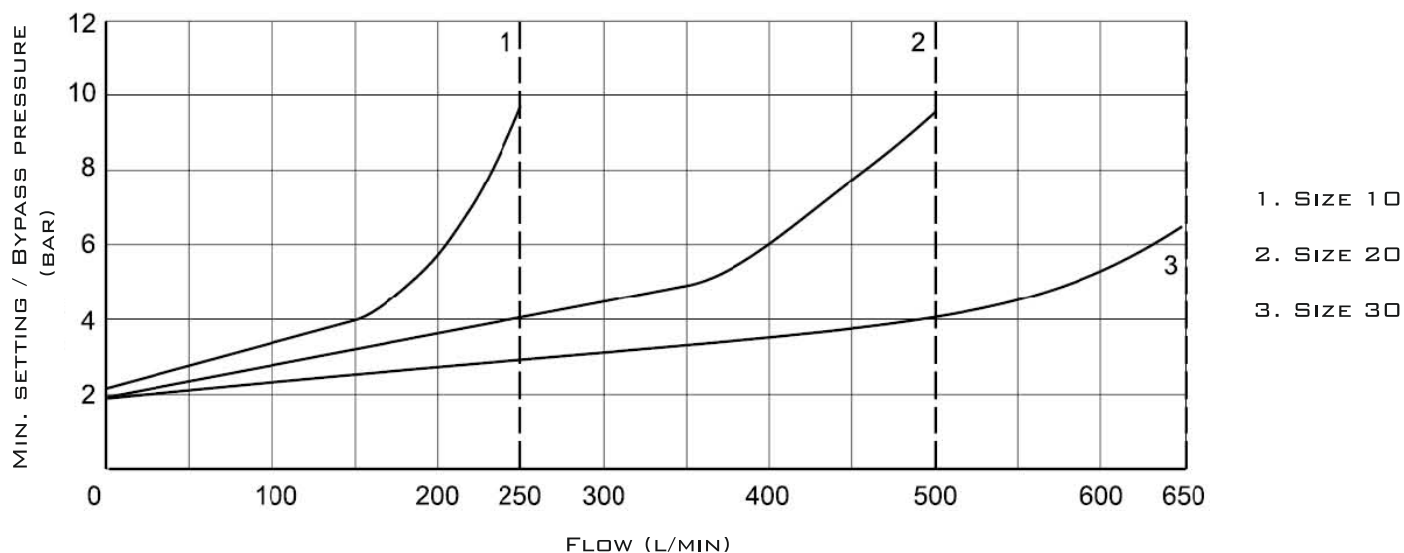


CHARACTERISTIC CURVES

CHARACTERISTIC OF MIN. SETTING PRESSURE BYPASS / BYPASS PRESSURE AND FLOW
STANDART



CHARACTERISTIC OF MIN. SETTING PRESSURE BYPASS / BYPASS PRESSURE AND FLOW
TYPE "U"

**ATTENTION!**

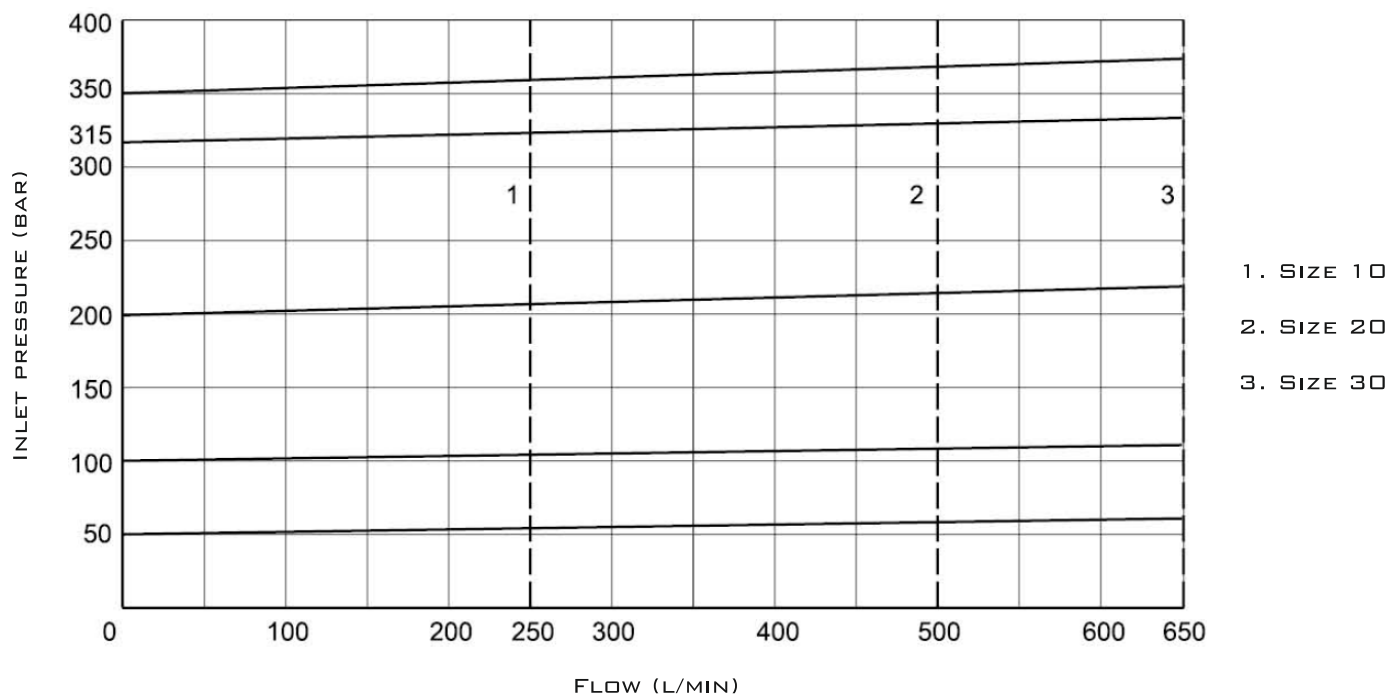
THE CURVES MEASURED WITHOUT PRESSURE WHEN CONTROL OIL BACK TO THE TANK.
REFERS TO THE BACK INTO HOUSING OF THE CONTROL OIL, THE PRESSURE OF "T" PORT HAS
INCREASED AGAINST THE INPUT PRESSURE.

THE CURVES ARE AVAILABLE WHEN THE OUTPUT PRESSURE $P_t=0$ WITHIN THE FLOW RANGES.

SEE ALSO:
DBD, ZDB

CHARACTERISTIC CURVES

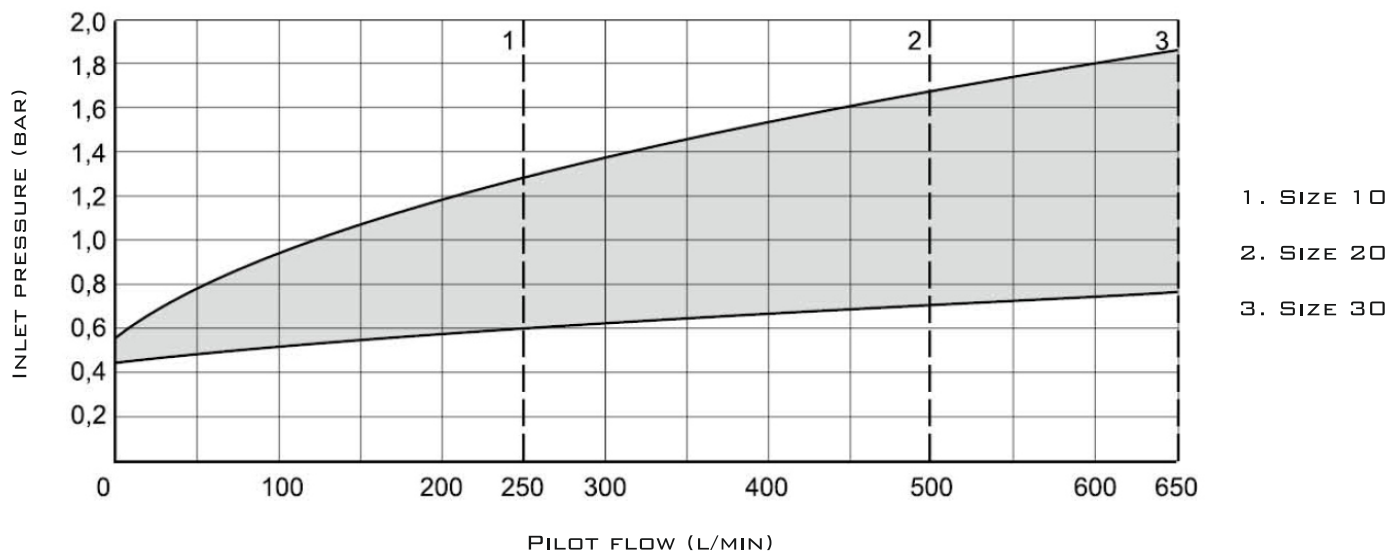
CHARACTERISTIC OF INLET PRESSURE AND FLOW

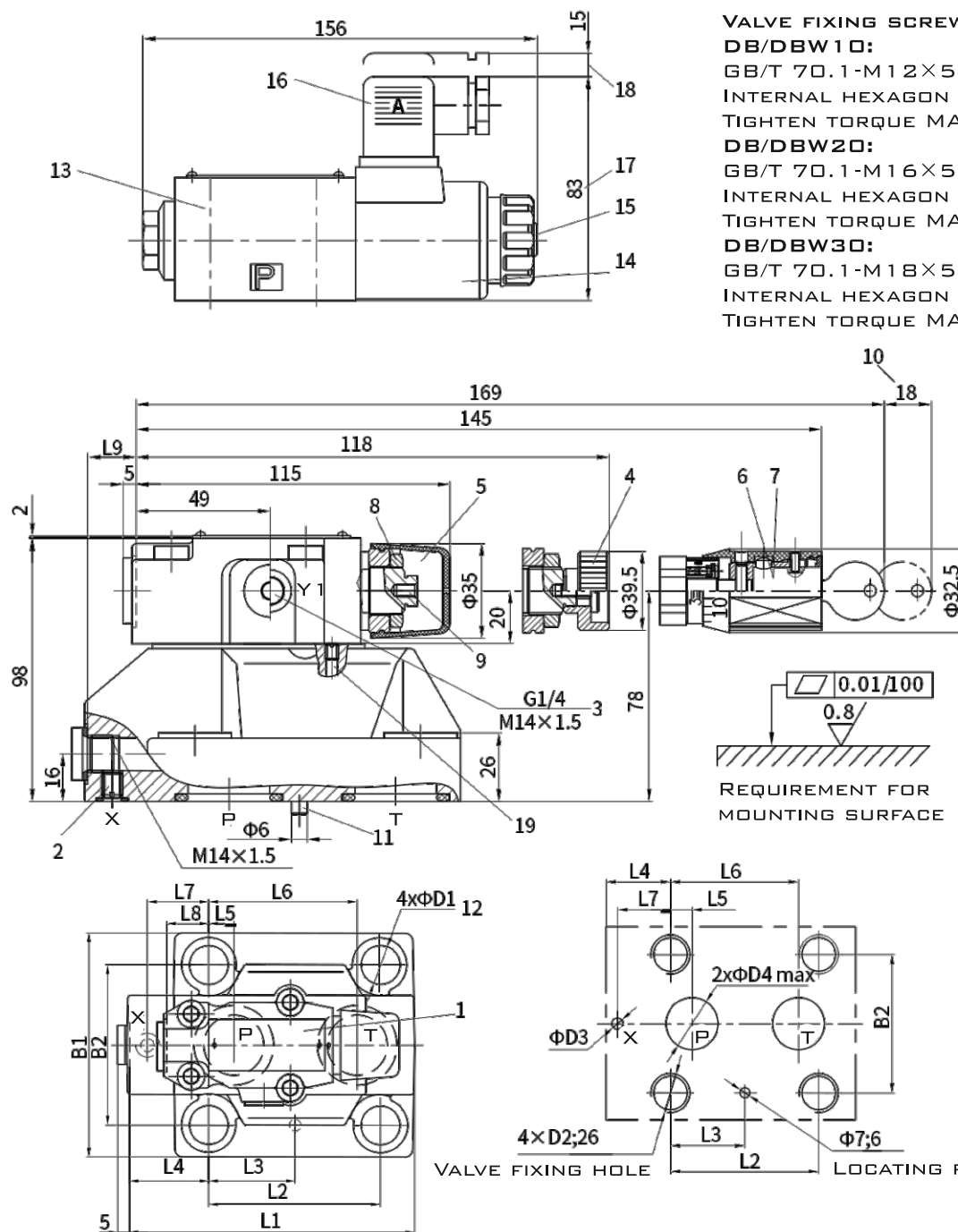


ATTENTION!

REFERS TO THE BACK INTO HOUSING OF THE CONTROL OIL, THE PRESSURE OF "T" PORT HAS INCREASED AGAINST THE INPUT PRESSURE.

PILOT FLOW

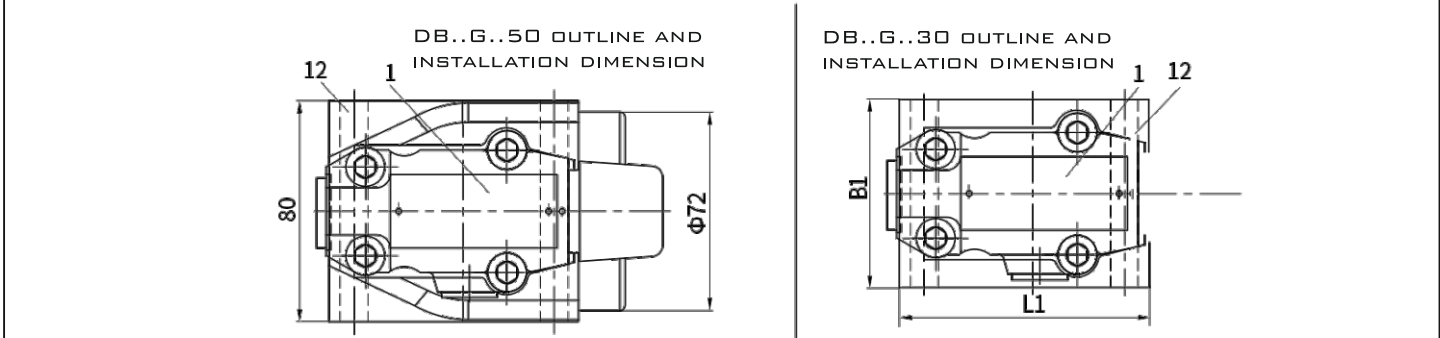


SUBPLATE MOUNTING


MODEL	L1	L2	L3	L4	L5	L6	L7	L8	L9	B1	B2	D1	D2	D3	D4
DB/DBW10	91	53.8	22.1	27.5	22.1	47.5	0	25.5	2	78	53.8	14	M12	6	12
DB/DBW20	116	66.7	33.4	33.3	11.1	55.6	23.8	22.8	10.5	100	70	18	M16	6	22
DB/DBW30	147.5	88.9	44.5	41	12.7	76.2	31.8	20	21	115	82.6	20	M18	7	30

O-RING (A,B): 10 - 17.12×2.62, 20 - 28.17×3.53, 30 - 34.52×3.53; **O-RING (X):** 10-30 - 9.25×1,78

THREADED MOUNTING

[illegible]



VALVOLE DI PRESSIONE

DB & DBW

PILOT OPERATED PRESSURE RELIEF VALVES

ORDER CODE

DB								50											
----	--	--	--	--	--	--	--	----	--	--	--	--	--	--	--	--	--	--	--

NO CODE=
=WITHOUT
SOLENOID VALVE
W=WITH
SOLENOID VALVE

NO CODE=PILOT
OPERATED VALVE
C=PILOT OPERATED
WITHOUT MAIN
CARTRIDGE (NOT
MARKED SIZE)
C=PILOT OPERATED
WITH MAIN CARTRIDGE
(MARKED SIZE)
T=REMOTE PRESSURE
ADJUSTING VALVE

SUBPLATE MOUNTING SIZE:
10, 20, 30
THREADED CONNECTION
SIZE:
10, 15, 20, 25, 30

FOR DBW:
A=NORMALLY CLOSED
B=NORMALLY OPENED

NO CODE=SUBPLATE MOUNTING
G=THREAD CONNECTION

1=ROTARY KNOB
2=ADJUSTING BOLT WITH PROTECT
COVER
3=LOCKABLE KNOB WITH SCALE
7=KNOB WITH SCALE

30=30 SERIES
50=50 SERIES

50=MAX. SETTING PRESSURE 5 MPA
100=MAX. SETTING PRESSURE 10 MPA
200=MAX. SETTING PRESSURE 20 MPA
315=MAX. SETTING PRESSURE 31.5 MPA
350=MAX. SETTING PRESSURE 35 MPA

NO CODE=
=NBR SEALS
V=FKM SEALS

ONLY FOR PORT Y1
IN PILOT VALVE OF
THREADED
CONNECTION OR
SUBPLATE MOUNTING
NO CODE=INCH
THREAD
2=METRIC THREAD

FOR DBW./...S...:
R12=ORIFICE Ø1.2 IN
PORT B OF DIRECTIONAL
VALVE

FOR DBW:
Z4=ELECTRICAL PLUG
WITHOUT LAMP
Z5L=ELECTRICAL PLUG
WITH LAMP

FOR DBW:
N=WITH HAND OVERRIDE

G12=DC12V
G24=DC24V
W110R=AC110V
W220R=AC220V

FOR DBW:
6E=WITH HIGH PERFORMANCE
DIRECTIONAL SPOOL VALVE

NO CODE=WITHOUT SWITCHING
SHOCK DAMPING
S=WITH SWITCHING SHOCK DAMPING
(ONLY WITH TYPE DBW)

NO CODE=STANDARD TYPE
U=VALVE FOR LOWER OPENING PRESSURE

NO CODE=INTERNAL SUPPLY, INTERNAL DRAIN
X=EXTERNAL SUPPLY, INTERNAL DRAIN
Y=INTERNAL SUPPLY, EXTERNAL DRAIN
XY=EXTERNAL SUPPLY, EXTERNAL DRAIN