



80L GS

GMS
hydraulic

Specifications

Spool: 1.. 12 Spools / Double - Single - Closed Center - Motor - Floating - Regenerative Spool

Liter: 80L Nominal -100L Max

Ports: 1/2 Standard

Front Cap: Handle - Mechanical Joystick - Hydraulic Joystick - Remote Cable Control - Lock Handle

End Cap: Spring - Detent - Floating - Pneumatic - Proportional Coil - Hydraulic Control
Electro Hydraulic - Remote Cable Control

Open Center / Carry over / Parallel Circuit

Features

Simple, compact and heavy duty designed sectional valve from 1 to 12 sections for open and closed center hydraulic systems.

- ▶ Fitted with a main pressure relief valve and a load check valve on every working section
- ▶ Available with parallel, tandem or series circuit.
- ▶ Optional carryover port.
- ▶ A wide variety of auxiliary valves.
- ▶ Intermediate sections for several types of circuit.
- ▶ Available manual, pneumatic, hydraulic, electro-hydraulic, and remote with flexible cables spool control kits.
- ▶ Diameter 18 mm (0.71 in) interchangeable spools.

Additional information

This catalogue shows the product in the most standard configurations. Please contact Sales Dpt. for more information that is detailed or special request.

WARNING!

All specifications of this catalogue refer to the standard product at this date.

GMS, oriented to a continuous improvement, reserves the right to discontinue, modify or revise the specifications, without notice.

GMS IS NOT RESPONSIBLE FOR ANY DAMAGE CAUSED BY AN INCORRECT USE OF THE PRODUCT.

1st edition April 2018:

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- Working section

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Valve general informations

Working conditions

This catalogue shows technical specifications and diagrams measured with mineral oil of 46 mm²/s – 46cSt viscosity at 40°C temperature.

Nominal flow rating		80 l/min.	
Max. flow		100 l	
Operating pressure (max.)	Series-parallel (tandem) circuit	315 bar	4600 psi
Back pressure (max.)	on outlet port T	25 bar	360 psi
Internal leakage A(B)→T	Δp=100 bar – 1450 psi fluid and valve at 40°C	3cm ³ /min.	0.18 in ³ /min.
Hydraulic fluid		Mineral base oil	
Fluid temperature	with NBR seals	from - 20° to 80°C	
	with FPM (VITON) seals	from - 20° to 100°C	
Viscosity	operating range	from 15 to 75 mm ² /s	from 15 to 75 cSt
	Min.	12 mm ² /s	12 cSt
	Max.	400 mm ² /s	400 cSt
Max. level of contamination		19/16 – ISO 4406	
Tie rods tightening torque (wrench 13)		30 Nm	22 lbft

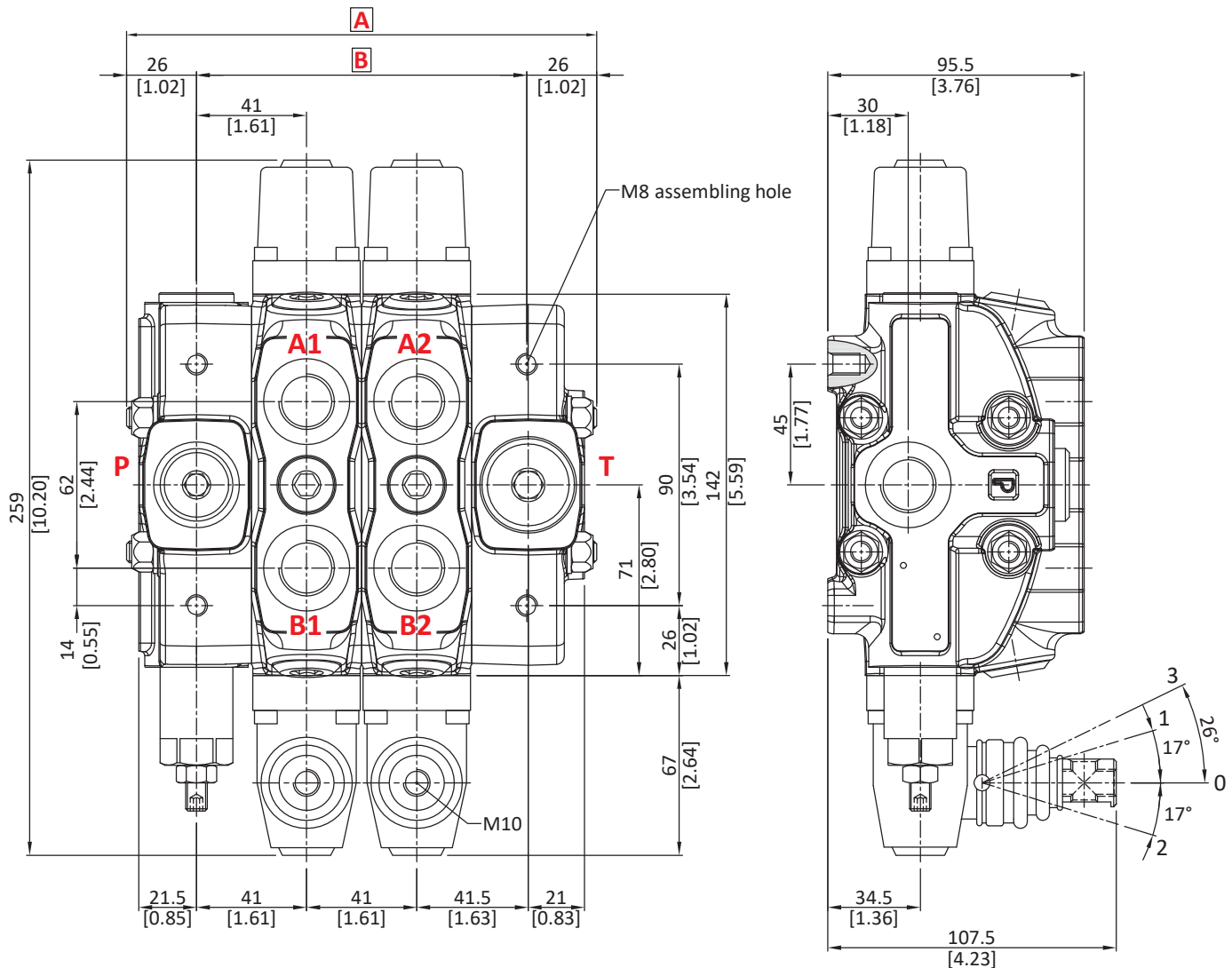
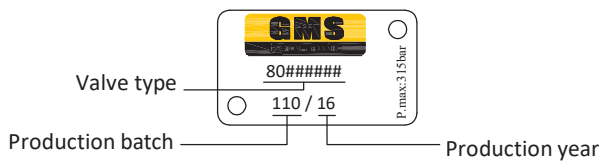
Standard threads

REFERENCE STANDARD

PORTS	BSP (ISO 228/1)	UN-UNF (ISO 11926-1)	METRIC (ISO 6149-1)
Inlet P	G 1/2	7/8 – 14 (SAE 10)	M22x1,5
A and B ports	G 1/2	3/4 – 16 (SAE 8)	M22x1,5
Outlet T and carry-over C	G 3/4	7/8 – 14 (SAE 10)	M27x2
PILOT PORTS			
Hydraulic ports	G 1/4	-	-
Pneumatic ports	G 1/8	-	-

Valve general informations

Dimensional data



TYPE	A		B		Weight	
	mm	in	mm	in	kg	lb
80L GS 10/1	132	5.20	82	3.23	7.5	16.53
80L GS 10/2	173	6.81	123	4.84	10.8	23.81
80L GS 10/3	214	8.43	164	6.46	14	30.86
80L GS 10/4	255	10.04	205	8.07	17.5	38.58
80L GS 10/5	296	11.65	246	9.69	20.7	45.64
80L GS 10/6	337	13.27	287	11.30	24	52.91

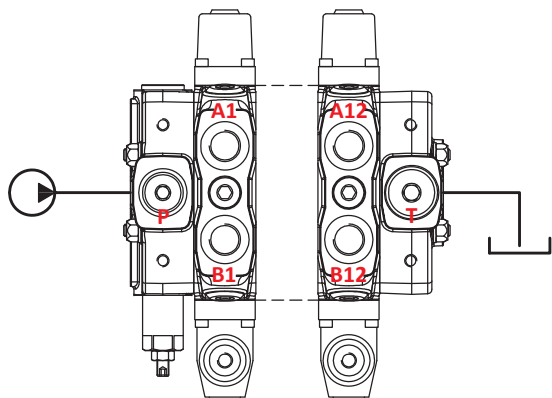
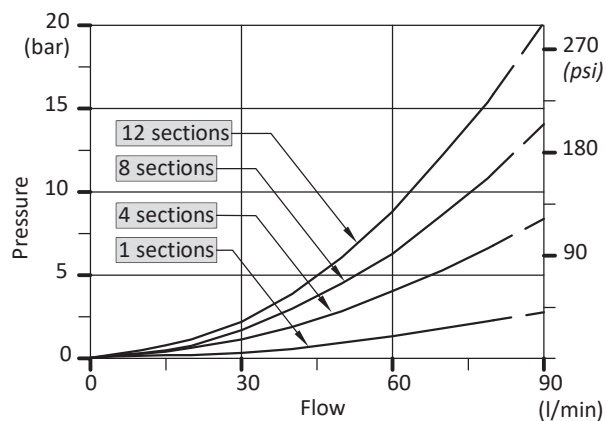
TYPE	A		B		Weight	
	mm	in	mm	in	kg	lb
80L GS 10/7	378	14.88	328	12.91	27.3	60.19
80L GS 10/8	419	16.50	369	14.53	30.6	67.46
80L GS 10/9	460	18.11	410	16.14	34	74.96
80L GS 10/10	501	19.72	451	17.76	37.2	82.00
80L GS 10/11	542	21.34	492	19.37	40.4	89.07
80L GS 10/12	583	22.95	533	20.98	43.6	96.12

Valve general informations

Performance data (pressure drop vs. flow)

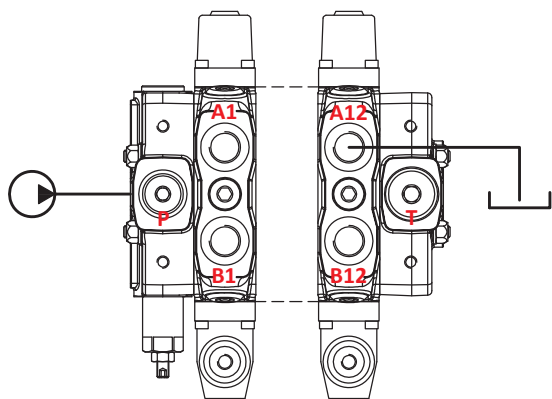
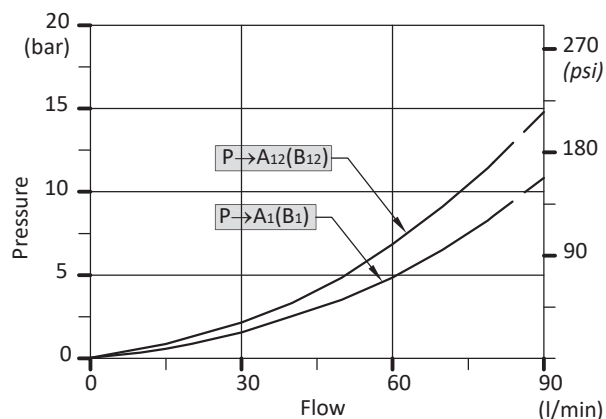
Open centre

From side inlet to side outlet.



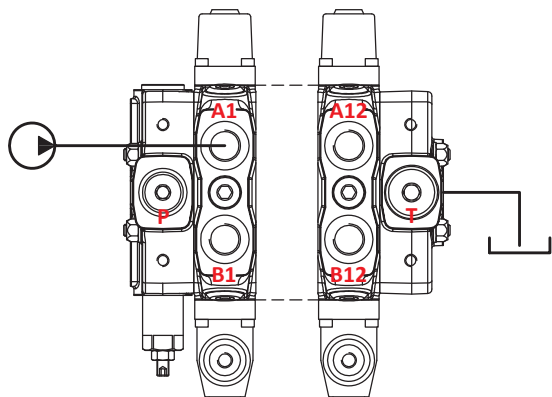
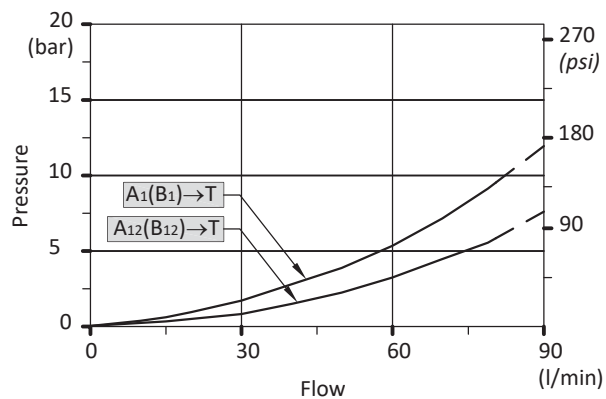
Inlet to work port

From side inlet to A port (spool in position 1) or B port (spool in position 2).



Work port to outlet

From A port (spool in position 2) or B port (spool in position 1) to side outlet.

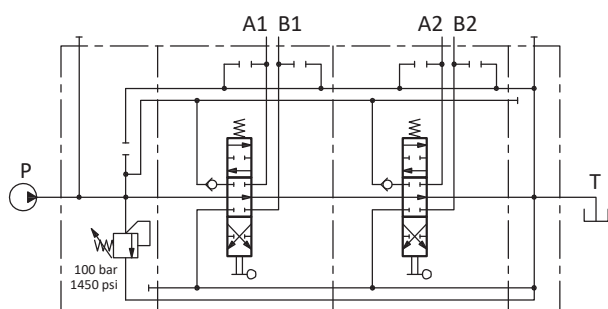


Valve general informations

Hydraulic circuit

Parallel circuit

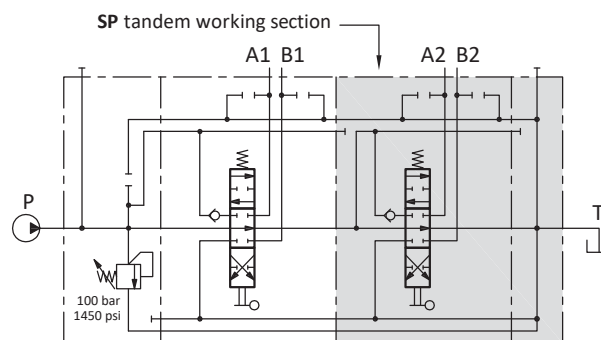
Standard configuration with open centre and side inlet and outlet.



Description example
80L GS10/2/AC(X-100)/18L/18L/RC

Series-parallel (tandem) circuit

A special working section kit is required.
Tandem section is fed by the free flow pressure line; it is excluded when an upstream section is operated.

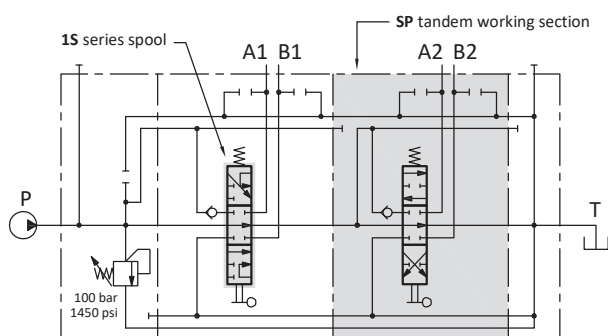


Description example
80L GS10/2/AC(X-100)/18L/SP-18L/RC

Series circuit

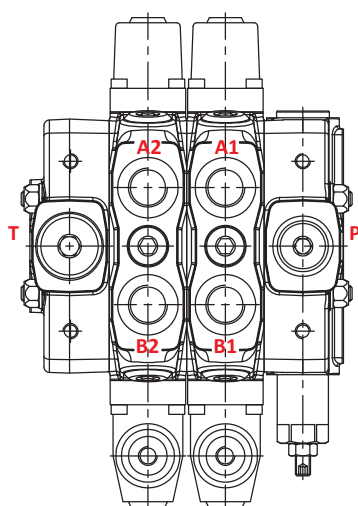
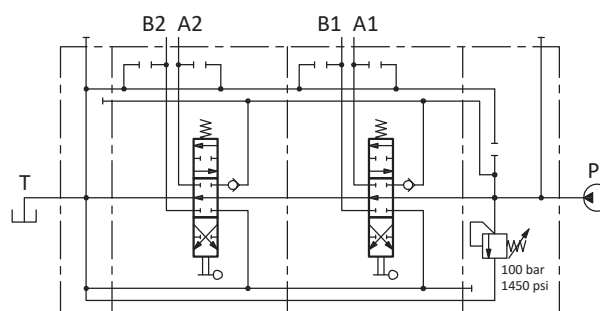
It is obtained by mounting a 1S series spool on a standard parallel section.

NOTE – The flows P → A and P → B, on the series spool, are reversed.



Description example
80L GS10/2/AC(X-100)/1S8L/SP-18L/RC

Directional valve with right inlet



Description example
80L GS10/2/BC(X-100)/18L/18L/RC

Valve general informations

Complete sections ordering codes

Standard configuration with side inlet and outlet

80L GS10 / 2 / AC(X-100) / (P)- 18L.P3T / EI1 / (P)- 18L.P3T / RC

Nr. of working
section

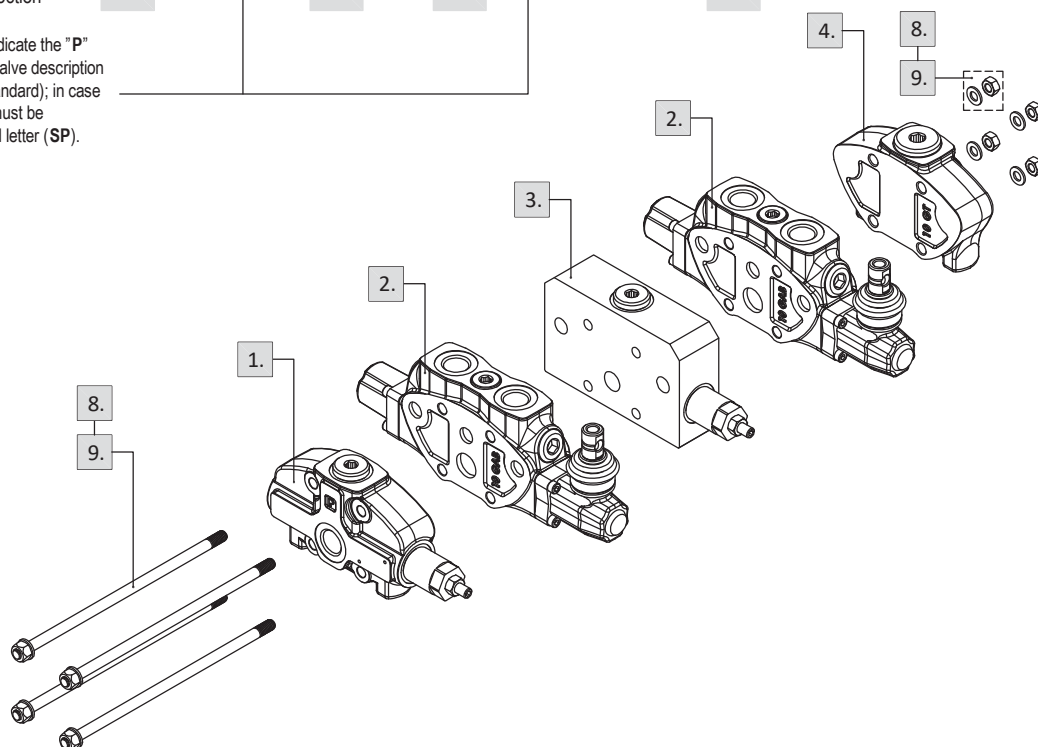
1.

2.

3.

4.

It's not necessary to indicate the "P" letter in the complete valve description with parallel circuit (standard); in case of other circuits, they must be specified by the related letter (SP).



1. Inlet section * page 10

TYPE	CODE	DESCRIPTION
AC(X-100)	30 08 5749	Side inlet with direct pressure relief valve
AD(X-100)	30 08 5663	Upper inlet with direct pressure relief valve
AC(V)	30 08 5659	Without pressure relief valve

2. Working section * page 17

TYPE	CODE	DESCRIPTION
P-18L	80W010000	Parallel circuit, prearranged for port valves, double acting spool with spring return, lever control
P-1S8L	80W010001	As previous one, with series circuit spool ("P" omitted in description)
SP-18L	80W010003	As previous one, with series-parallel (tandem) circuit

3. Intermediate sections * page 46

TYPE	CODE	DESCRIPTION
DFG	30 08 5774	Pressure compensated flow divider section
EI1(X-100)	30 08 5732	With direct overpressure relief valve
EI2(X-100)	30 08 5733	With direct overpressure relief valve and auxiliary inlet

4. Outlet section * page 48

TYPE	CODE	DESCRIPTION
RC	30 08 5660	Side outlet
RD	30 08 5711	Upper outlet
RE	30 08 5712	Upper outlet with side carry-over sleeve
RK	30 08 5713	Upper outlet with closed centre
RV	30 08 5714	With backpressure valve the combination with electro-hydraulic control is required
VRC	30 08 5715	Backpressure valve for VRC configuration

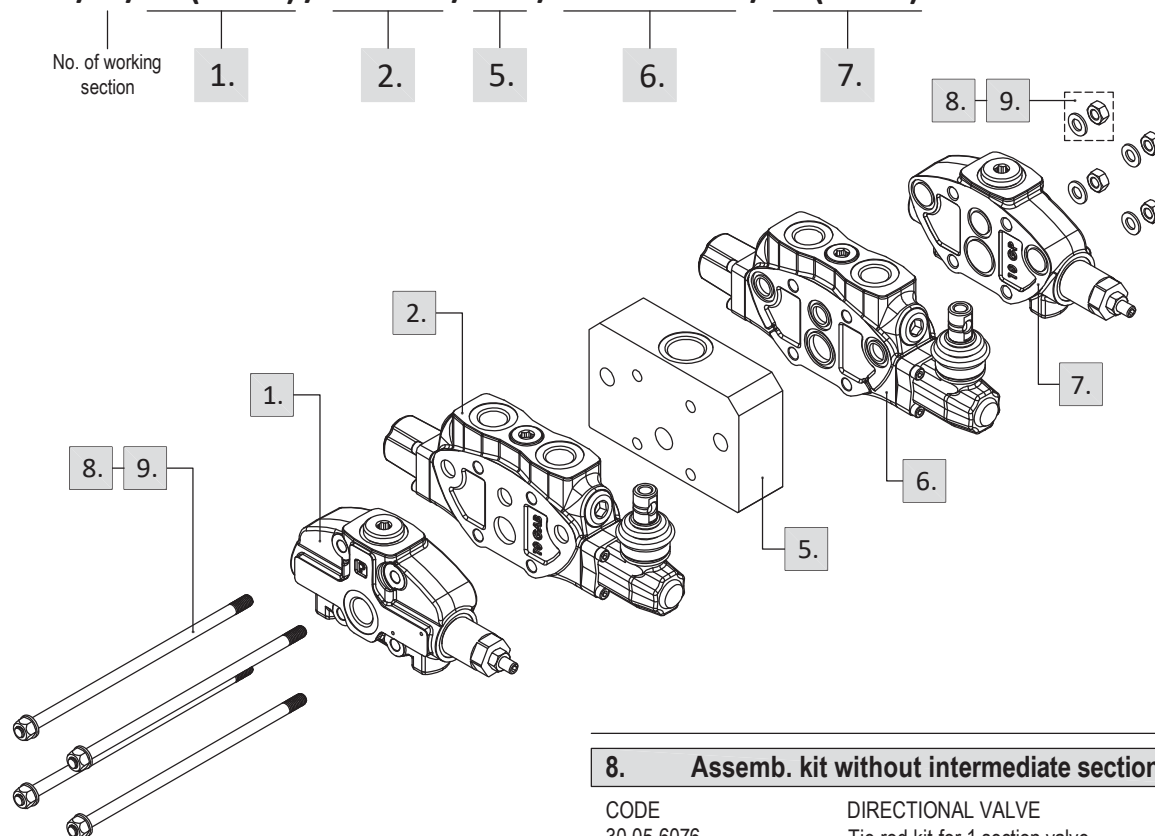
NOTE (*) - Items are referred to **BSP** thread.

Valve general informations

Complete sections ordering codes

Configuration with 2 side inlets and mid return manifold

80L GS10 / 2 / AC(X-100) / 18L.P3T / CS1 / ED - 18L.P3T / BC(X-100)

**5. Return manifold *** page 45

TYPE	CODE	DESCRIPTION
CS1	30 08 5779	Mid return manifold with G3/4 outlet port

6. Right inlet working section *

TYPE	CODE	DESCRIPTION
P-ED-18L	80W010007	As previous one prearranged for port valves ("P" omitted in description)
P-ED-1S8L	80W010008	As previous one with series circuit spool ("P" omitted in description)
SP-ED-18L	80W010006	As previous one with series-parallel (tandem) circuit

7. Right inlet section *

TYPE	CODE	DESCRIPTION
BC(X-100)	30 08 5753	Side inlet with direct pressure relief valve
BD(X-100)	30 08 5757	Upper inlet with pilot operated pressure relief valve
BC(V)	30 08 5769	Side inlet with valve blanking plug

8. Assemb. kit without intermediate section

CODE	DIRECTIONAL VALVE
30 05 6076	Tie rod kit for 1 section valve
30 05 6078	Tie rod kit for 2 sections valve
30 05 6079	Tie rod kit for 3 sections valve
30 05 6080	Tie rod kit for 4 sections valve
30 05 6081	Tie rod kit for 5 sections valve
30 05 6082	Tie rod kit for 6 sections valve
30 05 6083	Tie rod kit for 7 sections valve
30 05 6084	Tie rod kit for 8 sections valve
30 05 6085	Tie rod kit for 9 sections valve
30 05 6112	Tie rod kit for 10 sections valve
30 05 6113	Tie rod kit for 11 sections valve
30 05 6077	Tie rod kit for 12 sections valve

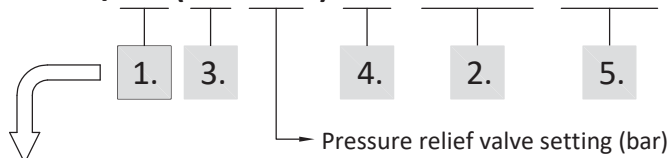
9. Assemb. kit with intermediate section

CODE	DIRECTIONAL VALVE
30 05 6079	Tie rod kit for 2 sections valve (with CS1)
30 05 6080	Tie rod kit for 3 sections valve (with CS1)
30 05 6081	Tie rod kit for 4 sections valve (with CS1)
30 05 6082	Tie rod kit for 5 sections valve (with CS1)
30 05 6083	Tie rod kit for 6 sections valve (with CS1)
30 05 6084	Tie rod kit for 7 sections valve (with CS1)
30 05 6085	Tie rod kit for 8 sections valve (with CS1)
30 05 6112	Tie rod kit for 9 sections valve (with CS1)
30 05 6113	Tie rod kit for 10 sections valve (with CS1)

NOTE (*) - Items are referred to **BSP** thread.

Parts ordering codes

80L GS10 / AC (X - 100) ELN - MAN14 - 12VDC



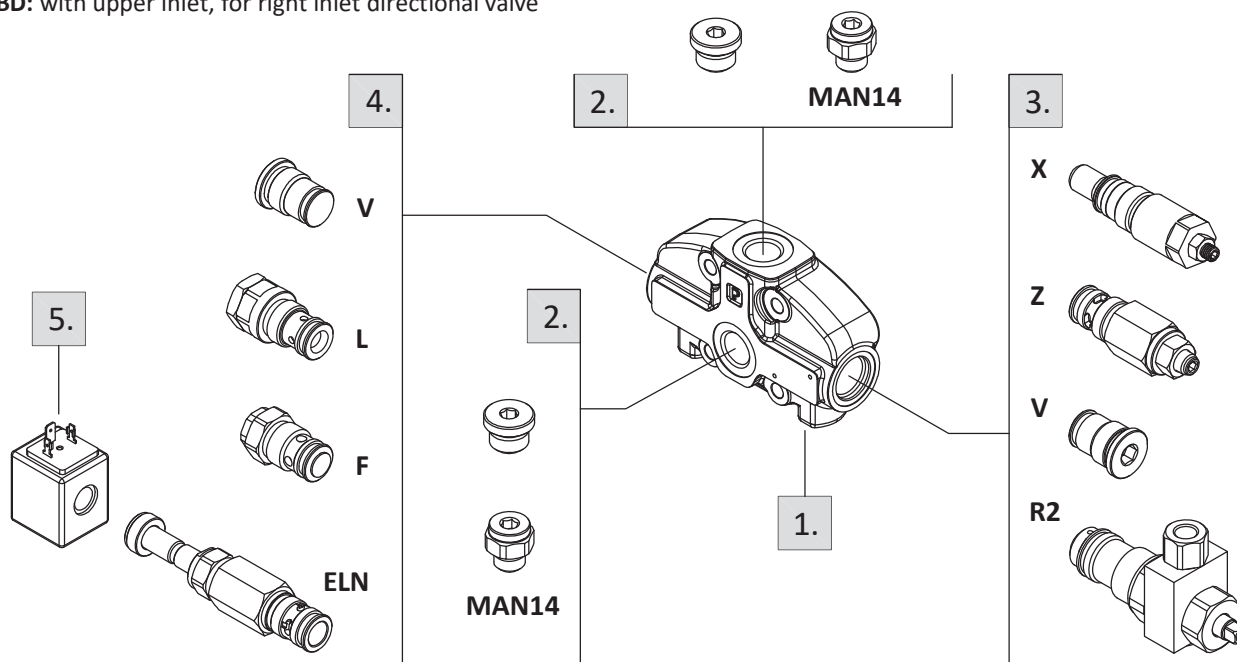
Available configurations

AC: with side inlet, for left inlet (standard) directional valve

AD: with upper inlet, for left inlet (standard) directional valve

BC: with side inlet, for right inlet directional valve

BD: with upper inlet, for right inlet directional valve



1. Inlet cover body * page 11

CODE	DESCRIPTION
-	Standard body

2. Parts *

TYPE	CODE	DESCRIPTION
MAN18	30 05 6100	G1/8 Pressure gauge arrangement
MAN14	30 05 6099	G1/4 Pressure gauge arrangement

3. Inlet relief valve options page 13

TYPE	CODE	DESCRIPTION
<u>KE10K01 : direct pressure relief valve type X</u>		
(X-100)	30 05 4912	Range 20 to 315 bar / 290 to 4600 psi standard setting 100 bar / 1450 psi

KE10K02 : pilot operated pressure relief valve type Z
(Z-100) 30 05 4915 Range 25 to 315 bar / 360 to 4600 psi
standard setting 100 bar / 1450 psi

Standard setting is referred to 6 l/min flow.

V	30 05 4914	Relief valve blanking plug
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NOTE (*) - Items are referred to **BSP** thread.

4. Inlet valve options page 15

TYPE	CODE	DESCRIPTION
-	30 05 4914	Relief valve blanking plug (omit in description)
F	-	Inlet anti-cavitation valve
L	-	Hydraulic pilot unloader valve
<u>Solenoid operated unloader valve</u>		
ELN	30 05 6108	Without emergency
ELP	30 05 6109	Push-button emergency
ELT	30 05 6110	Push and twist type with detent emergency

5. Coils

TYPE	CODE	DESCRIPTION
12VDC	20 03 2268	Coil type BER , ISO4400 integrated type 12VDC
24VDC	20 03 2269	Coil type BER , ISO4400 integrated type 24VDC

Inlet section

Dimensional data and hydraulic circuit

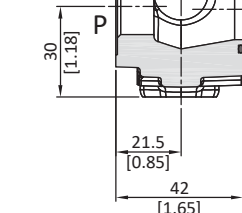
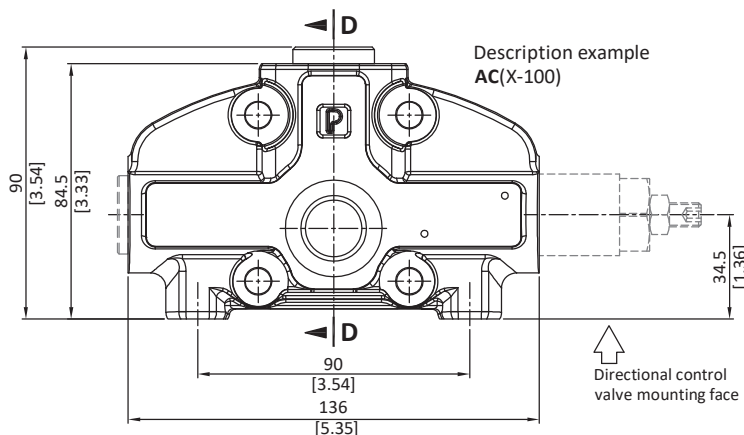
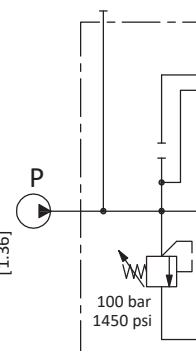
For left inlet directional valve (standard)

With side inlet, type AC

Allen wrench 8
24 Nm / 17.7 lbft

D - D

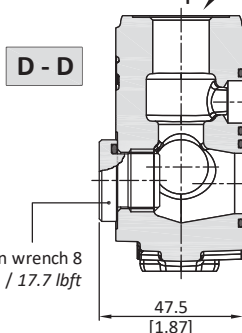
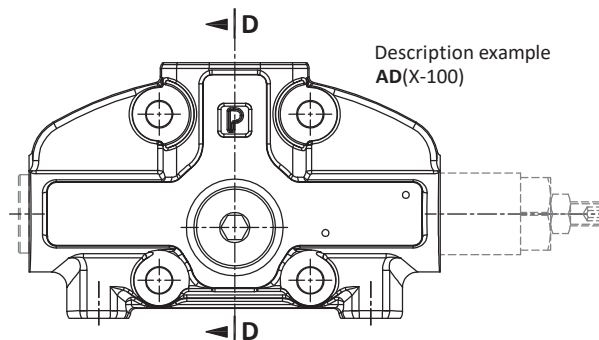
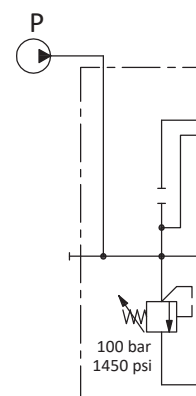
G 1/2



With upper inlet, type AD

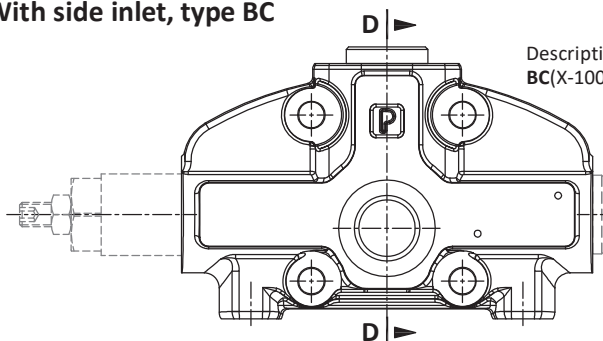
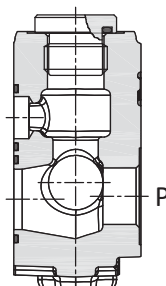
P G 1/2

D - D

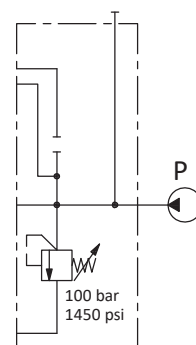
Allen wrench 8
24 Nm / 17.7 lbft

For right inlet directional valve

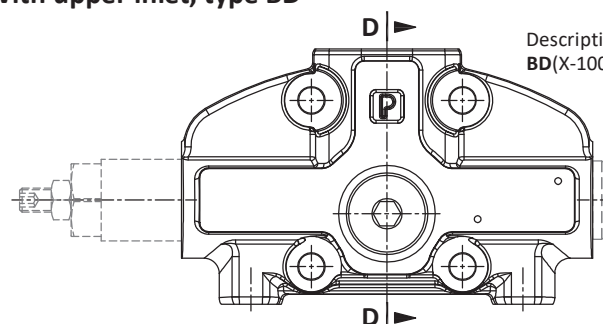
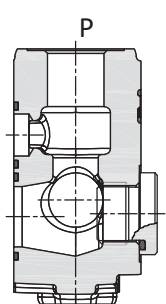
With side inlet, type BC

Description example
BC(X-100)

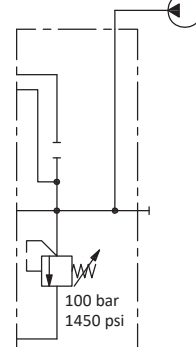
D - D



With upper inlet, type BD

Description example
BD(X-100)

D - D



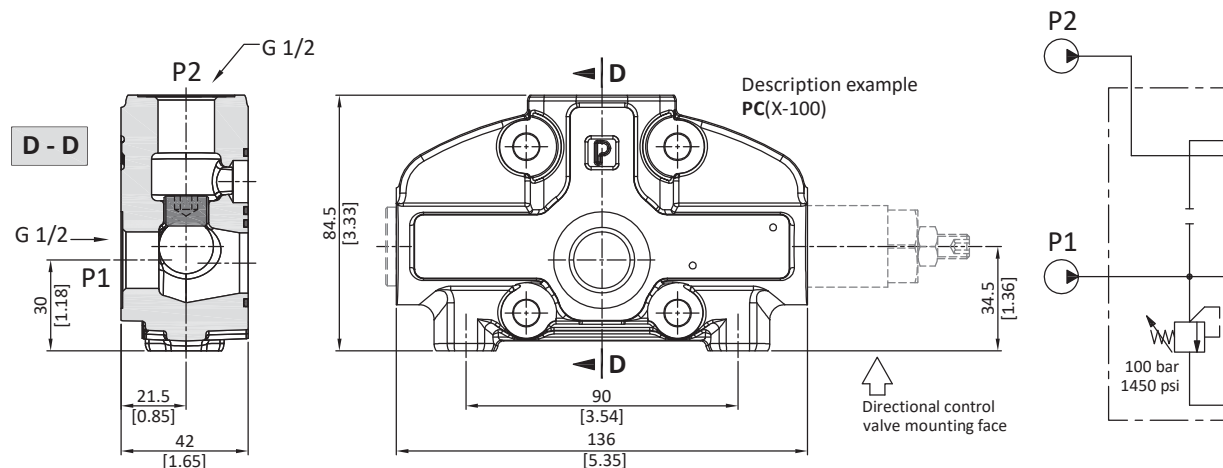
Inlet section

Dimensional data and hydraulic circuit

For left inlet directional valve (standard)

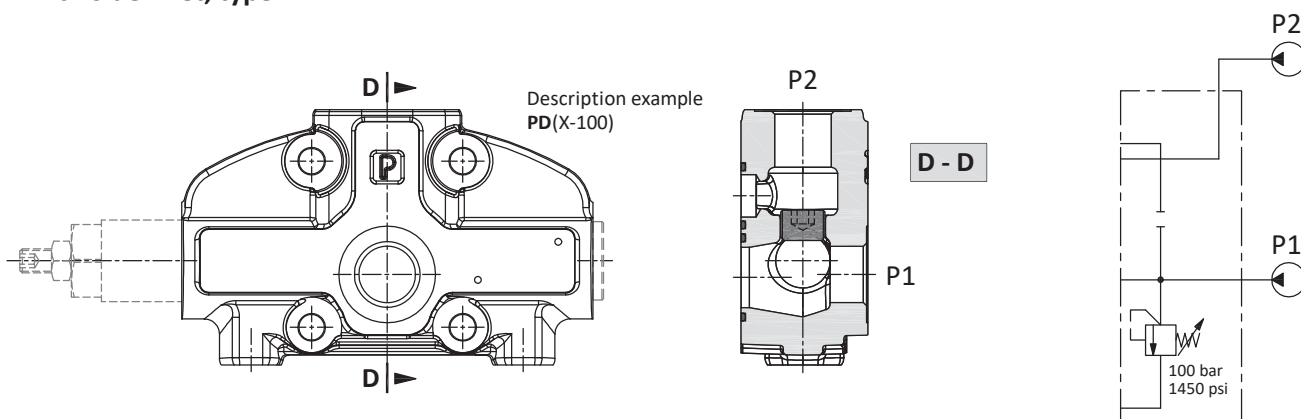
With side inlet, type PC

Bushing to divide pump and carryover line assemble to pump section.



For right inlet directional valve

With side inlet, type PD



Inlet section

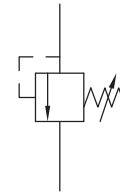
Inlet relief options

Direct pressure relief valve

KE10K01 (X - 100)

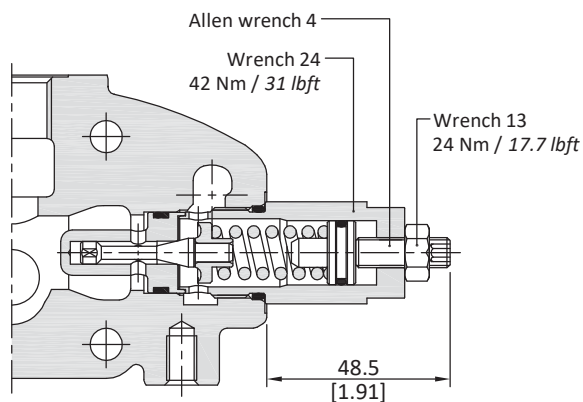
Standard setting in bar

Adjustment type (X, XH)

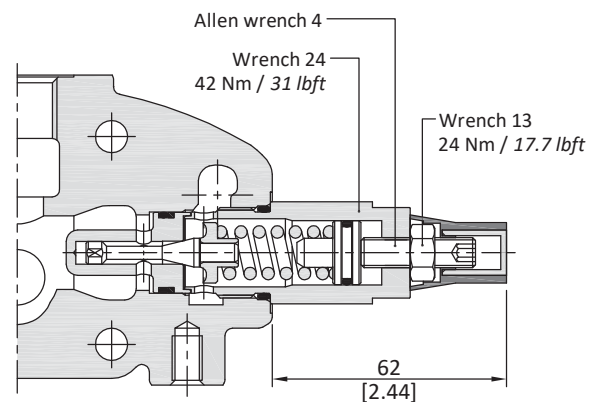


Adjustment type

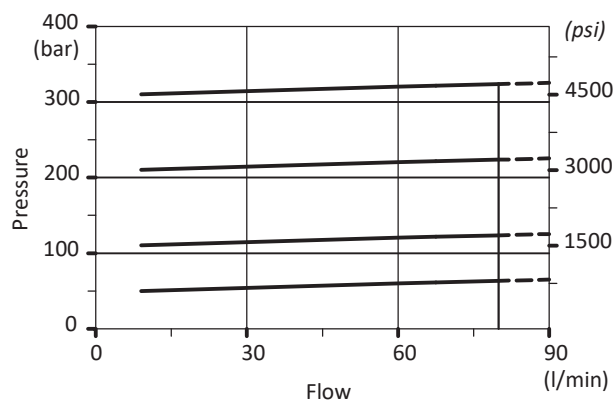
X: with screw



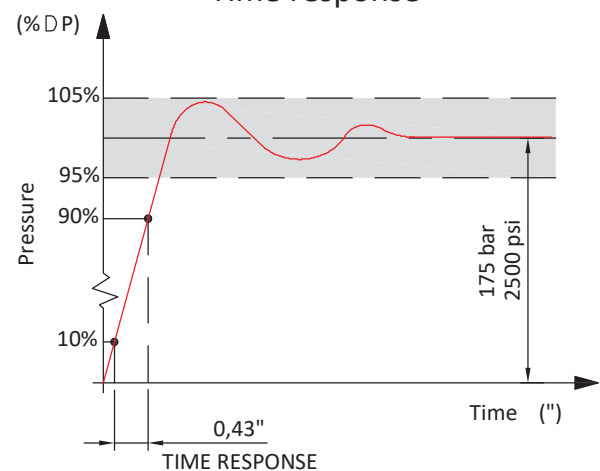
XH: valve set and locked



Performance data



Time response



Inlet section

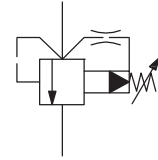
Inlet relief options

Pilot pressure relief valve

KE10K02 (Z - 100)

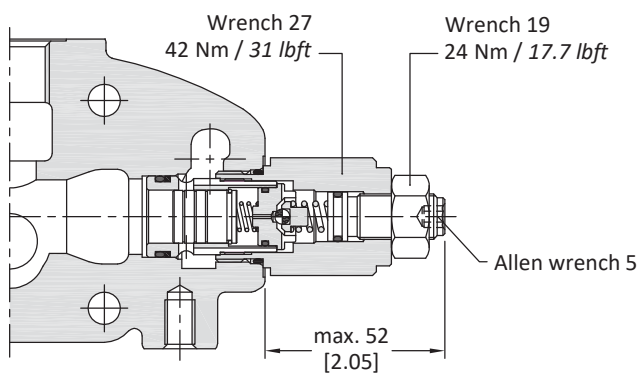
Standard setting in bar

Adjustment type (Z, ZH)

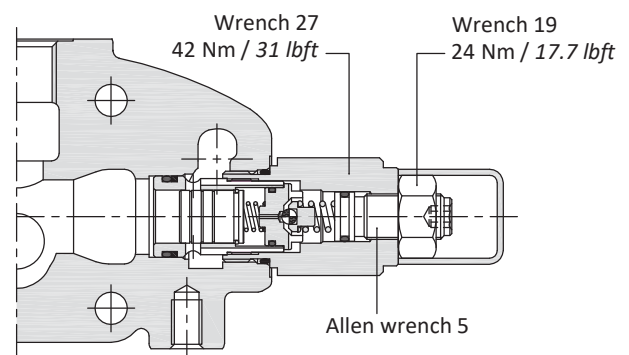


Adjustment type

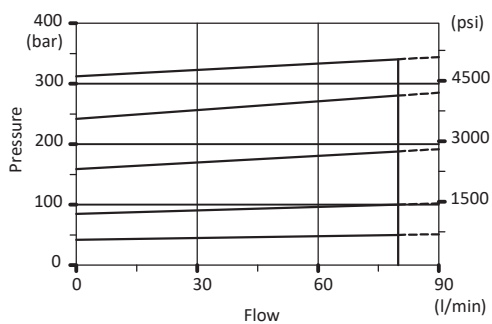
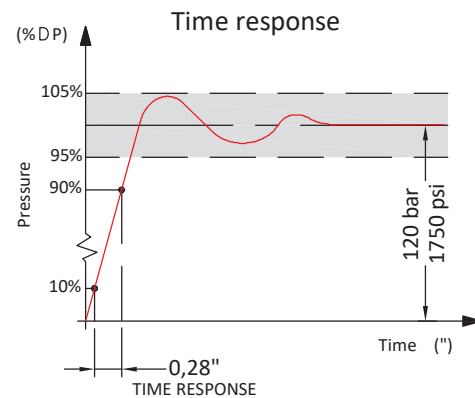
Z: with screw



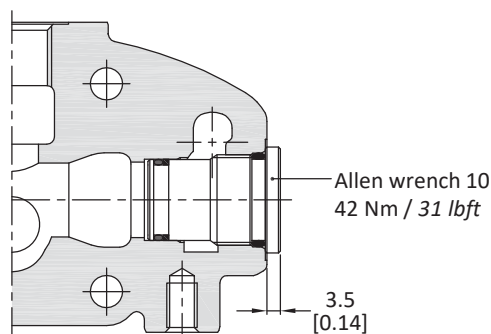
ZH: valve set and locked



Performance data



V: relief valve blanking plug



Inlet section

Inlet valve options

Unloader valves

Description example: AC (X - 100) **ELN** - 12VDC

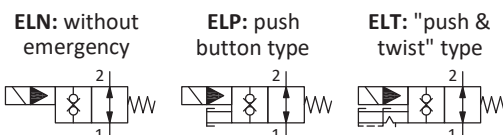
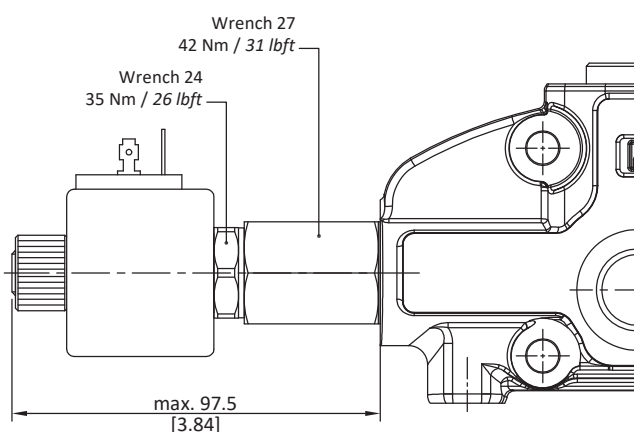
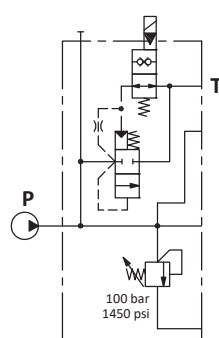
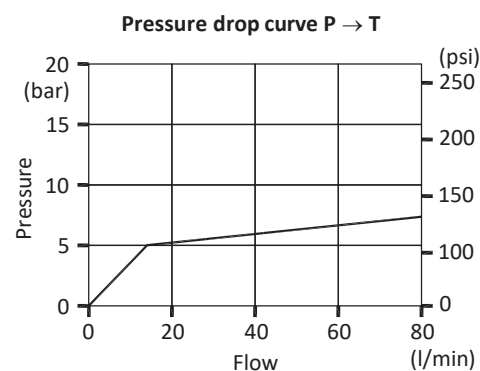
Hydraulic operated valve: **L**
 Solenoid operated valve: **ELN**
ELP
ELT

Feeding voltage: for
solenoid operated

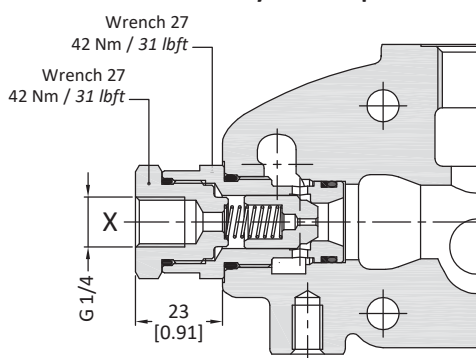
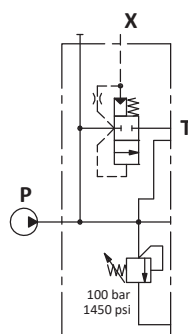
Solenoid operated

Emergency with push button and spring return; for detent position turn the button after press it.

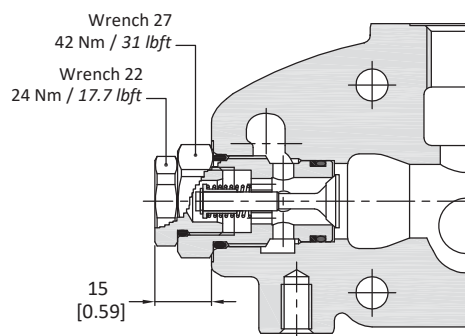
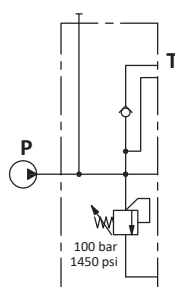
WARNING: the manual override option is intended for emergency use, not for continuous duty operation.



Hydraulic operated



Anti-cavitation valve

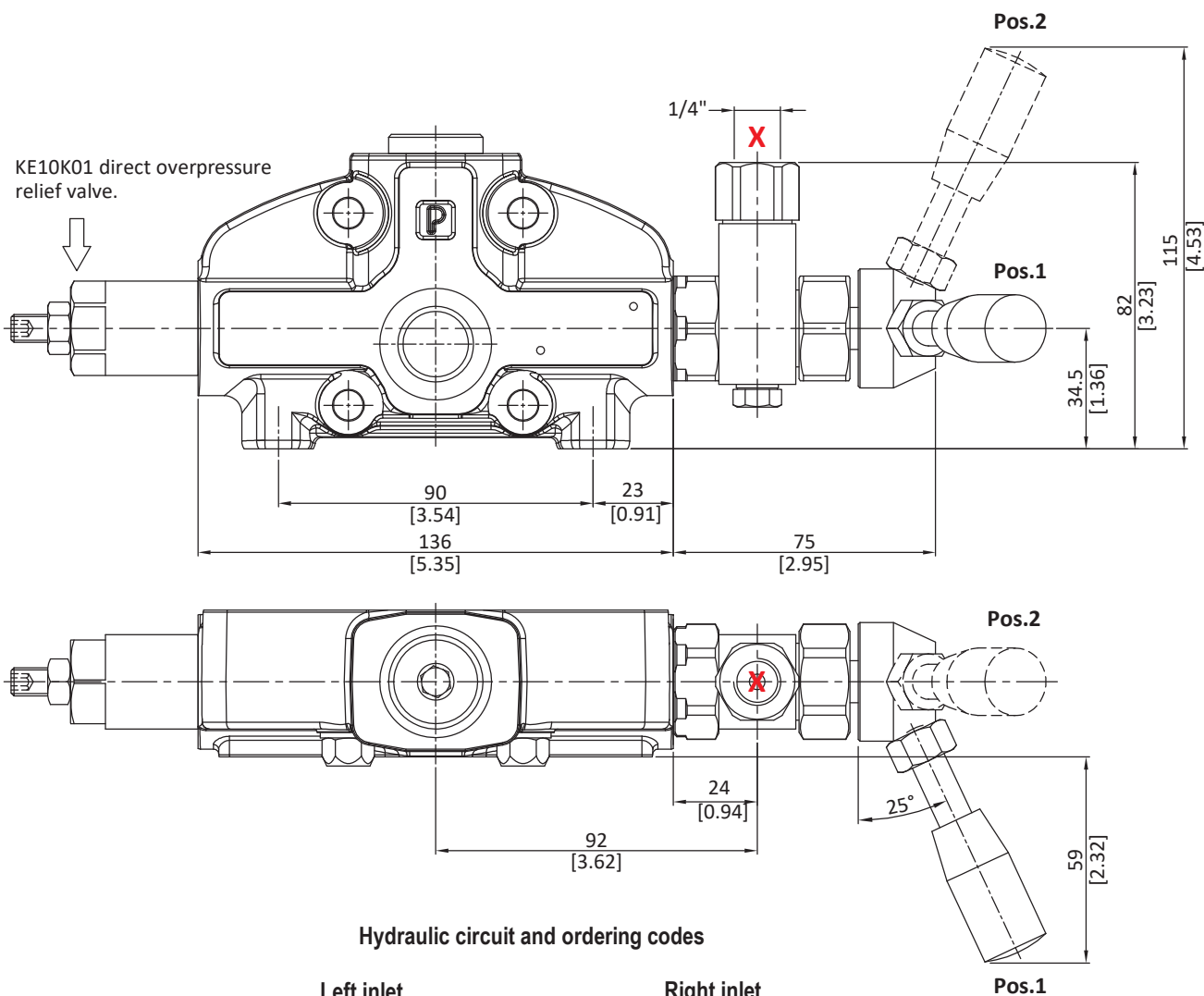
Description example: AC (X - 100) **F**

Inlet section for special applications

Configuration with rotary commutator

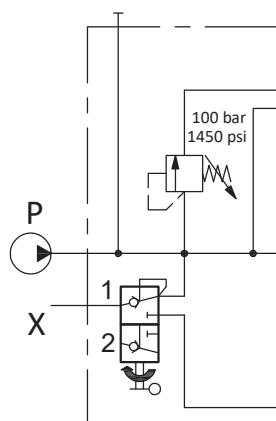
Dimensional data and hydraulic circuit

Drawing and circuit are referred to left inlet directional valve.

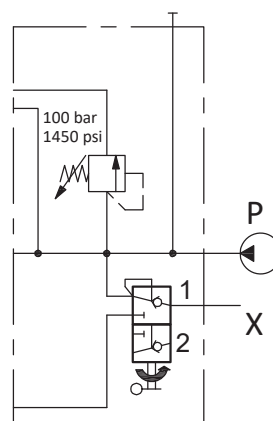


Left inlet

Right inlet



AC(X-100)R2

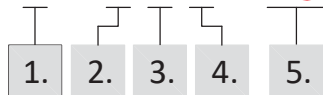


BC(X-100)R2

Working section

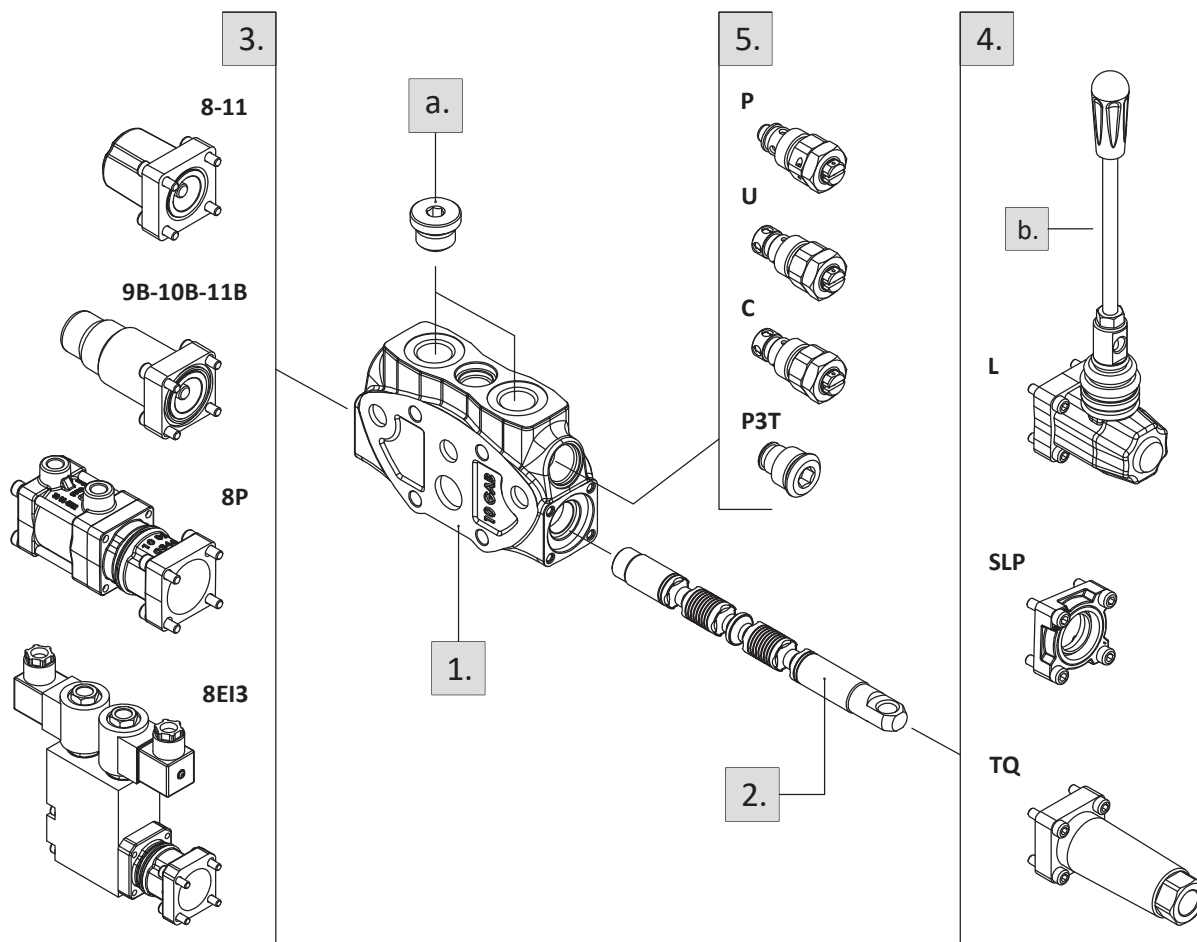
Parts ordering codes (mechanical control)

Description example:

80L GS10 / P - 1 8 L . U **1** (100) *

Port valves setting in bar

- 1 mounted on A port.
2 mounted on B port.
3 mounted on A and B port.

**1. Working section kit ***

TYPE	CODE	DESCRIPTION
P	-	With parallel circuit
SP	-	With serie-parallel (tandem) circuit

Include body, seals, rings and load check valve.

2. Spools

page 19

TYPE	CODE	DESCRIPTION
1	30 01 3556	Double acting, 3 positions, with A and B closed in neutral position
1A	30 01 3559	Double acting, 3 positions, with A open to tank in neutral position
1B	30 01 3560	Double acting, 3 positions, with B open to tank in neutral position

2. Spools

page 19

TYPE	CODE	DESCRIPTION
2	30 01 3557	Double acting, 3 positions, with A and B open to tank in neutral position
3	30 01 3563	Single acting on A, 3 positions, B plugged; requires G1/2 plug (see part a)
4	30 01 3564	Single acting on B, 3 positions, A plugged; requires G1/2 plug (see part a)
2H	30 01 3558	Double acting, 3 positions, with A and B partially open to tank in neutral position
1AH	30 01 3561	Double acting, 3 positions, with A partially open to tank in neutral position
1BH	30 01 3562	Double acting, 3 positions, with B partially open to tank in neutral position
1S	30 01 3565	As type 1, for series circuit
2S	30 01 3566	As type 2, for series circuit

Working section

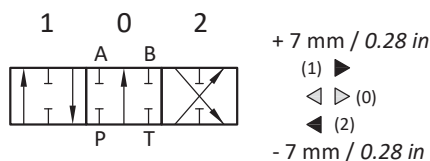
Parts ordering codes (mechanical control)

2. Spool options page 19			3. "A" side spool positioners page 20		
TYPE	CODE	DESCRIPTION	TYPE	CODE	DESCRIPTION
Special spools for particular positioner kits			Particular positioner kits for special spools		
. page 32			 page 32		
5BY	30 01 3654	Double acting, 4 positions, float in position 3 with spool out, 13QN type positioner kit is required	13QN	30 07 5564	4 positions with spring return in neutral position and detent in pos.3: for 5BY spool
8F	30 01 3567	Double acting, 3 positions, regenerative in position 1, 8CR type positioner kit is required	8CR	30 07 5565	3 positions with spring return in neutral and reduced spool stroke: for 8F spool
3. "A" side spool positioners page 20			4. "B" side options page 33		
TYPE	CODE	DESCRIPTION	TYPE	CODE	DESCRIPTION
8	30 07 5349	With spring return in neutral position	L	30 07 5363	Standard lever box
8D	30 07 5352	As type 8, M8 female threaded pin extension for dual control	LF1	30 07 5365	Lever box with spool stroke limiter in position 1
8D1	30 07 5551	As type 8, pin with Ø 8 mm (0.31 in) radial hole	SL	-	Without lever box
8D2	30 07 5353	As type 8, M8 male threaded pin extension for dual control	SLP	30 07 5366	Without lever box, with dust-proof plate
8TL	30 07 5552	As type 8 with pin control with flexible cable	SLCZ	-	Without lever box, with endcap.
8F2	30 07 5350	As type 8 with adjustable stroke limiter	LB	30 07 5367	Steel lever
19	30 07 5553	2 positions, with spring return in neutral position from position 1	LEB	30 07 5369	Safety lever box, vertical configuration
20	30 07 5554	2 positions, with spring return in neutral position from position 2	TQ	30 07 5354	Flexible cable connection; for CG cables
11	30 07 5351	With detent in position 1, neutral and 2	LCB	30 07 5370	Joystick lever for 2 sections operation
12	30 07 5555	Detent in positions 1 and 2			
15	30 07 5556	2 positions, detent in pos. 1 and neutral			
16	30 07 5557	2 positions, detent in pos. 2 and neutral			
17	30 07 5558	With spring return position 1			
18	30 07 5559	With spring return position 2			
17D	30 07 5560	With spring return position 1 and pin with M8 female thread for dual control			
18D	30 07 5561	With spring return position 2 and pin with M8 female thread for dual control			
9B	30 07 5386	With detent in position 1 and spring return in neutral position			
10B	30 07 5387	With detent in position 2 and spring return in neutral position			
11B	30 07 5388	With detent in position 1, 2 and spring return in neutral position			
8MG3(NO)	30 07 5562	As type 8 and operation with microswitch in positions 1 and 2, contact normally open			
8MG3(NC)	30 07 5563	As previous, with contact normally closed			
8P	30 07 5399	ON-OFF pneumatic kit			
8PF	30 07 5596	Proportional pneumatic kit			
8EP3	30 07 5443	ON-OFF 12VDC electro-pneumatic kit			
	30 07 5400	ON-OFF 24VDC electro-pneumatic kit			
8EP4	30 07 5345	ON-OFF 12VDC electro-pneumatic kit with manifold			
	30 07 5346	ON-OFF 24VDC electro-pneumatic kit with manifold			
8EI3	30 07 5401	ON-OFF 12VDC electro-hydraulic kit			
	30 07 5361	ON-OFF 24VDC electro-hydraulic kit			
8EI3F2	-	12 VDC ON/OFF electrohydraulic kit with adjustable stroke limiter			
-	24 VDC	ON/OFF electrohydraulic kit with adjustable stroke limiter			
5. Port valves page 42			6. Complete controls page 38		
TYPE	CODE	DESCRIPTION	TYPE	CODE	DESCRIPTION
Assembled on section			8IM	30 07 5372	-
P3T	30 05 4940	A and B ports valve blanking plugs	R	30 07 5373	-
C	-	Anti-cavitation			
<u>Anti-shock valve</u>			Proportional hydraulic control type 8IM and ON/OFF solenoid controls type 8ES and rotative control type R .		
P	30 05 6195	From 0 to 315 bar / 0 to 4600 psi standard setting 100 bar / 1450 psi			
<u>Anti-shock and anti-cavitation valve</u>					
U	30 05 4908	From 0 to 315 bar / 0 to 4600 psi standard setting 100 bar / 1450 psi			
<i>Standard setting is referred to 6 l/min flow.</i>					
a. "A" and "B" ports plugs			b. Optional handlevers		
TYPE	CODE	DESCRIPTION	TYPE	CODE	DESCRIPTION
G1/2	30 05 4919	For single acting spools type 3 and 4	AL01/M10x200	30 05 4989	Lenght L = 200mm / 7.87in

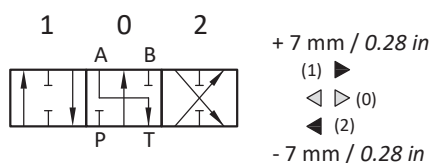
Working section

Spools options

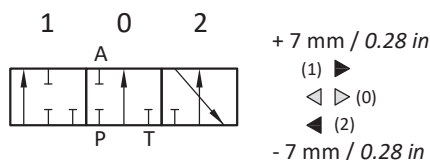
Type 1 (30 01 3556)



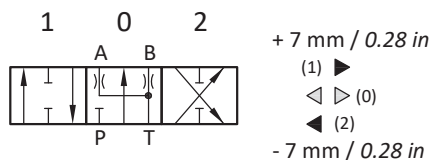
Type 1A (30 01 3559)



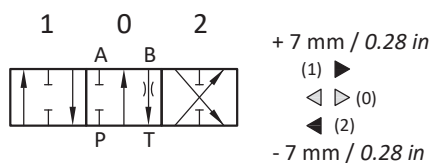
Type 3 (30 01 3563)



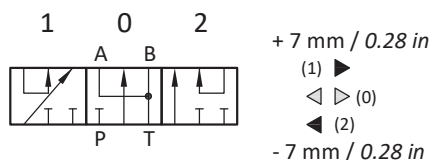
Type 2H (30 01 3558)



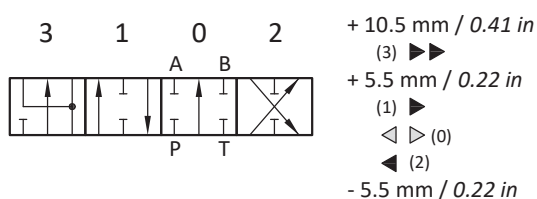
Type 1BH (30 01 3562)



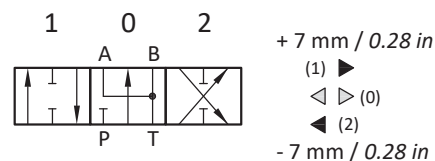
Type 2S (30 01 3566)



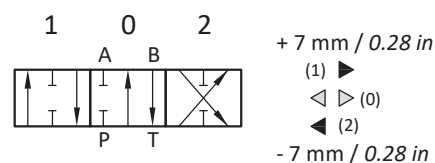
Type 5BY (30 01 3654)



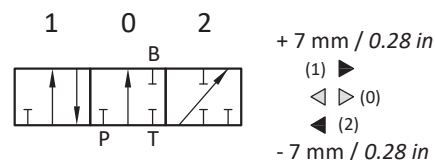
Type 2 (30 01 3557)



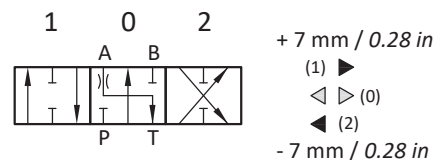
Type 1B (30 01 3560)



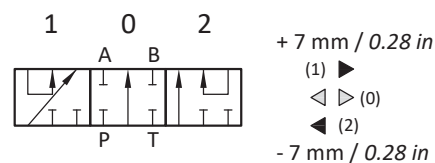
Type 4 (03 01 3564)



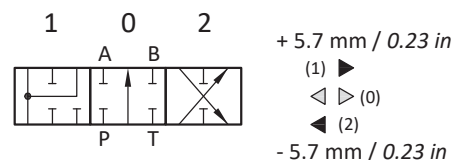
Type 1AH (30 01 3561)



Type 1S (30 01 3565)



Type 8F (30 01 3567)

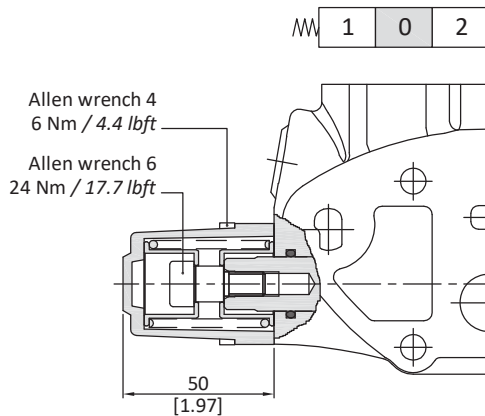
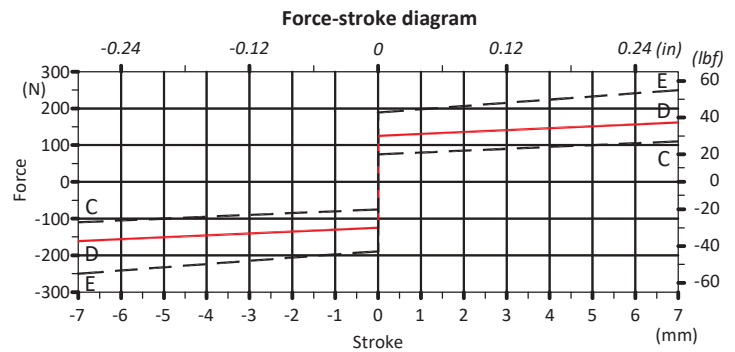


"A" side spool positioners

With spring return in neutral position

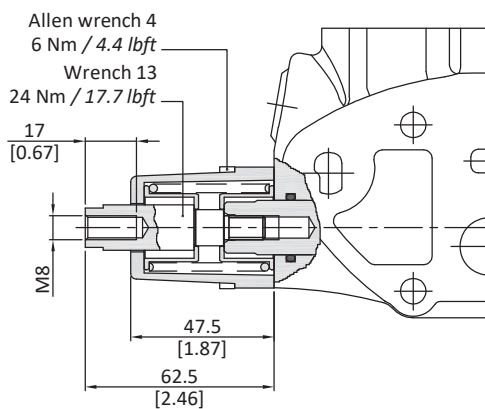
8 kit (30 07 5349)

It's supplied with standard spring type D (see force-stroke diagram).
It's available with lighter spring type C (**8MC**) or heavier type E (**8ME**).

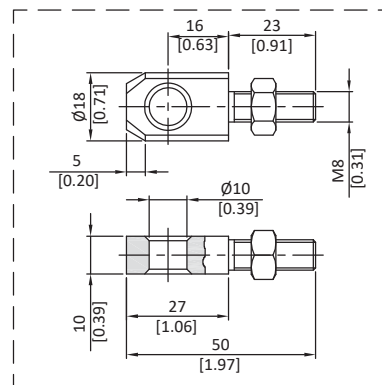


8D kit (30 07 5352)

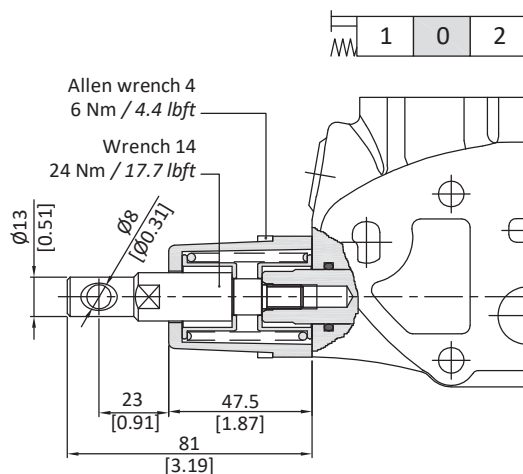
With M8 female threaded pin extension for dual control.



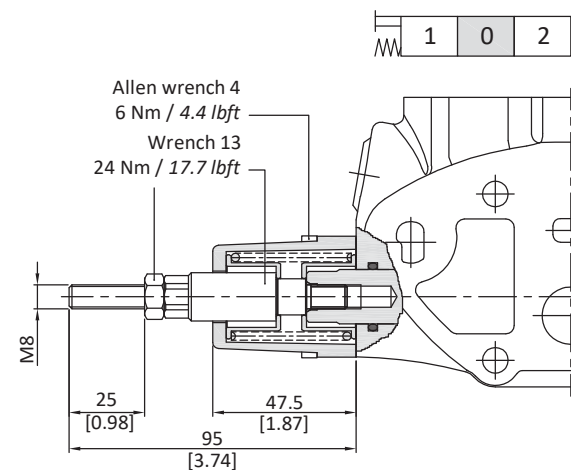
Spool end joint dimensions (optional)



8D1 kit (30 07 5551)



8D2 kit (30 07 5353)



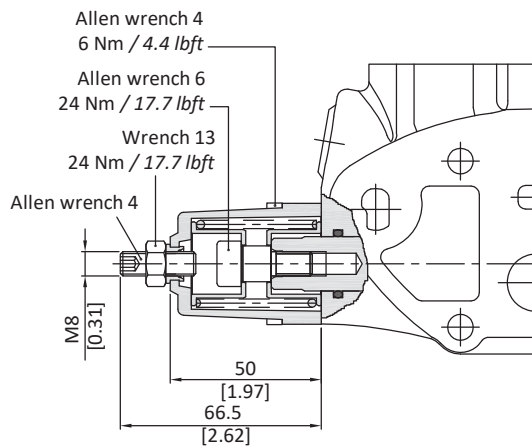
Working section

"A" side spool positioners

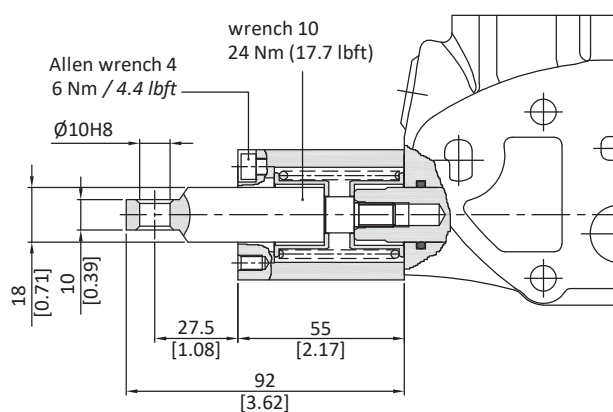
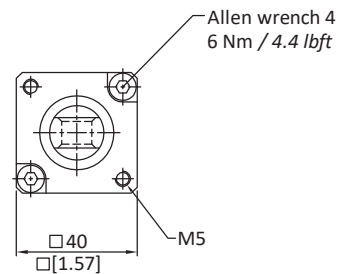
With spring return in neutral position

8F2 kit (30 07 5350)

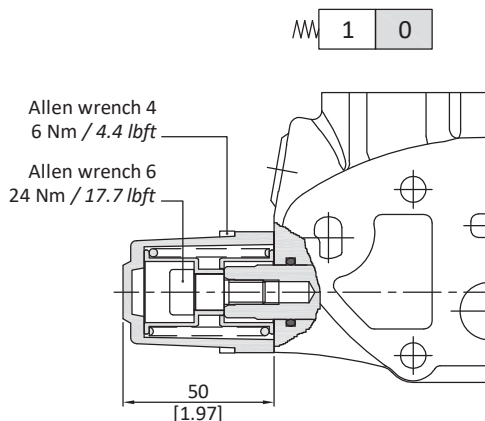
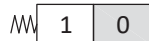
With spool stroke adjustment in position 2 (P → B)



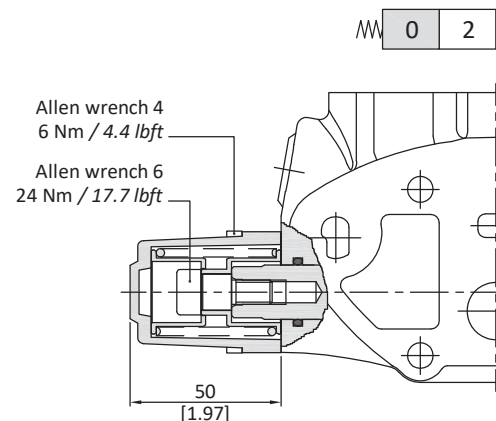
8TL kit (30 07 5552)



19 kit (30 07 5553)



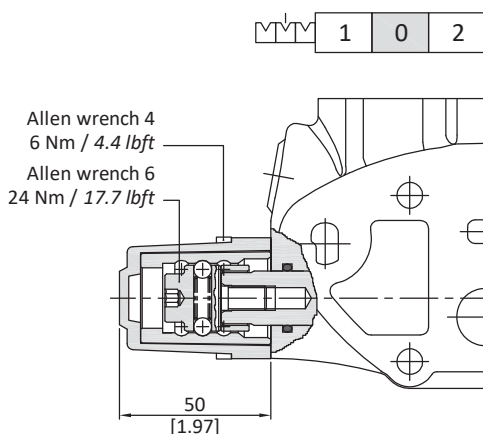
20 kit (30 07 5554)



"A" side spool positioners

With detent

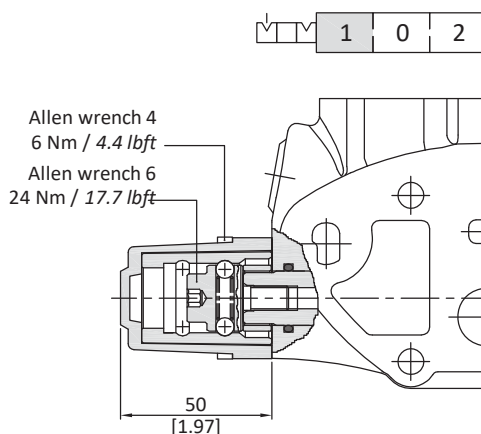
11 kit (30 07 5351)



Operating features

Locking and release force : 260 N / 58 lbf ±10%

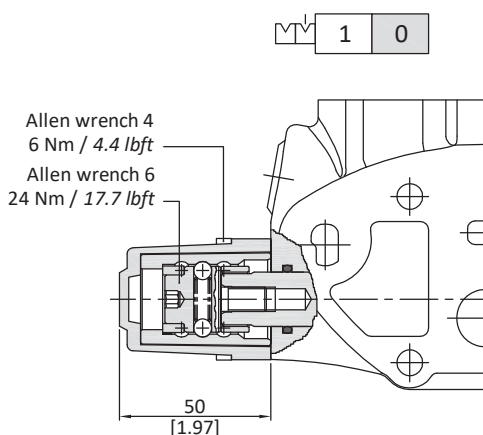
12 kit (30 07 5555)



Operating features

Locking and release force : 260 N / 58 lbf ±10%

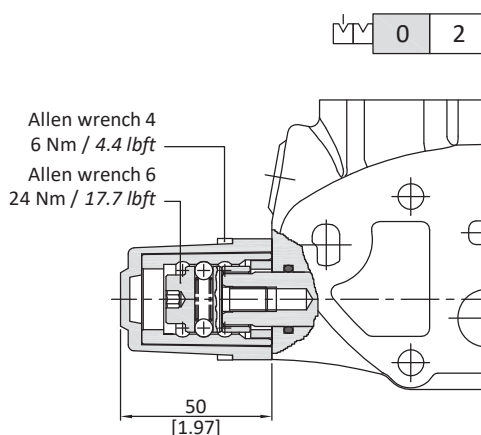
15 kit (30 07 5556)



Operating features

Locking and release force : 260 N / 58 lbf ±10%

16 kit (30 07 5557)



Operating features

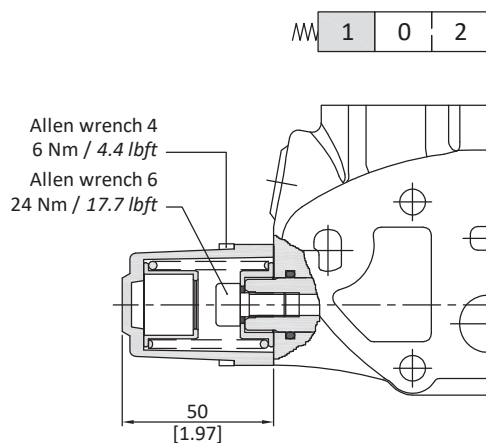
Locking and release force : 260 N / 58 lbf ±10%

Working section

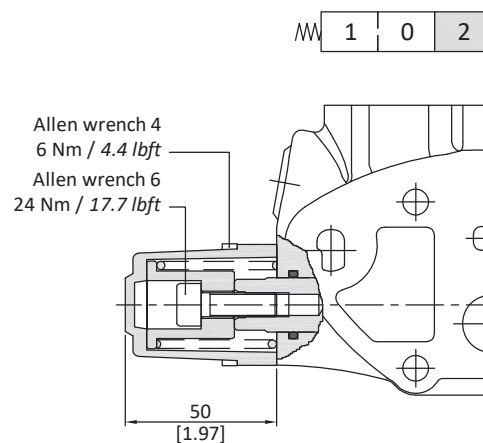
"A" side spool positioners

With spring return

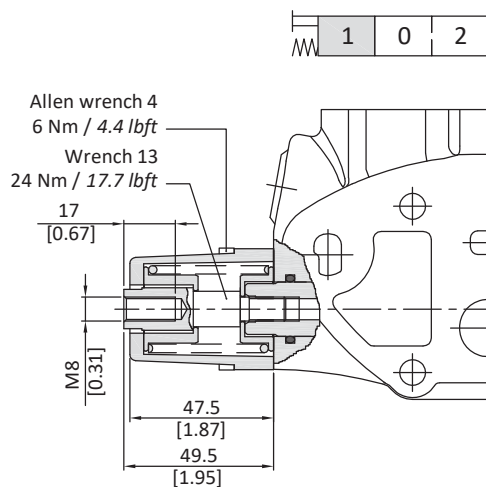
17 kit (30 07 5558)



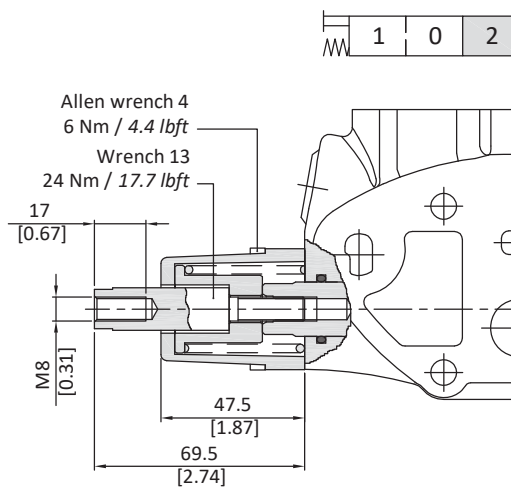
18 kit (30 07 5559)



17D kit (30 07 5560)



18D kit (30 07 5561)

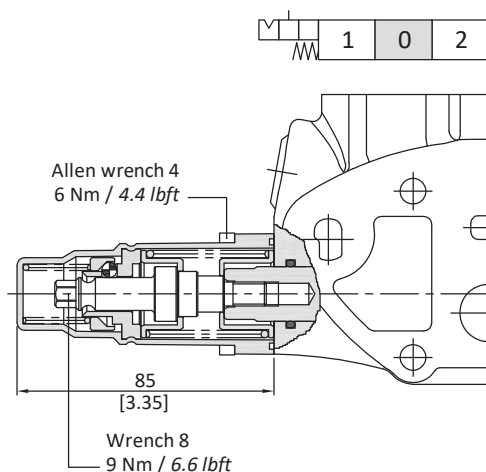
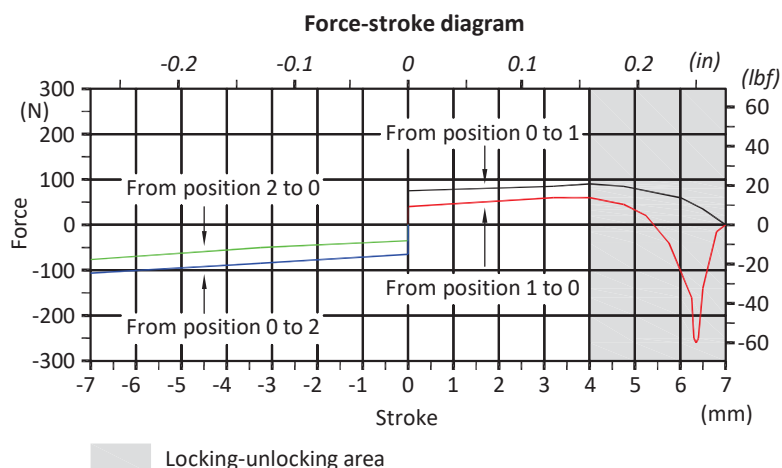


Working section

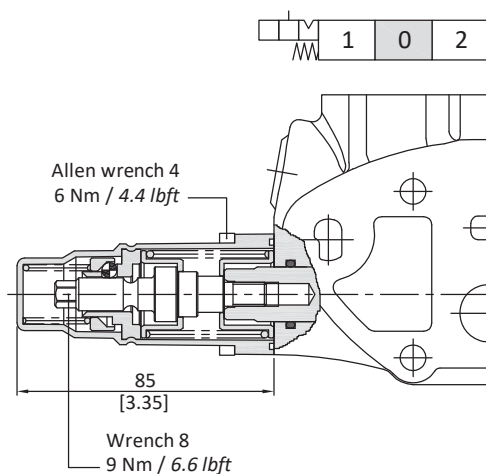
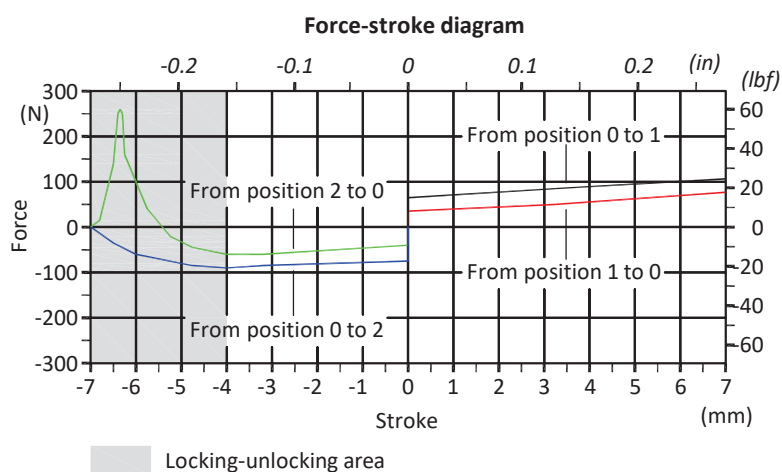
"A" side spool positioners

With detent and spring return to neutral position from either directions

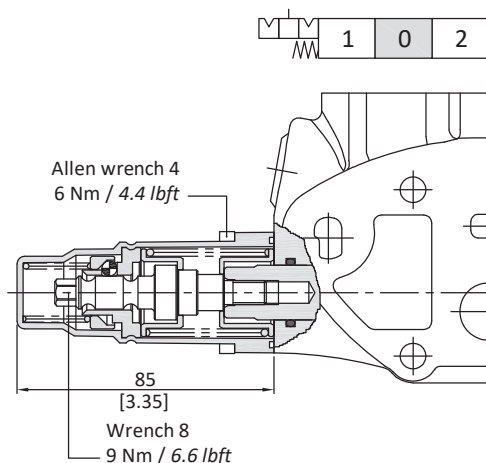
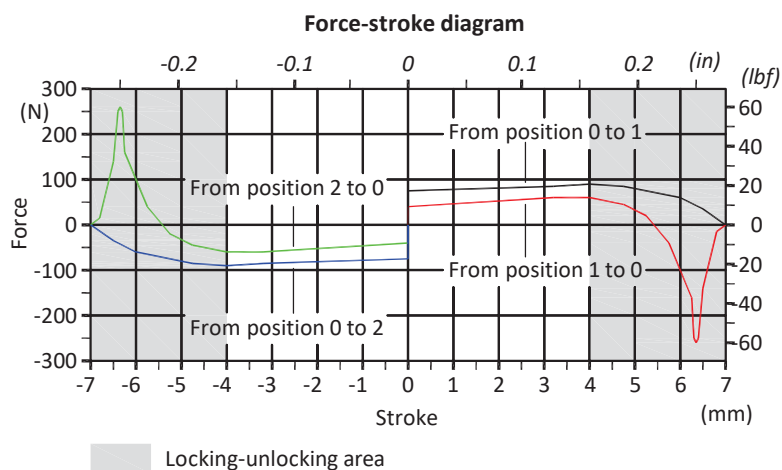
9B kit (30 07 5386)



10B kit (30 07 5387)



11B kit (30 07 5388)



Working section

"A" side spool positioners

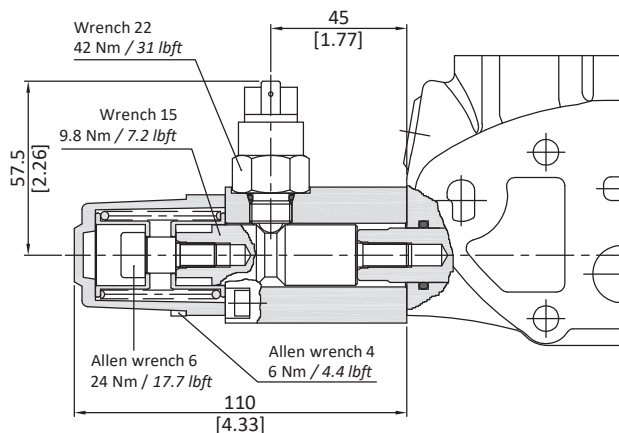
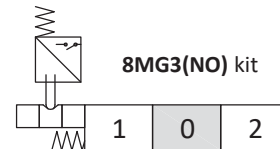
With microswitch type 8MG3(NO) (30 07 5562)

With spring return in neutral position and microswitch operated in both directions.

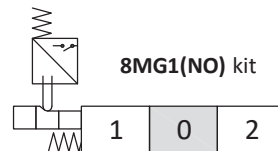
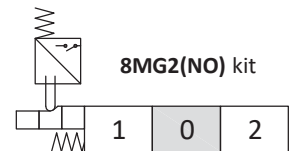
Also available **8MG1(NO)** configuration (microswitch operated in position 1) and **8MG2(NO)** configuration (microswitch operated in position 2); dimensions are the same of **8MG3(NO)** configuration.

Same configurations are available with normally closed (NC) contact.

For more information contact Sales Department.



Other configurations



Operating features

MICROSWITCH

Mechanical life

: 5×10^5 operations

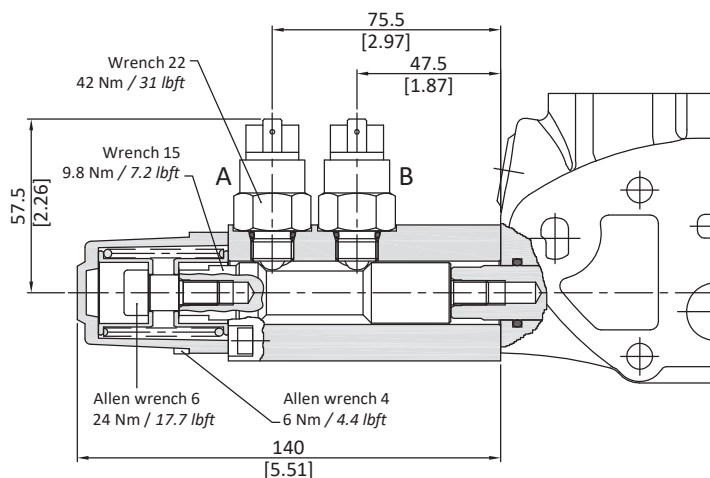
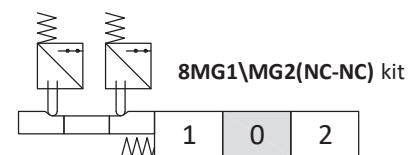
Electrical life (resistive load)

: 5×10^4 operations 10A / 12VDC

: 5×10^4 operations 3A / 24VDC

Type 8MG1\MG2(NC-NC) (30 07 5360)

With double microswitch in position 1 and 2.



Positions	A	B
1		
0		
2		

Operating features

MICROSWITCH

Mechanical life

: 5×10^5 operations

Electrical life (resistive load)

: 5×10^4 operations 10A / 12VDC

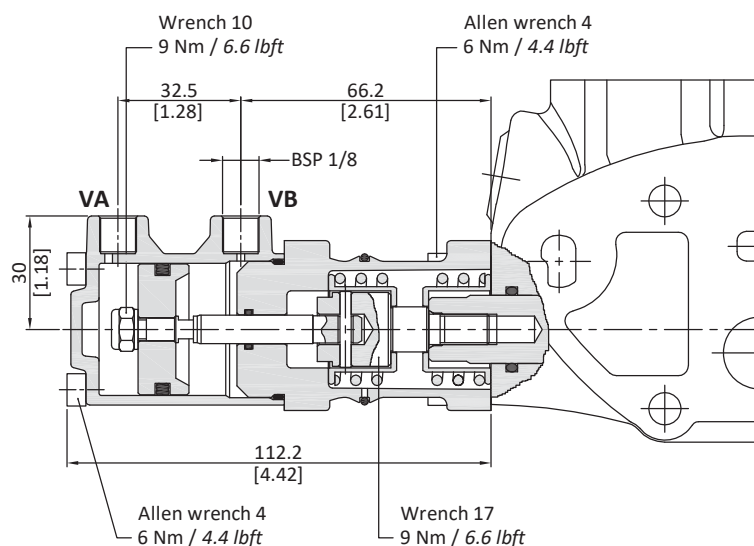
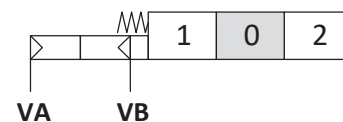
: 5×10^4 operations 3A / 24VDC

Working section

"A" side spool positioners

ON/OFF pneumatic kit type 8P (30 07 5399)

With spring return to neutral position.

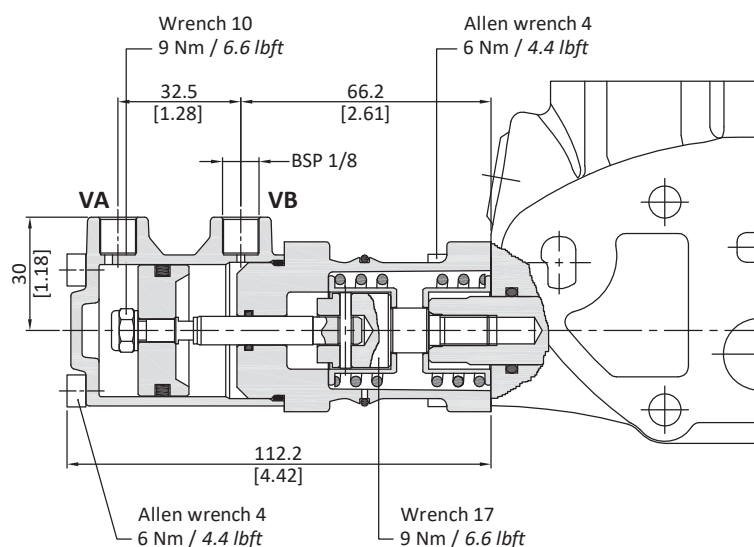
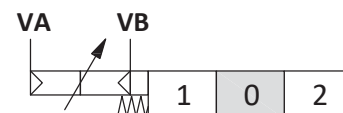


Operating features

Pilot pressure.....: min. 5.5 bar / 80 psi
: max.10 bar / 145 psi

8PF pneumatic proportional kit (30 07 5596)

With spring return to neutral position.



Operating features

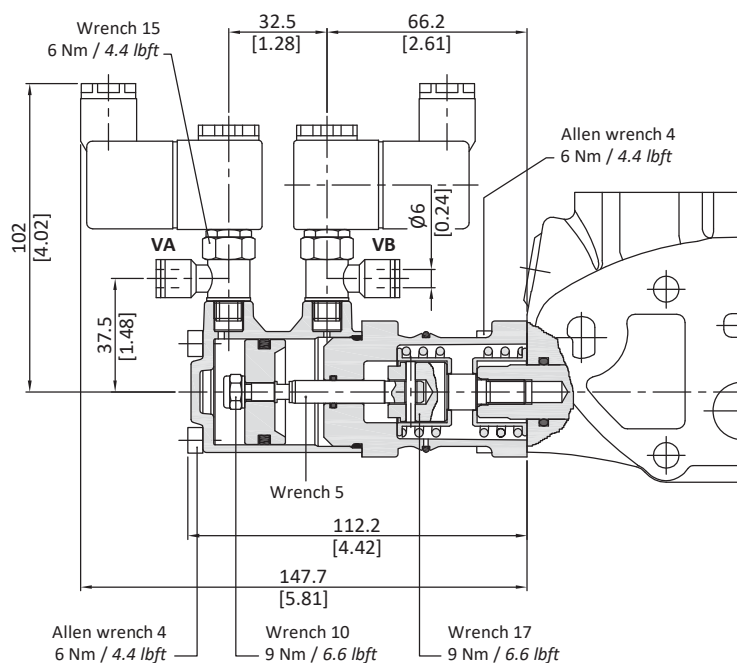
Pilot pressure.....: min. 5.5 bar / 80 psi
: max.10 bar / 145 psi

Working section

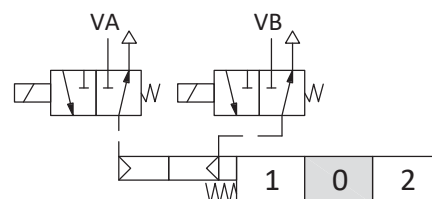
"A" side spool positioners

ON/OFF electropneumatic kit type 8EP3 - 30 07 5443 (12V) - 30 07 5400 (24V)

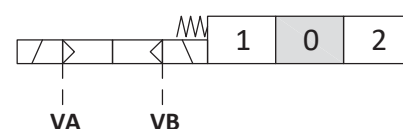
With spring return to neutral position.



Scheme



Scheme ISO 1219



Operating features

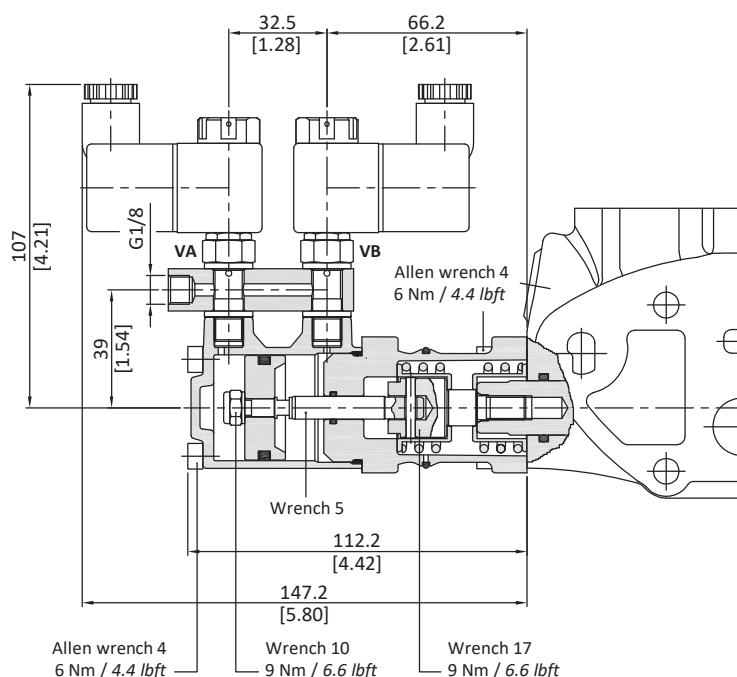
CONTROL

Pilot pressure : 6 bar / 87 psi
: max. 15 bar / 218 psi

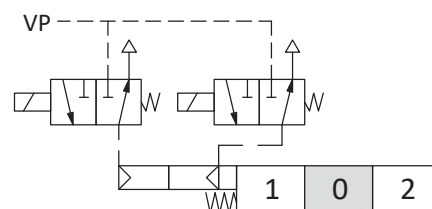
COIL

Nominal voltage tolerance : $\pm 10\%$
Power rating : 8 W
Nominal current : 12 VDC
: 24 VDC
Coil insulation : Class H
Weather protection : IP65

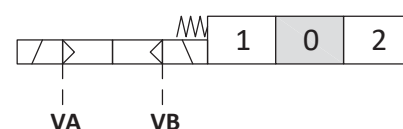
ON/OFF electropneumatic kit type 8EP4 - 30 07 5345 (12V) - 30 07 5346 (24V)



Scheme



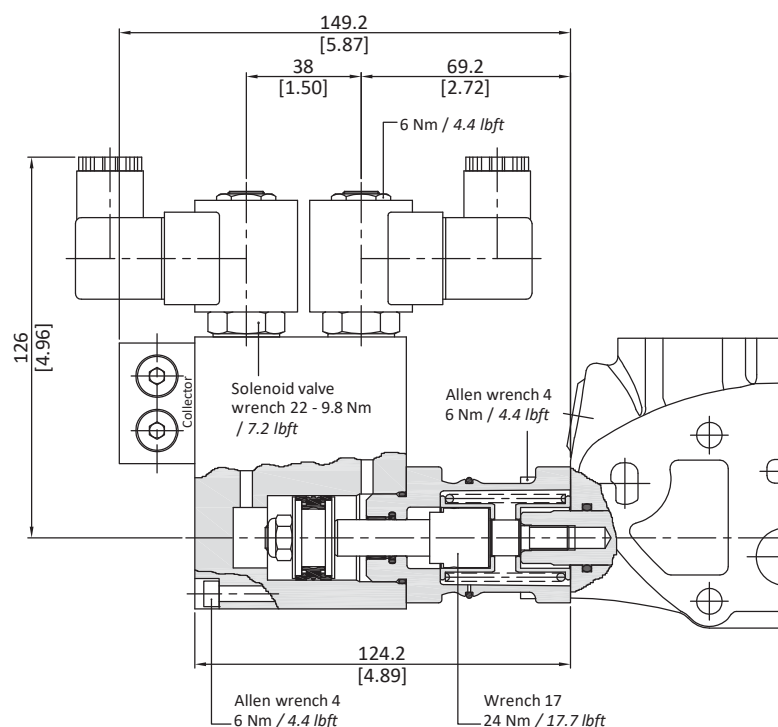
Scheme ISO 1219



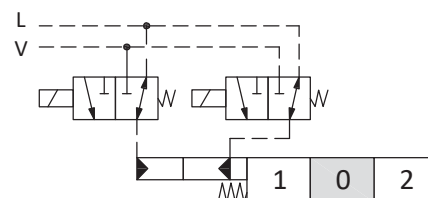
"A" side spool positioners

ON/OFF electrohydraulic kit type 8EI3 - 30 07 5401 (12V) - 30 07 5361 (24V)

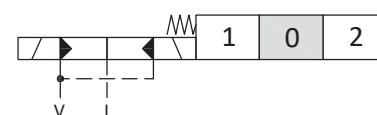
ON/OFF electro-hydraulic control with external pilot and drain.



Scheme



Scheme ISO 1219



Operating features

CONTROL

Pilot pressure	: min. 10 bar / 145 psi
	: max. 50 bar / 725 psi
Max. backpressure on drain L	: 25 bar / 360 psi

COIL

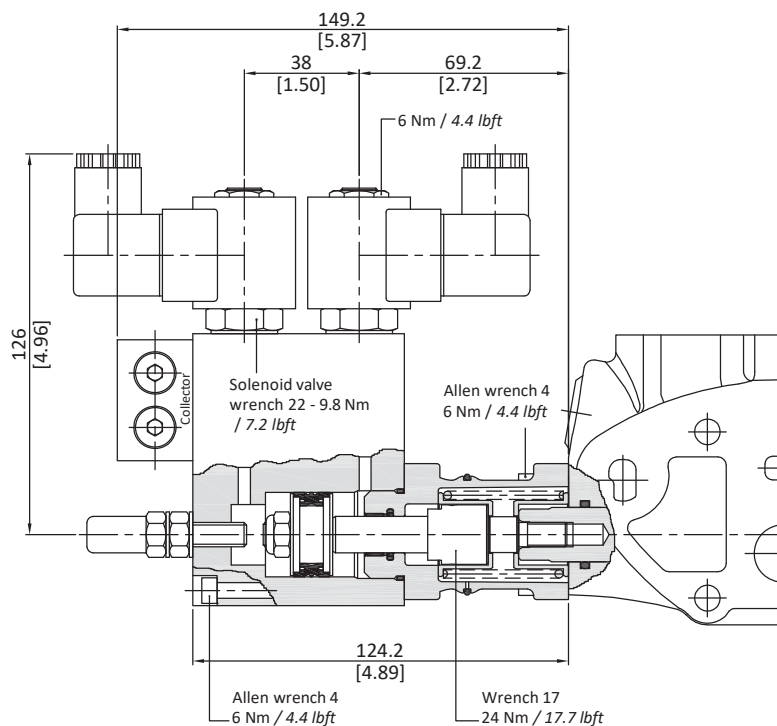
Nominal voltage tolerance	: $\pm 10\%$
Power rating	: 21 W
Nominal current	: 1.75 A - 12 VDC / 0.87 A - 24 VDC
Coil insulation	: Class F
Weather protection	: IP65

Working section

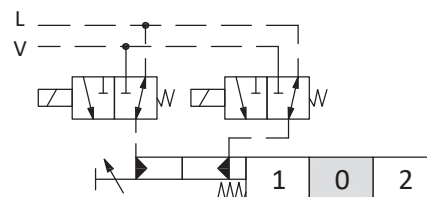
"A" side spool positioners

ON/OFF electrohydraulic kit type 8EI3F2

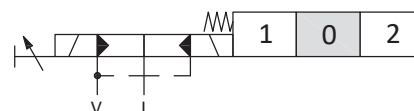
Collector kit with pilot and drain lines with stroke limiter



Scheme



Scheme ISO 1219



Operating features

CONTROL

Pilot pressure	: min. 10 bar / 145 psi
	: max. 50 bar / 725 psi
Max. backpressure on drain L	: 25 bar / 360 psi

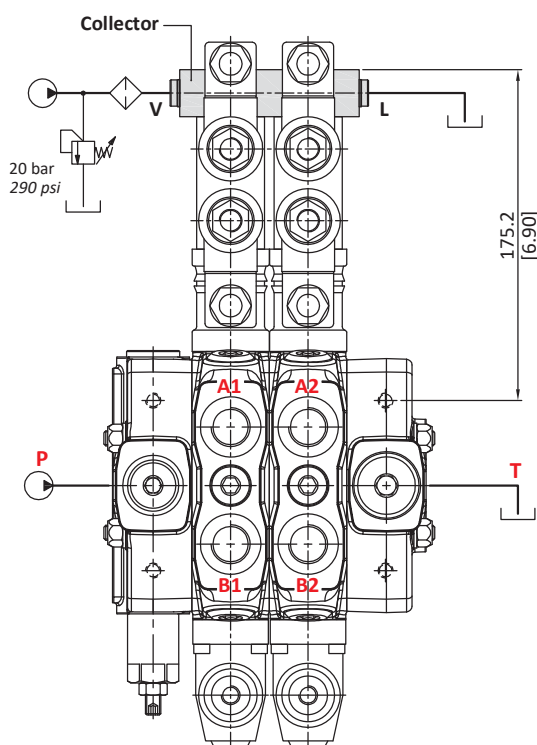
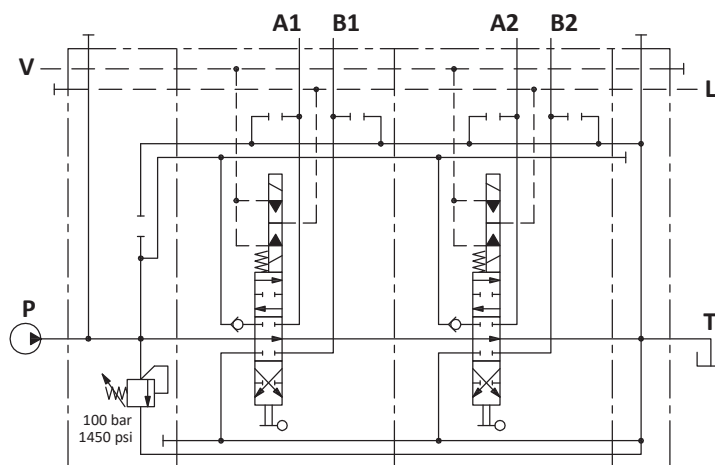
COIL

Nominal voltage tolerance	: $\pm 10\%$
Power rating	: 21 W
Nominal current	: 1.75 A - 12 VDC / 0.87 A - 24 VDC
Coil insulation	: Class F
Weather protection	: IP65

"A" side spool positioners

ON/OFF electrohydraulic kit type 8EI3

Collector kit for external pilot and drain



Description example :

80L GS10/2/AC(X-100)/18EI3L/18EI3L/RC-KE2S0-24VDC

COLLECTOR KIT CODES

Type	Code	Description
KE1S0	30 07 5537	Kit one section
KE2S0	30 07 5522	Kit for 2 sections
KE3S0	30 07 5523	Kit for 3 sections
KE4S0	30 07 5524	Kit for 4 sections
KE5S0	30 07 5525	Kit for 5 sections
KE6S0	30 07 5526	Kit for 6 sections
KE7S0	--	Kit for 7 sections

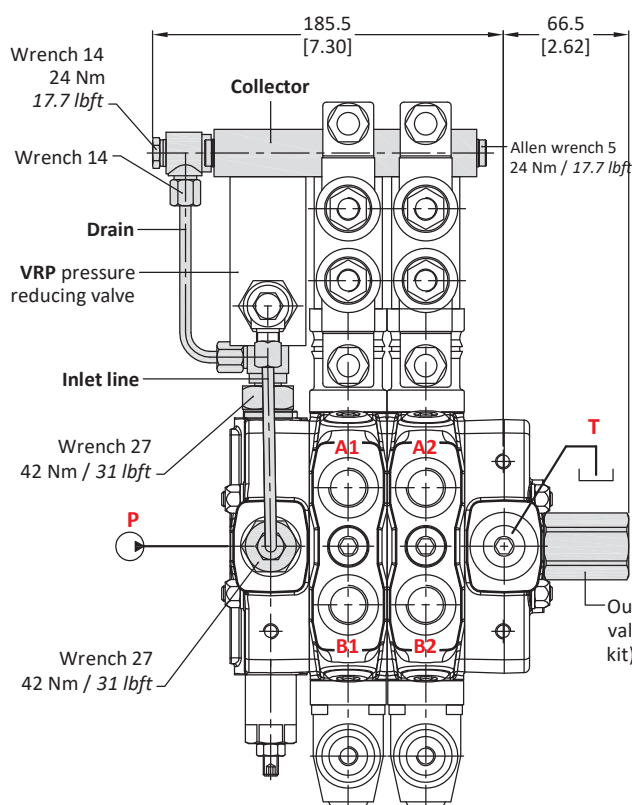
Working section

"A" side spool positioners

ON/OFF electrohydraulic kit type 8EI3

Collector kit with pilot and drain lines

The kit include collector, VRP pressure reducing valve and pipes.



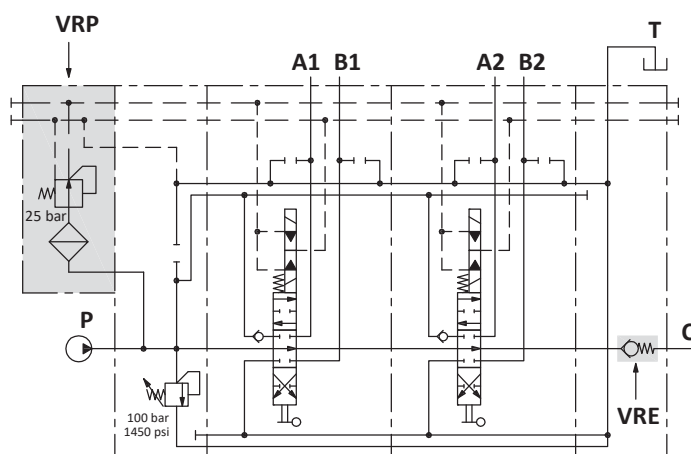
Operating features

VRP VALVE

Output pressure : 25 bar / 363 psi

Max. flow : 8 l/min

Filtering : 80 µ



Description example :

80L GS10/2/AC(X-100)/18EI3L/18EI3L/RV-KE2R3-24VDC

Outlet cover with VRE backpressure valve (not included in the collector kit) and carry-over

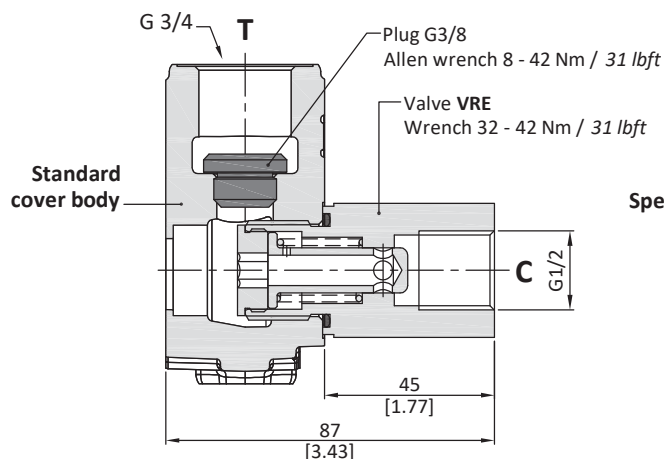
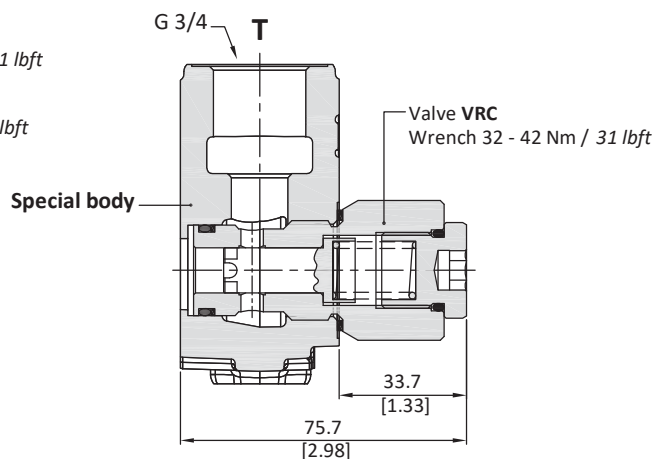
Description type for outlet cover with VRE valve.

COLLECTOR KIT CODES

Type	Code	Description
KE1R3	30 07 5488	Kit one section
KE2R3	30 07 5489	Kit for 2 sections
KE3R3	30 07 5490	Kit for 3 sections
KE4R3	30 07 5491	Kit for 4 sections
KE5R3	30 07 5492	Kit for 5 sections
KE6R3	30 07 5493	Kit for 6 sections

VRE - VRC backpressure valve

Valve is assembled on flow through passage of outlet cover; it's necessary to provides pilot pressure to the actuator.
RV complete (with backpressure valve and tapered plug)

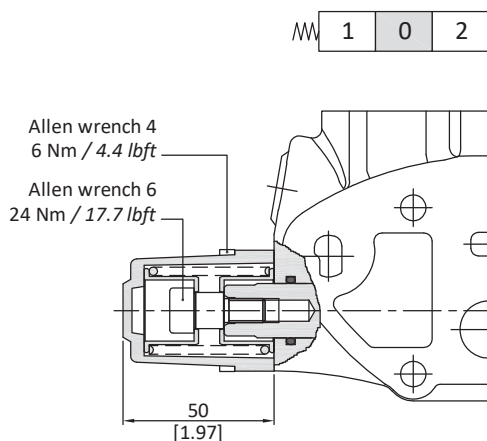


"A" side spool positioners

Particular positioner kits for special spools

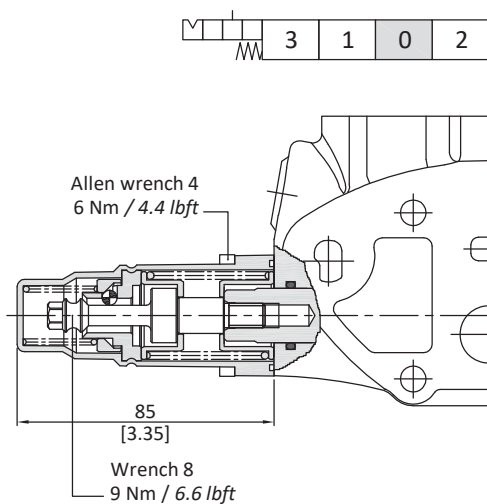
8CR kit (30 07 5565)

3 positions with spring return in neutral and reduced spool stroke: **for 8F spool.**



13QN kit (30 07 5564)

4 positions with spring return in neutral and detent in position 3: **for 5BY spool.**



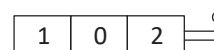
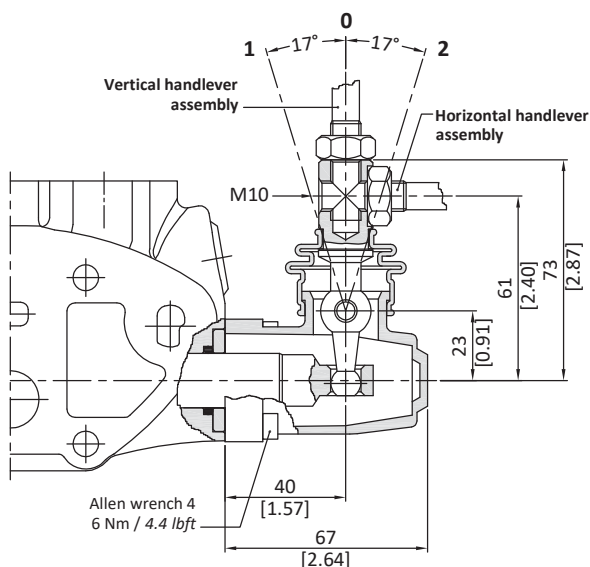
Working section

"B" side options

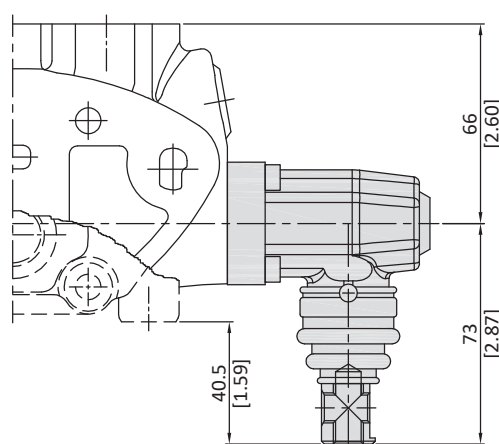
Lever control

Type L (30 07 5363)

Alluminium lever pivot box with protective rubber bellow; it can be roated 180° (configuration **L180**).

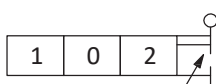
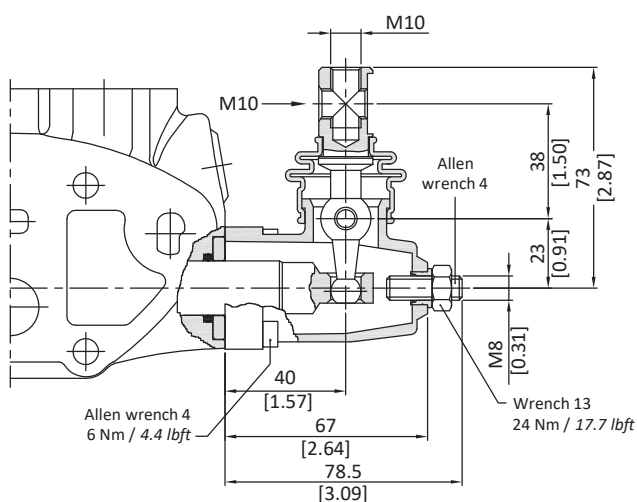


configuration L180



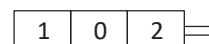
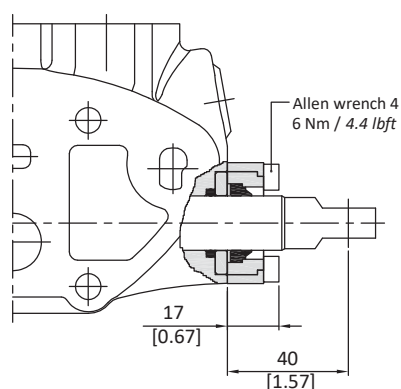
Type LF1 (30 07 5365)

With spool stroke adjustment in position 1 (P → A).



Type SLP (30 07 5366)

Mechanical control with dust-proof plate kit.



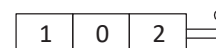
"B" side options

Lever control

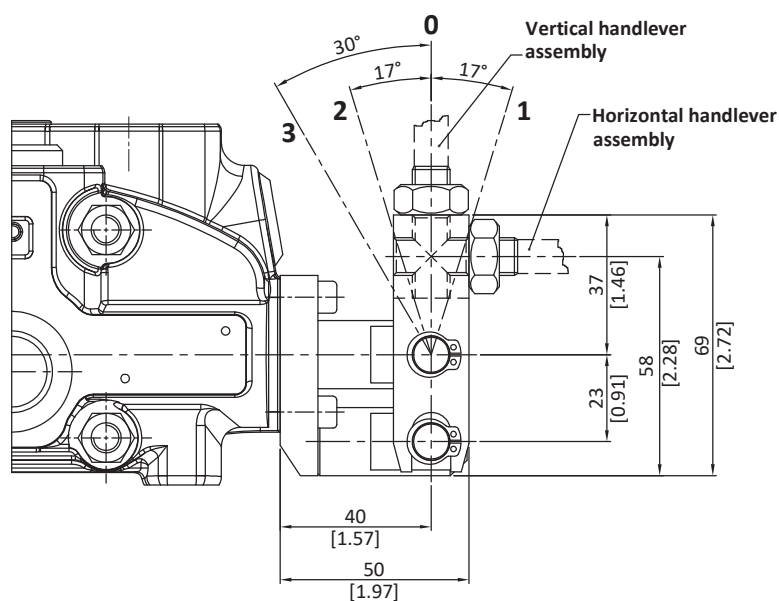
Type LB (30 07 5367)

Steel manufacture.

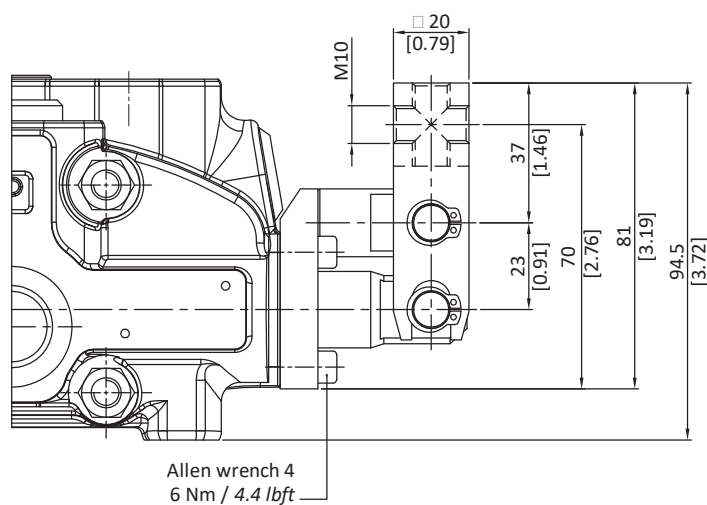
Pivot can be assembled below (**LB1** configuration) or above (**LB3** configuration).



Configuration LB1



Configuration LB3



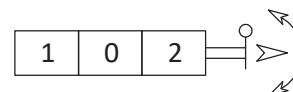
Working section

"B" side options

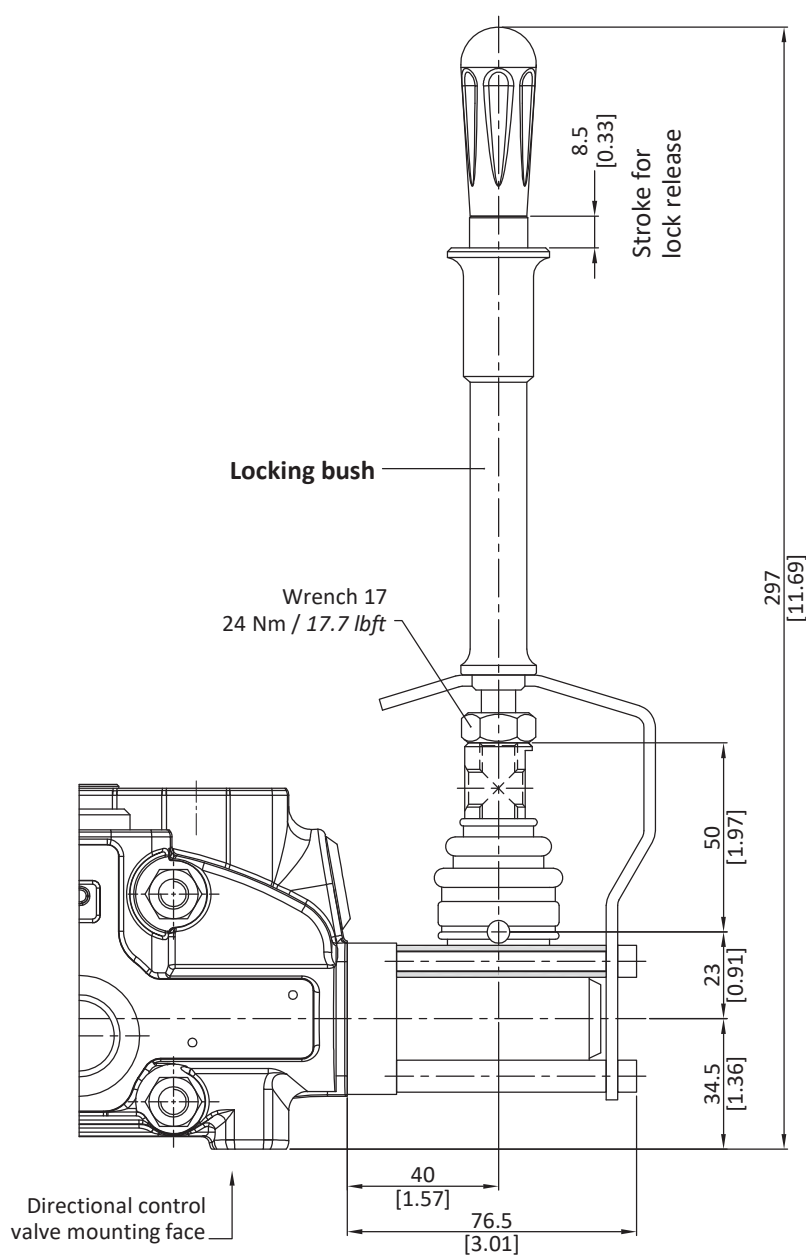
Safety lever control

Safety levers with lock in neutral complete with handlever; lift handlever knob to operate.
With insulated handlever type **LEBP**

Type LEB (30 07 5369)



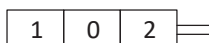
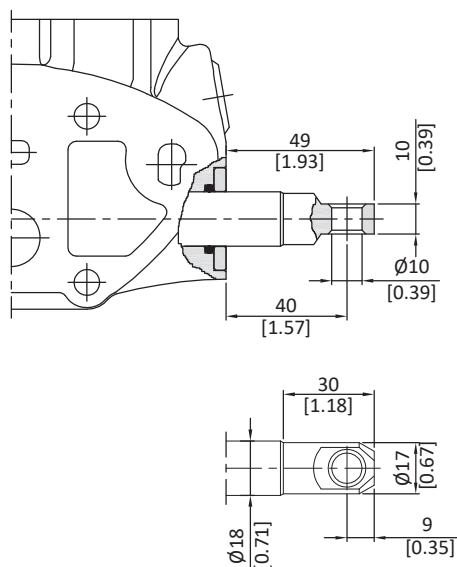
LEB



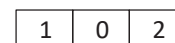
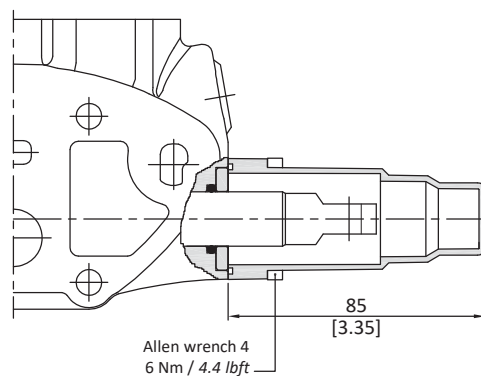
"B" side options

Controls prearrangement

Type SL



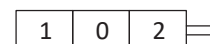
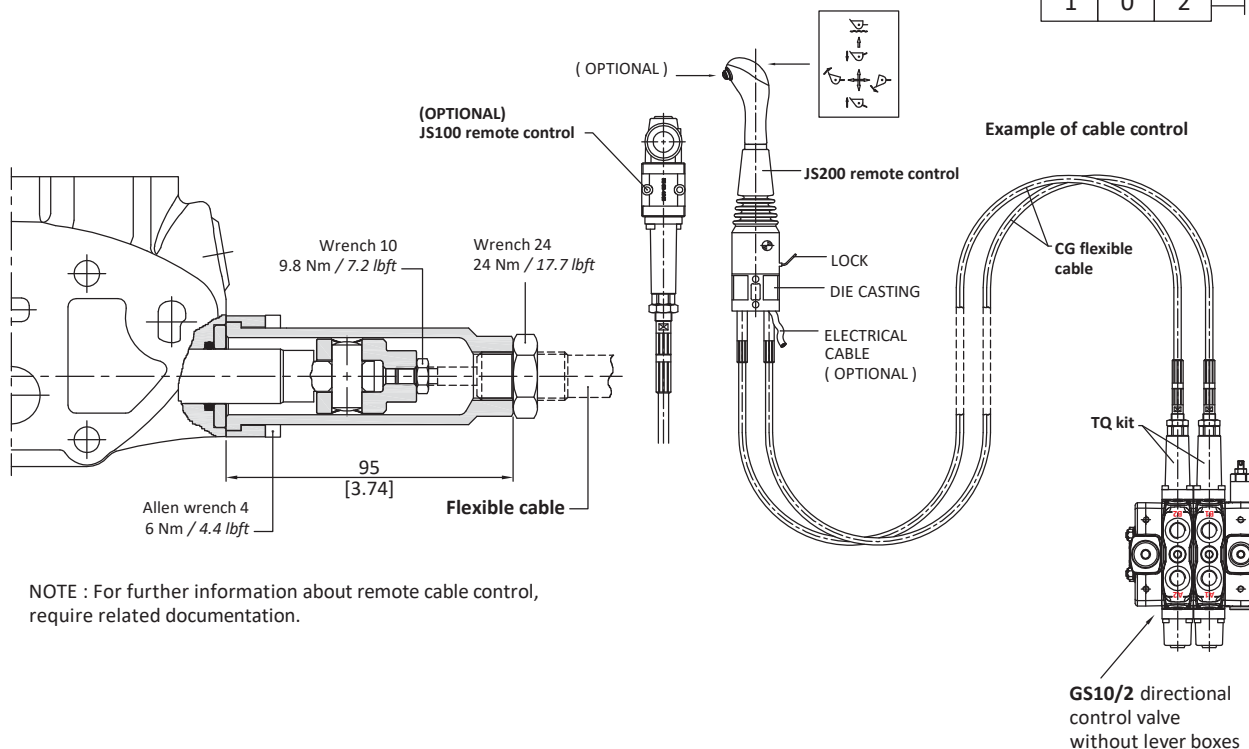
Type SLCZ



Protection cap usable with pneumatic, electropneumatic, and electrohydraulic spool positioners.

TQ cable remote control kit (30 07 5354)

Waterproof cap prearranged for remote control with flexible cable.

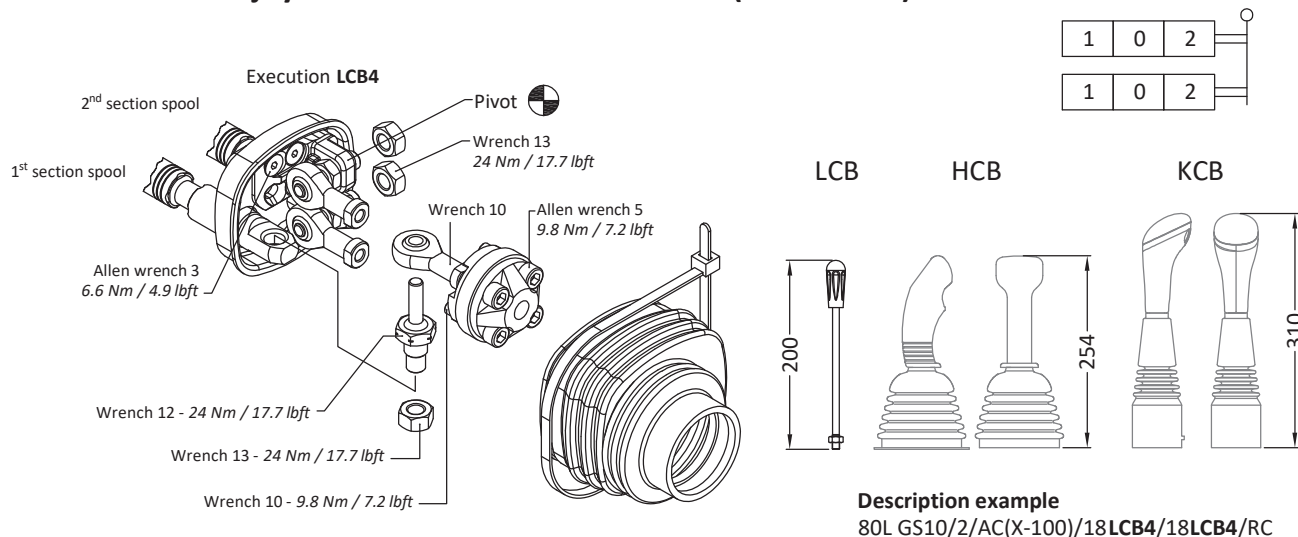


NOTE : For further information about remote cable control, require related documentation.

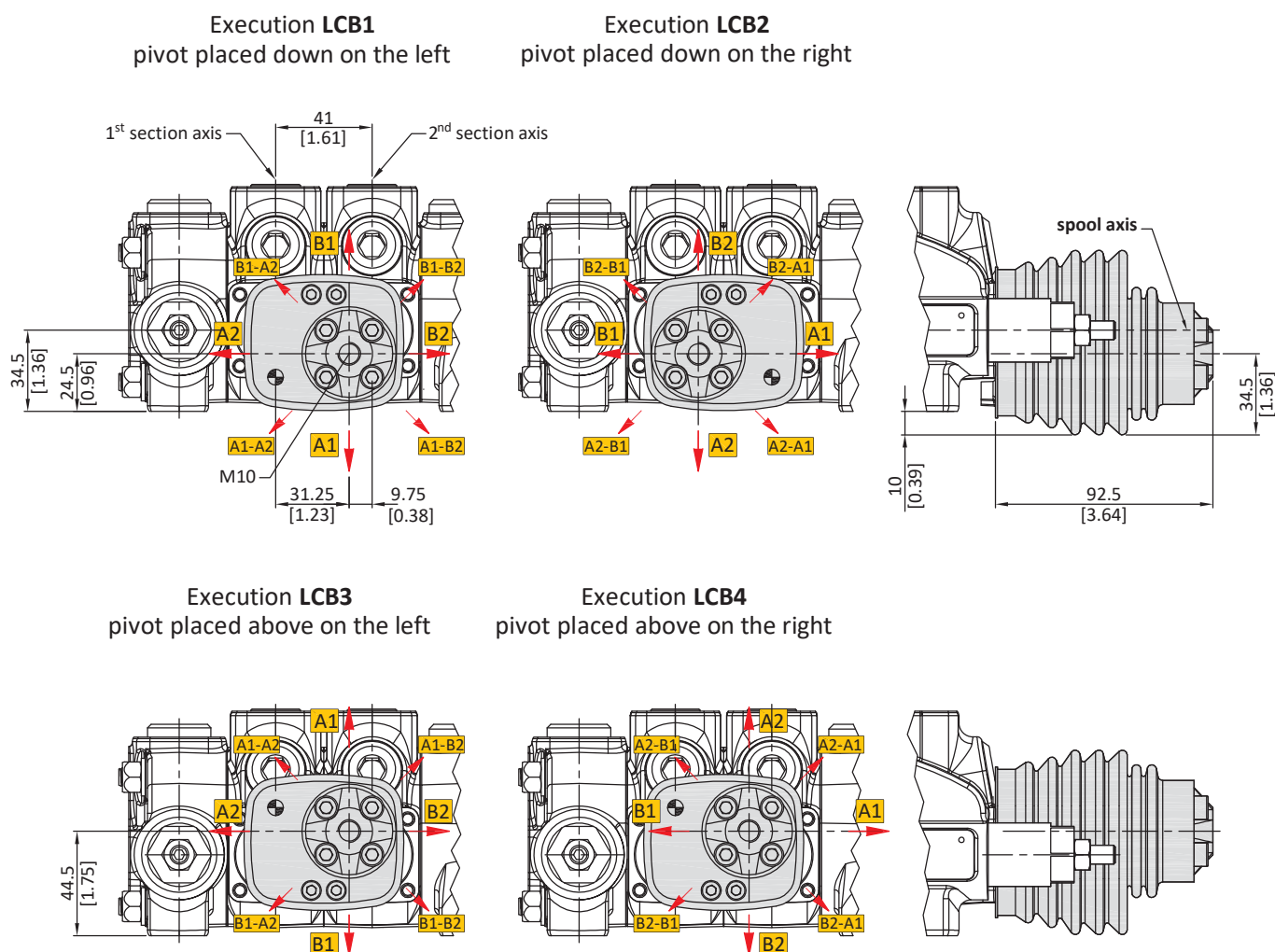
Working section

"B" side options

LCB mechanical joystick for two sections control (30 07 5370)



Dimensions and movement scheme



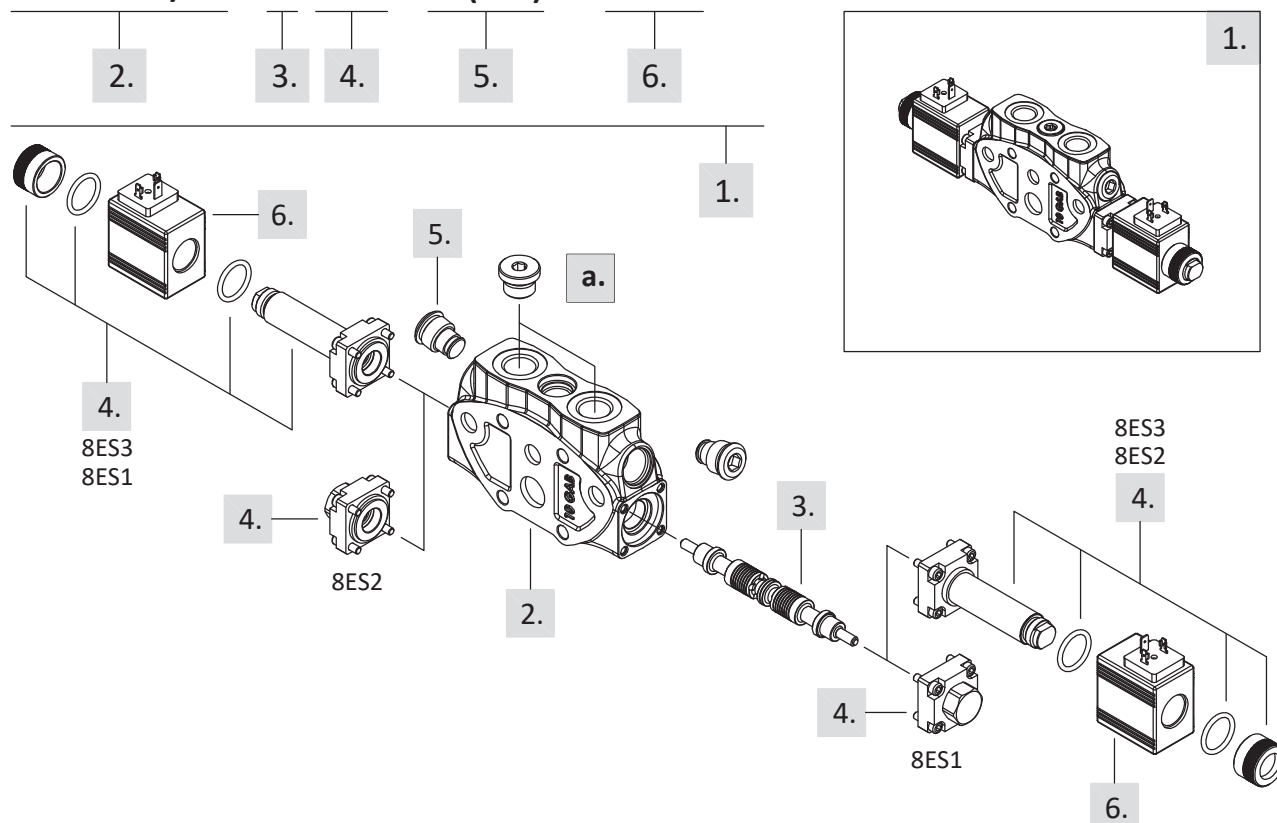
Complete controls

8ES solenoid control

Solenoid direct control with spring return to neutral position ; it needs special spools and standard working section body (body kit without seals on spool).

Description example:

80L GS10 / P - 1 8ES3 . U1(100) - 12VDC



1. Complete working section

TYPE	CODE	DESCRIPTION
P-18ES3-12VDC	80W010004	Parallel circuit, double acting spool, double acting ON/OFF solenoid control
P-18ES3-24VDC	80W010005	Parallel circuit, double acting spool, double acting ON/OFF solenoid control

2. Working section kit

TYPE	CODE	DESCRIPTION
P/IM-ES	-	As previous with port valves prearrangement

3. Spool options

TYPE	CODE	DESCRIPTION
1(ES)	30 01 3655	Double acting, 3 positions, with A and B closed in neutral position
2(ES)	30 01 3656	Double acting, 3 positions, with A and B open to tank in neutral position

4. Control kit

TYPE	CODE	DESCRIPTION
8ES1	30 07 5566	Single acting P → A, with spring return to neutral position
8ES2	30 07 5566	Single acting P → B, with spring return to neutral position
8ES3	30 07 5567	Double acting, with spring return to neutral position

5. Port valves

For codes please refer to page 18.

6. Coils

TYPE	CODE	DESCRIPTION
With ISO4400 connector		
12VDC	20 03 2300	Nominal voltage 12VDC
24VDC	20 03 2301	Nominal voltage 24VDC

a. "A" and "B" ports plugs

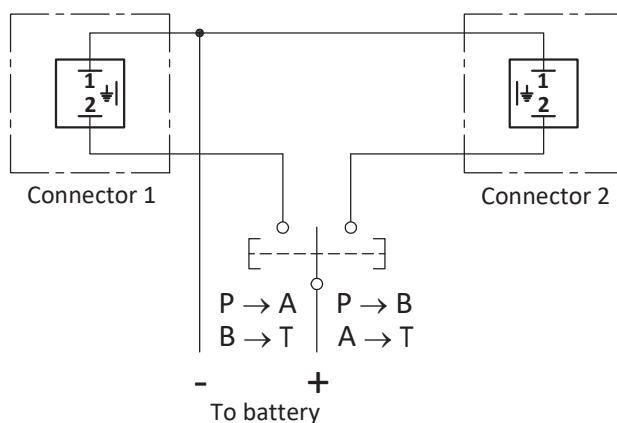
TYPE	CODE	DESCRIPTION
G1/2	30 05 4919	For single acting controls type 8ES1 and 8ES2

Working section

Complete controls

8ES solenoid control

Electric wiring example



Operating features

CONTROL

Internal leakage A(B) → T

 $(\Delta p = 100 \text{ bar} - 1450 \text{ psi} / T = 40^\circ\text{C}) : \text{max. } 15 \text{ cm}^3/\text{min} - 0.91 \text{ in}^3/\text{min}$

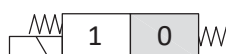
COIL

Nominal voltage tolerance : $\pm 10\%$

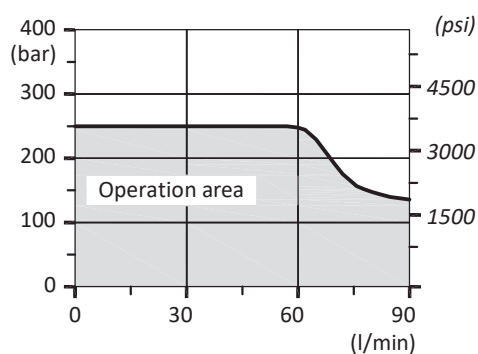
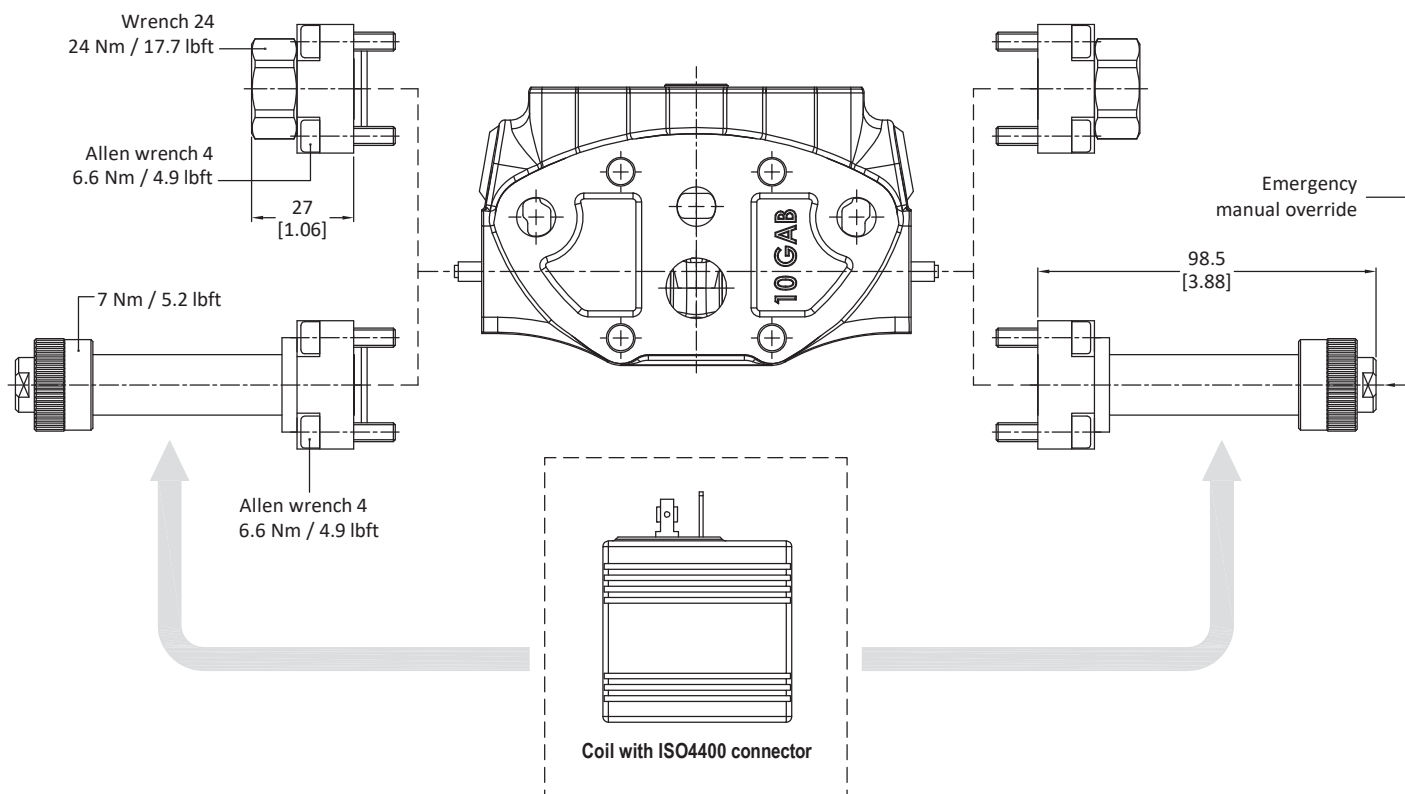
Power rating : 36 W

Coil insulation : class H

Duty cycle : 100%

8ES3 kit
double acting8ES1 kit
single acting on A8ES2 kit
single acting on B

Operating condition diagram

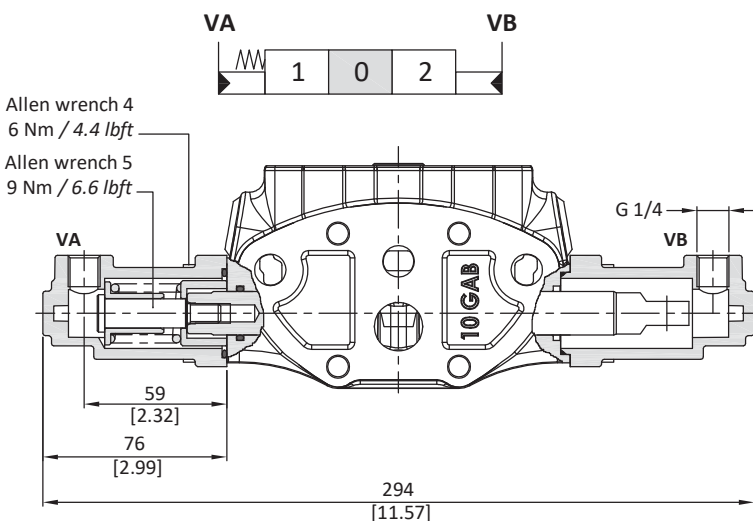
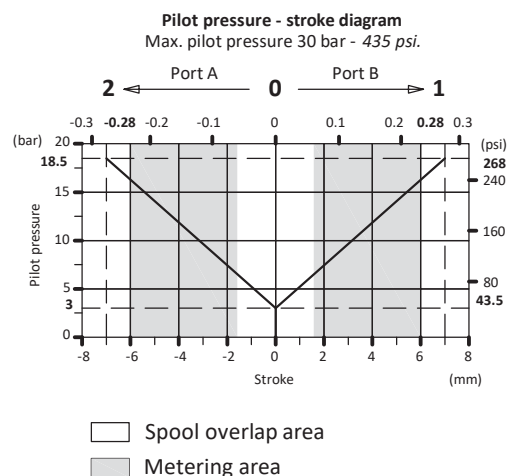


Working section

Complete controls

Proportional hydraulic control type 8IM (30 07 5372)

It can be used with standard spools and body

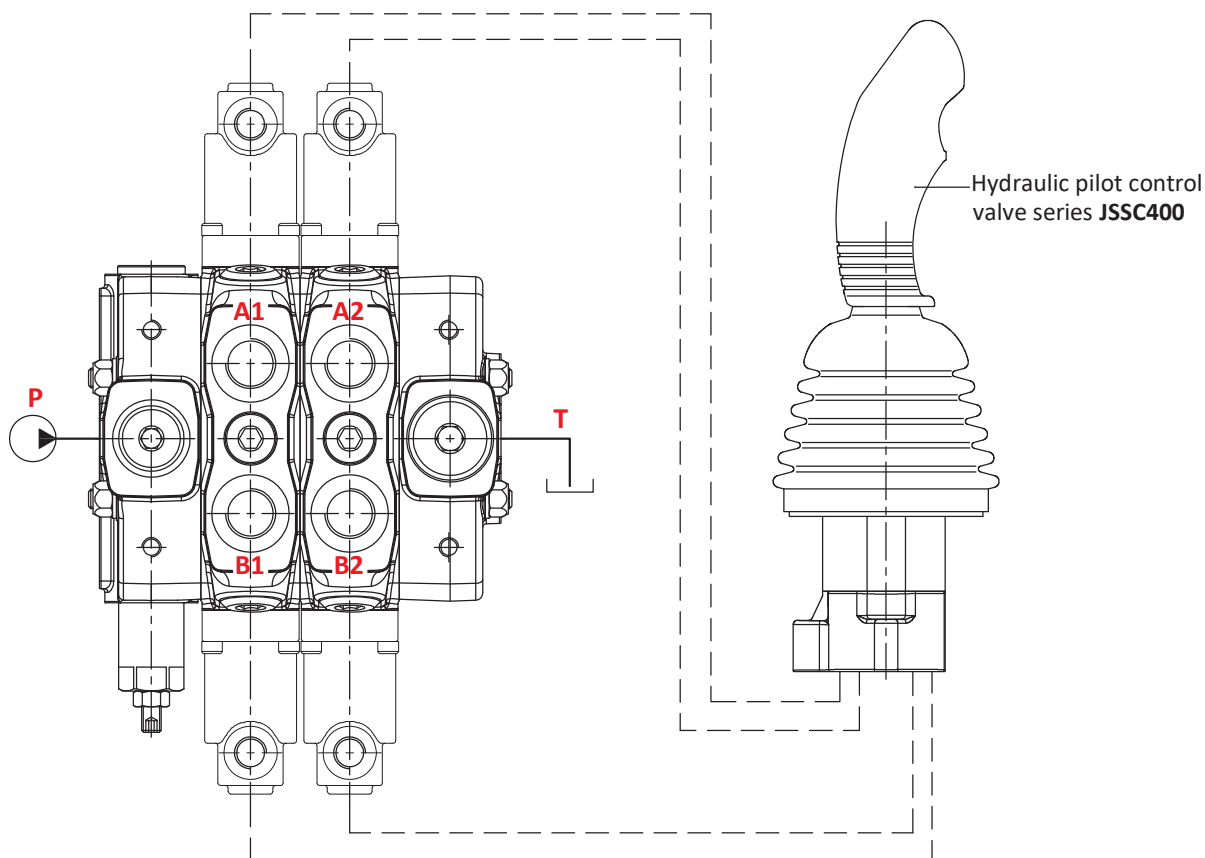


Operating features

Pilot pressure : max. 50 bar / 725 psi

Internal leakage A(B) → T ($\Delta p = 100$ bar - 1450 psi / $T = 40^\circ\text{C}$)
.....: max. 6 cm³/min - 0.37 in³/min

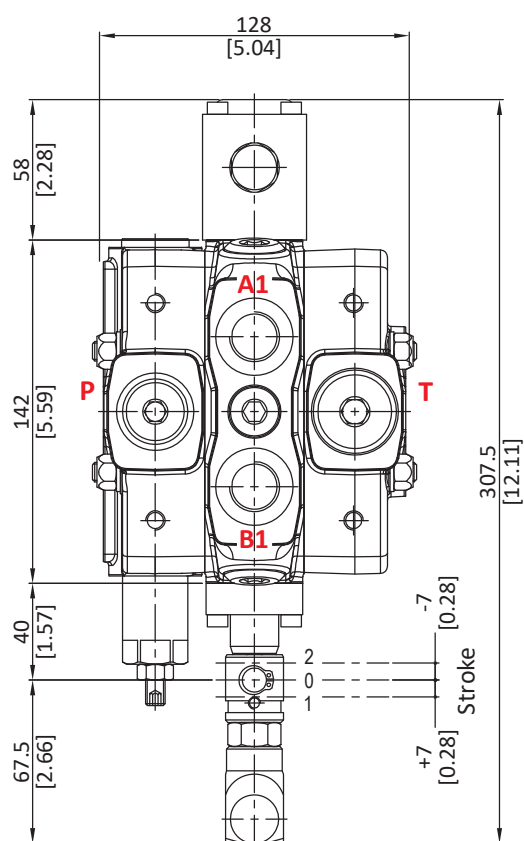
Connection example



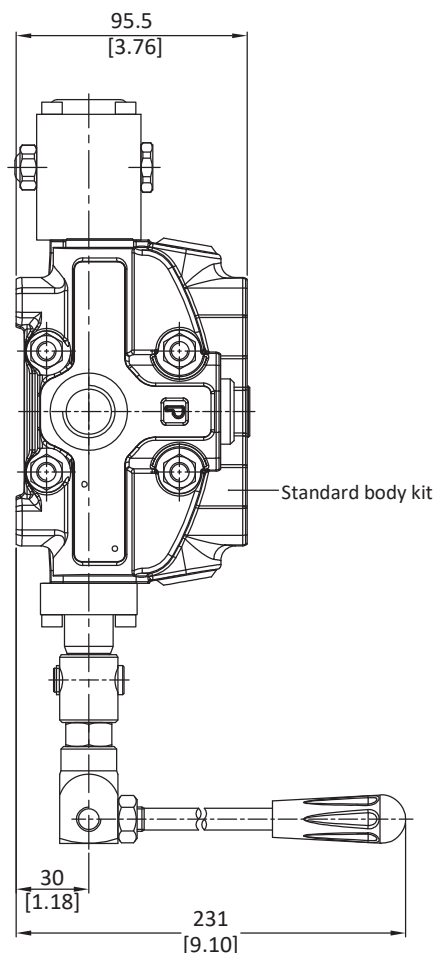
Working section

Special configurations

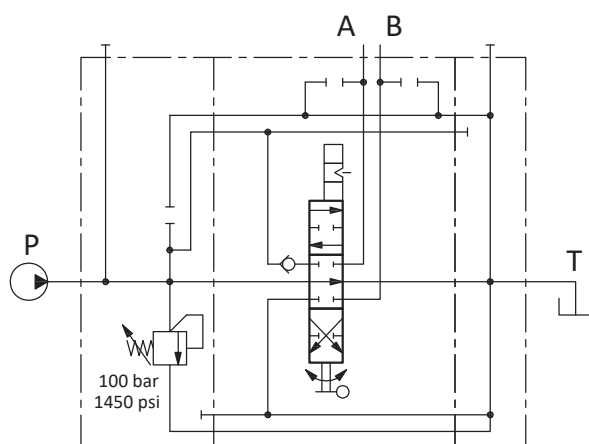
Directional valve with rotary control kit (30 07 5373)



Angle excursion $\pm 90^\circ$



Standard body kit



Description example
80L GS10/1/AC(X-100)/1 R SLP /RC

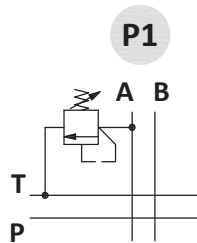
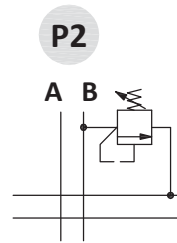
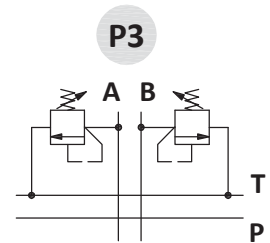
Port valves

Anti - shock valves

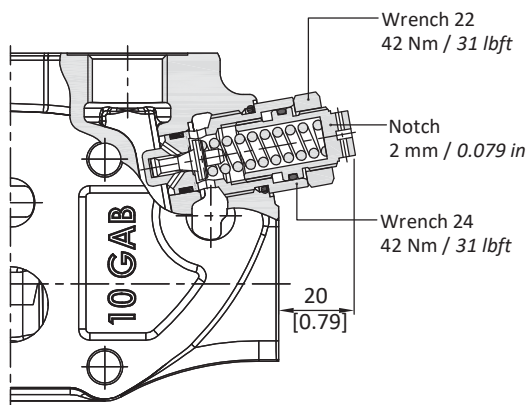
P 1 (100)

Standard setting in bar

- 1 mounted on port A.
- 2 mounted on port B.
- 3 mounted on ports A and B.



Valve type



Performance data

Working section

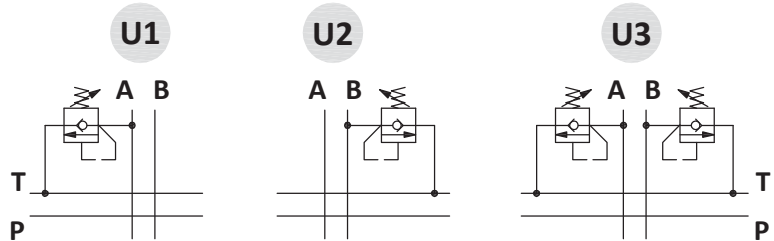
Port valves

Antishock and anticavitation valves

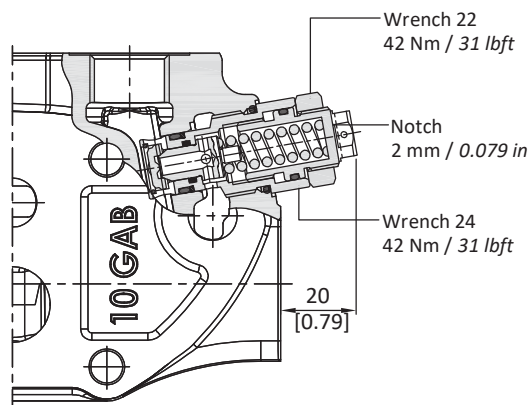
U 1 (100)

Standard setting in bar

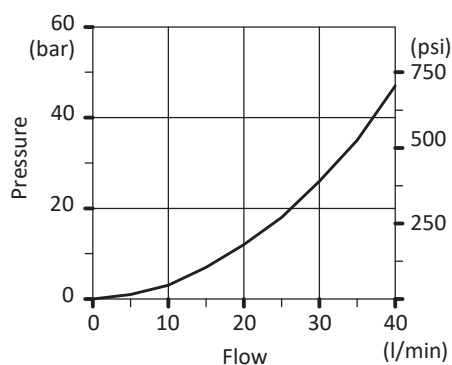
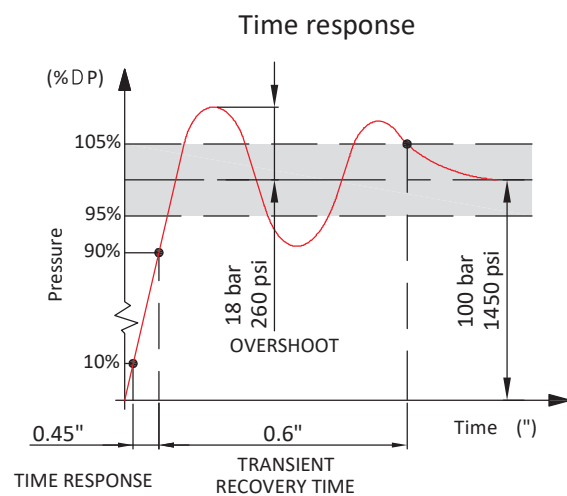
- 1 mounted on port A.
- 2 mounted on port B.
- 3 mounted on ports A and B.



Valve type



Performance data (Antishock and anticavitation valves)

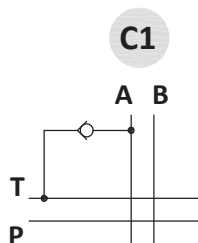
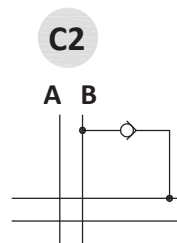
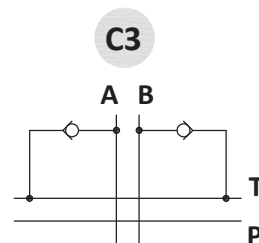
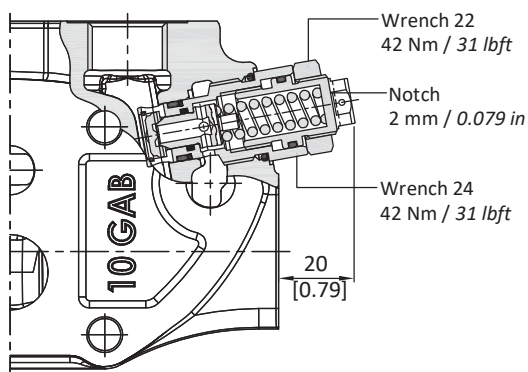


Port valves

Anticavitation valves

C 1

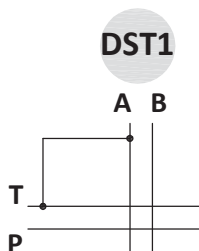
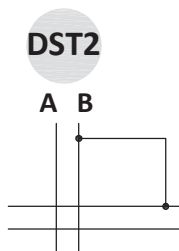
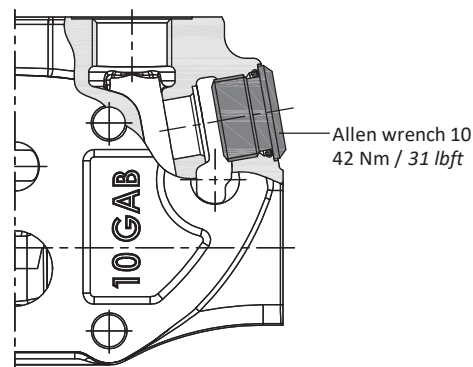
- 1 mounted on port A.
- 2 mounted on port B.
- 3 mounted on ports A and B.



Valve blanking plug with tank connection

DST 1

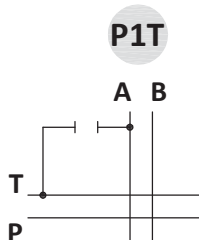
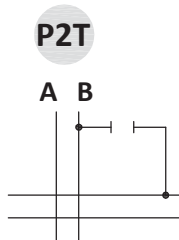
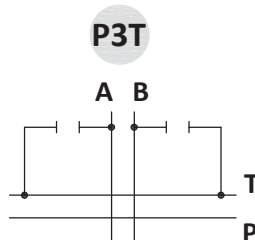
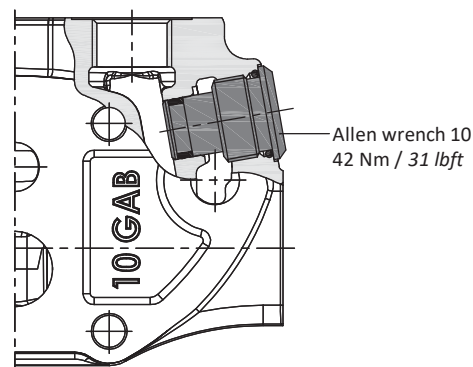
- 1 mounted on port A.
- 2 mounted on port B.



Valve blanking plug

P 1 T

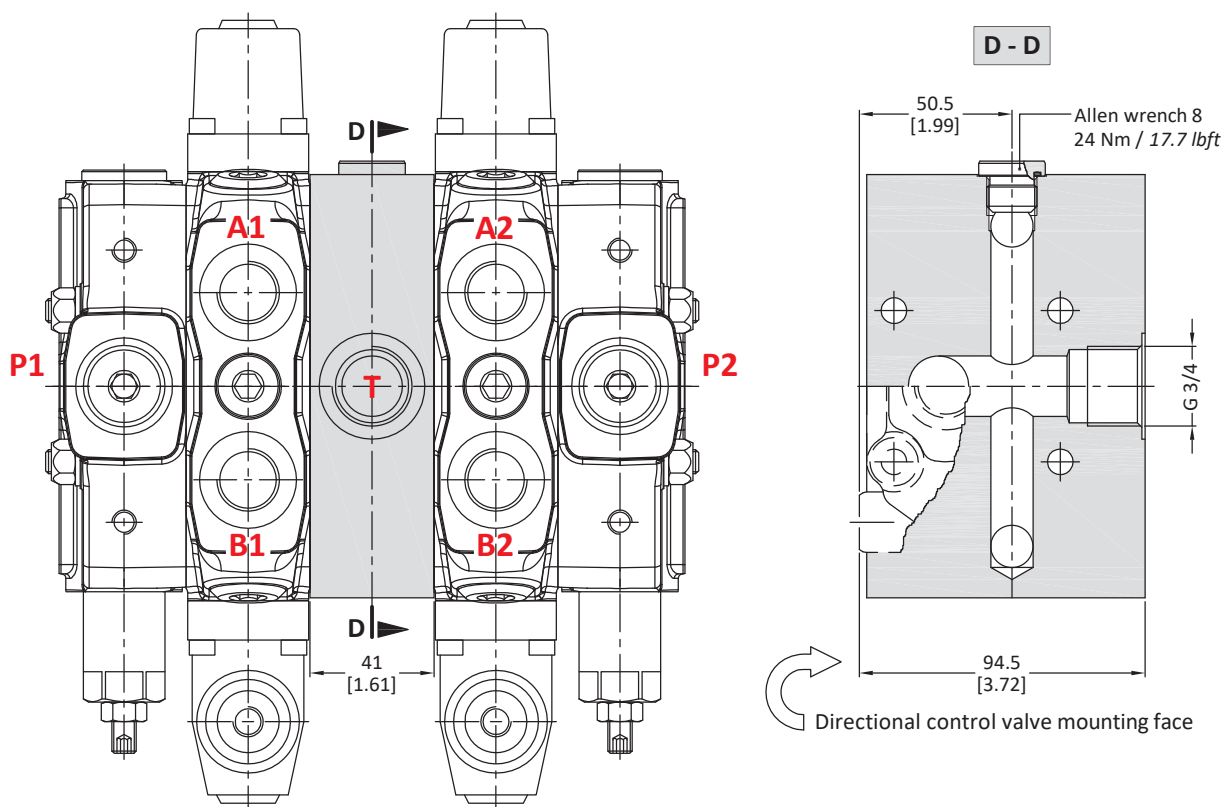
- 1 mounted on port A.
- 2 mounted on port B.
- 3 mounted on ports A and B.



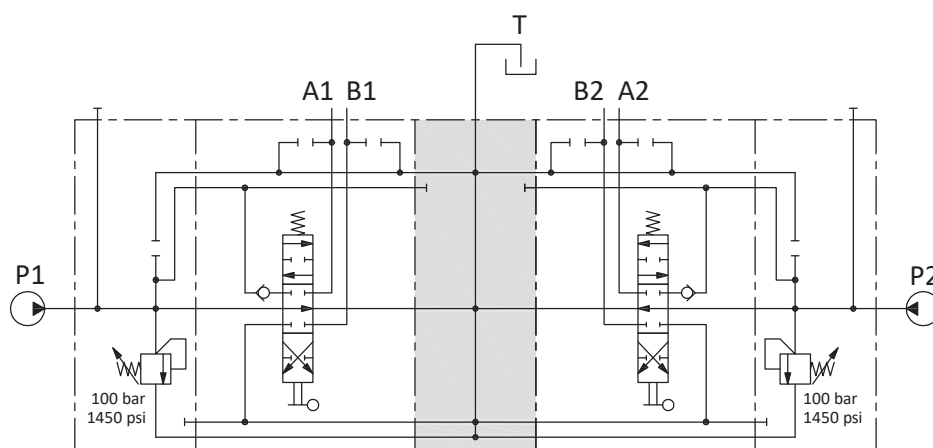
Intermediate section

CS1 mid return manifold

Mid return manifolds for directional valve with left and right inlet both; they allow 2 independent circuits with common outlet.



Hydraulic circuit



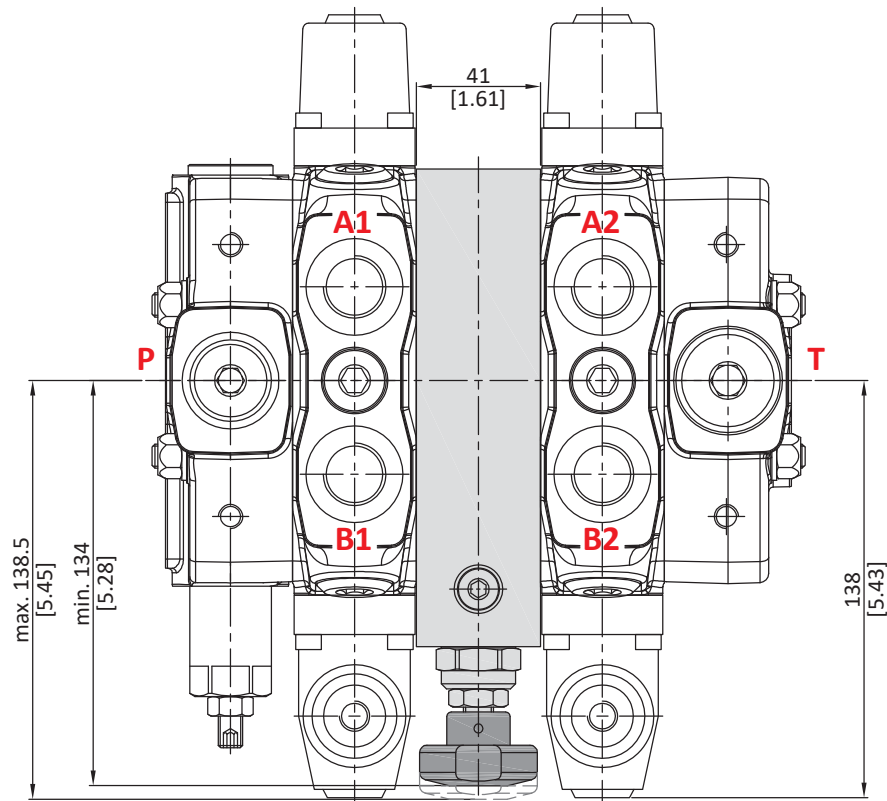
Description example:

80L GS10/2/AC(X-100)/18L/CS1/ED-18L/BC(X-100)

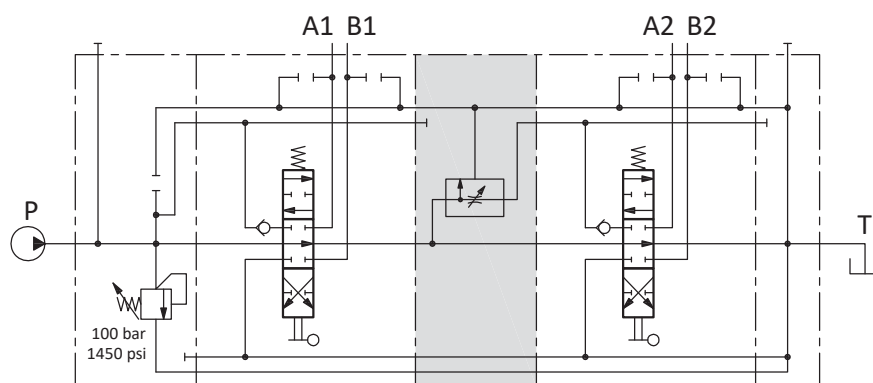
Intermediate section

DFG pressure compensated flow divider section

The flow on the downstream sections can be adjusted from 0 to 80 l/min. by means of graduated handwheel; exceeding setting flow goes to tank.



Hydraulic circuit



Description example:

80L GS10/2/AC(X-100)/18L/DFG/18L/RC

Intermediate section

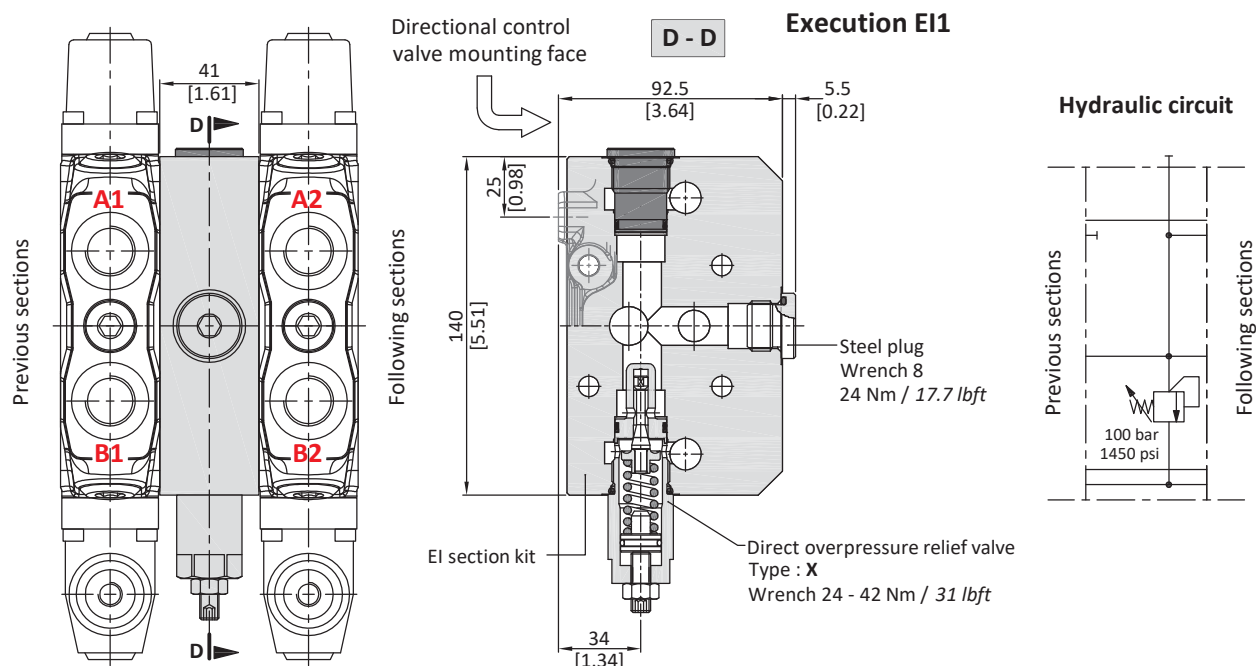
Service relief valve section

EI configuration

The operation of up stream section exclude the EI downstream section.

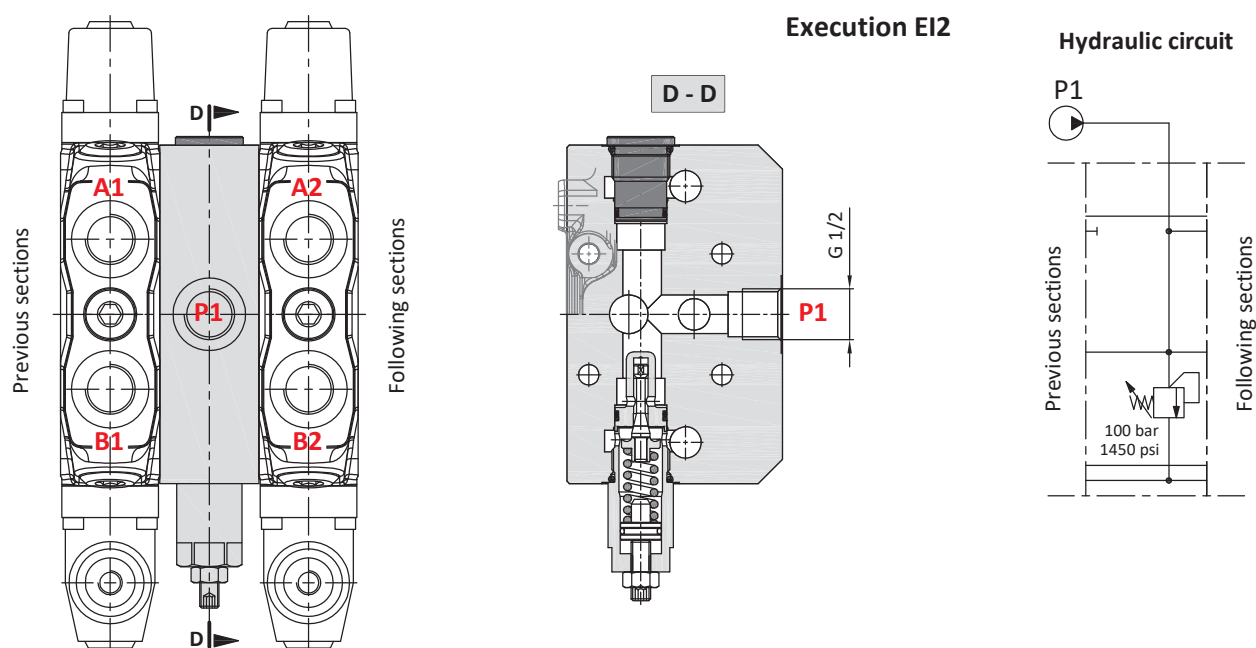
The pressure of the downstream sections should be adjusted at least 20 bar below the relief valve setting.

Execution EI2, without plug, is prearranged for a second inlet.



Description example:

80L GS10/2/AC(X-100)/18L/EI1(X-100)/18L/RC



Description example:

80L GS10/2/AC(X-100)/18L/EI2(X-100)/18L/RC

Parts ordering codes

Ordering example:

80L GS10 / RC



Available configurations

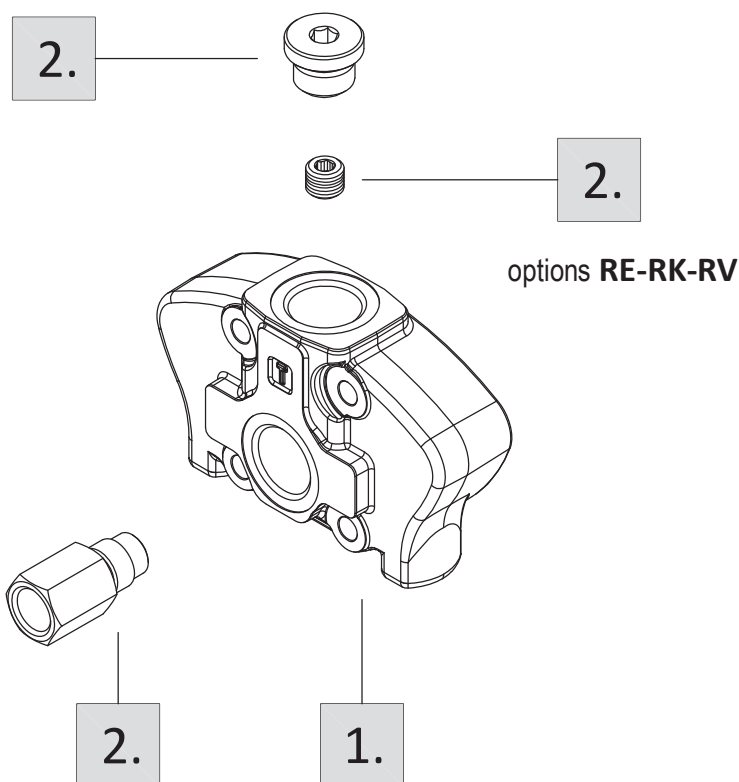
RC: side outlet

RD: upper outlet

RE: upper outlet with side carry-over

RK: upper outlet and closed centre

RV: With backpressure valve: **to be used together with the electro-hydraulic control**



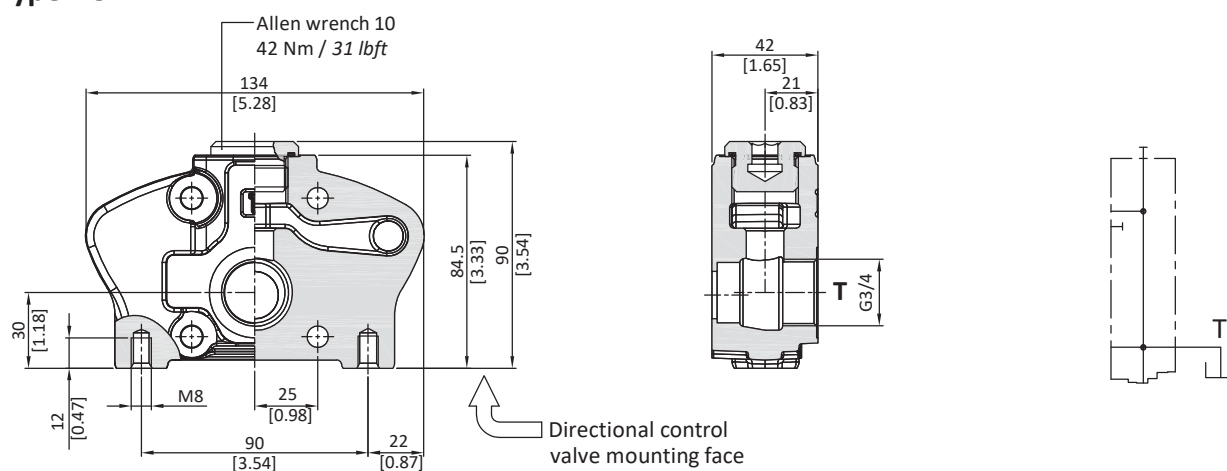
1. Complete outlet cover *			2. Circuit options *			
TYPE	CODE	DESCRIPTION	TYPE	CODE	QTY	DESCRIPTION
RC	30 08 5660	Side outlet	-	30 05 4918	1	G 3/8 plug for carry-over (RE), carry-over with backpressure valve (RV) and closed centre (RK) options
RD	30 08 5711	Upper outlet	VRE	30 05 4990	1	VRE backpressure valve for RV configuration
RE	30 08 5712	Upper outlet with side carry-over sleeve	VRC	30 05 4910	1	Backpressure valve for VRC configuration
RK	30 08 5713	Upper outlet with closed center	-	30 05 4920	1	Plug G 3/4
RV	30 08 5714	With backpressure valve				
VRC	30 08 5715	With backpressure valve				

NOTE (*) - Items are referred to **BSP** thread.

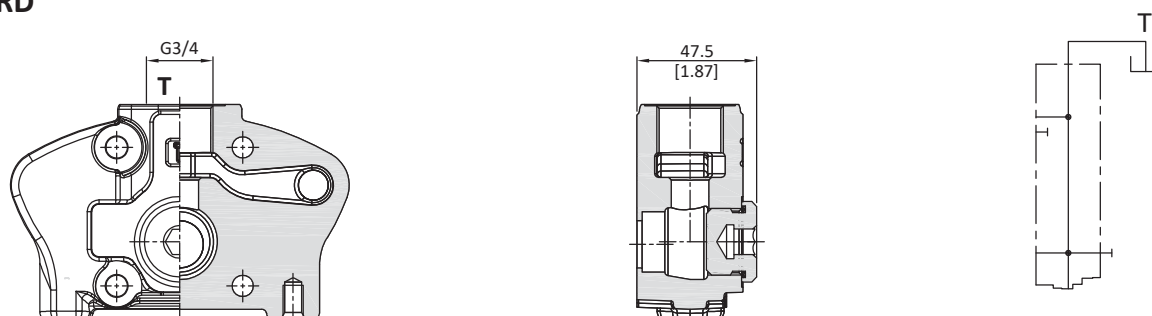
Outlet section

Dimensional data and hydraulic circuit

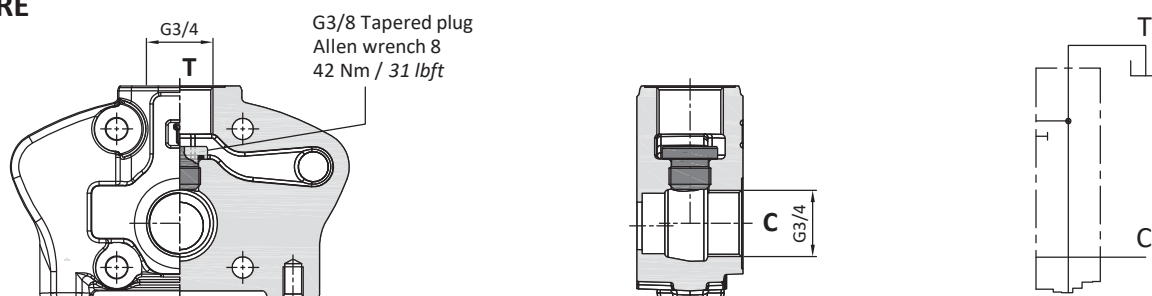
Type RC



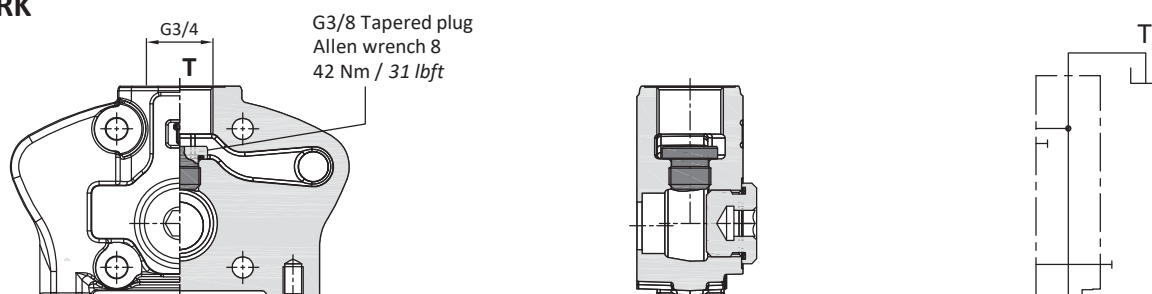
Type RD



Type RE

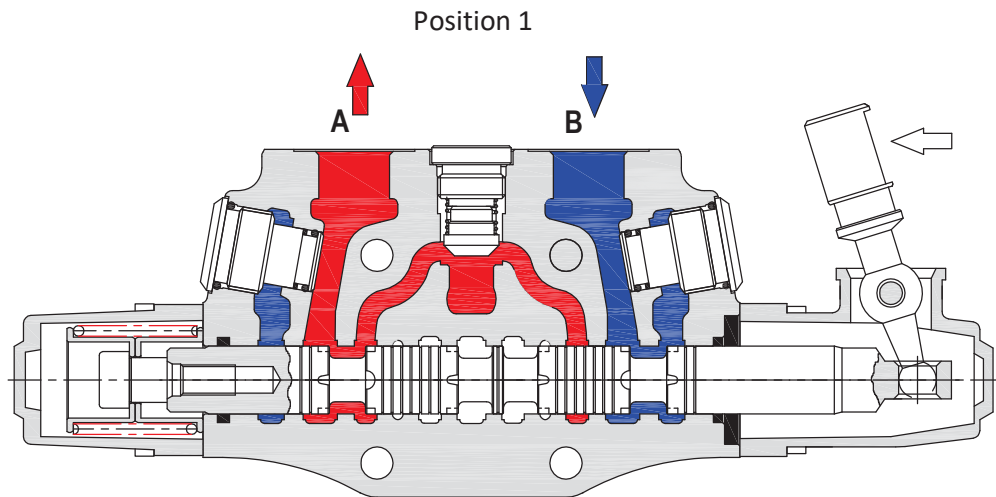


Type RK



Sectional drawing

When hand lever pushed (spool out position) P to A port. B to T port.



When hand lever pulled (spool in position) P to B port. A to T port.

